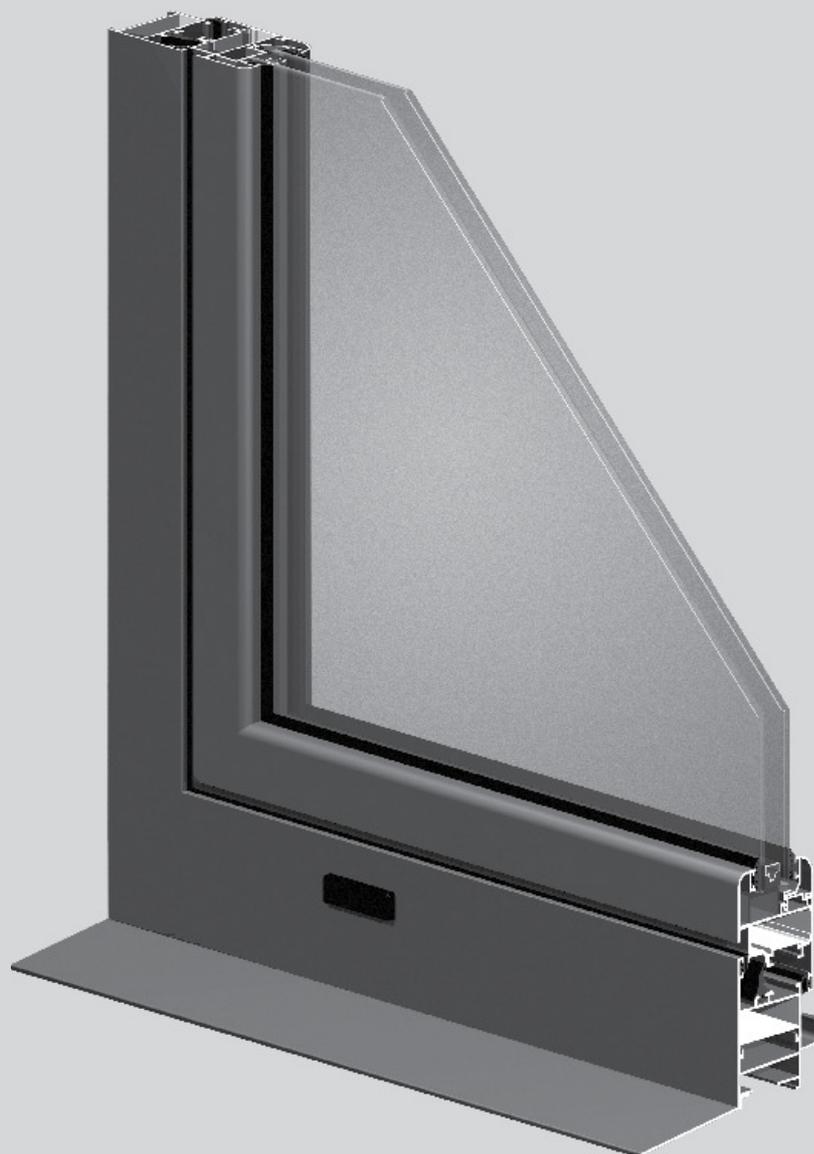
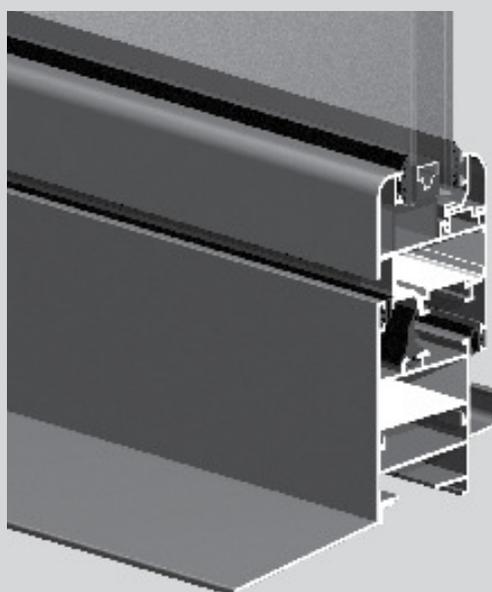


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Système

AZ

Système AZ

Système à frappe chambre européenne - 40 mm

Caractéristiques du système

Système d'ouverture avec chambre européenne et triple joints en EPDM (extérieur, central, intérieur).

Le système AZ permet l'exécution de 4 versions de menuiserie:

1. Ligne droit;
2. Ligne courbe;
3. Ligne tradition;
4. Ligne ovale.

Profils d'aluminium

Les profils d'aluminium sont extrudés dans l'alliage d'aluminium 6060 pour architecture d'accord la norme NP EN 12020-02. Épaisseur moyenne des profils d'aluminium de 1.5 mm pour fenêtres et portes.

Dormants

Section du dormants de 40 mm ou 72 mm;

Dormants avec équerres pour assemblage à onglet.

Ouvrants

Sections des ouvrants de 48 mm;

Verre simple ou double de 4 mm jusqu'à 32 mm;

Ouvrants avec des lignes droites, courbe, tradition sans parclose ou ovale sans parclose;

Ouvrants avec équerres pour assemblage à onglet;

Profil inverseur de ligne droit.

Dimensionnement et manoeuvrabilité

Dimensions minimales - maximales de vantaile: 375 mm - 1700 mm (L); 410 mm - 2700 mm (H);

Poids maximale de 110 kg par vantail avec oscilo-battant;

Poids maximale de 90 kg par vantail pour fenêtres d'ouverture;

Poids maximale de 150 kg par vantail avec charnière de porte;

Possibilités d'ouverture: intérieur avec ou sans oscilo-battant, extérieur, à soufflet, à l'italienne, pivotant, harmonium et oscilo-parallèle;

Étanchéité assurée par triple joints en EPDM.

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Performances

Système certifiée par laboratoire notifiée pour essai tipe initial (ITT) d'accord la norme de produit EN 14351-1 pour effets de Marquage CE.

Catégories obtenus dans l'évaluation du système AZ fenêtre:

1. Perméabilité a l'air: Classe 4 (norme d'essai EN 1026)
2. Étanchéité a l'eau: Classe 9A (norme d'essai EN 1027)
3. Résistance au vent: Classe C5 (norme d'essai EN 12211)

Catégories obtenus dans l'évaluation du système AZ porte:

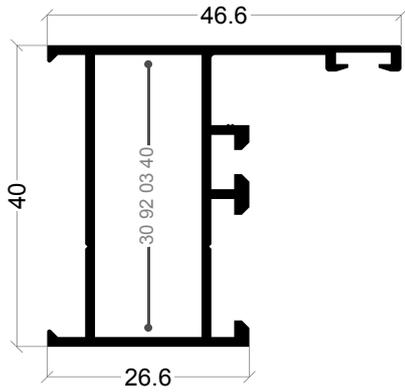
1. Perméabilité a l'air: Classe 3 (norme d'essai EN 1026)
2. Étanchéité a l'eau: Classe 8A (norme d'essai EN 1027)
3. Résistance au vent: Classe C2 (norme d'essai EN 12211)
4. Résistance a la torsion statique: Apto 350N (norme d'essai EN 14609)

Coefficient de transmission thermique pour fenêtre de 2 vantaux avec 1.20 m x 1.50 m avec verre Ug = 1.4 W/m2K:

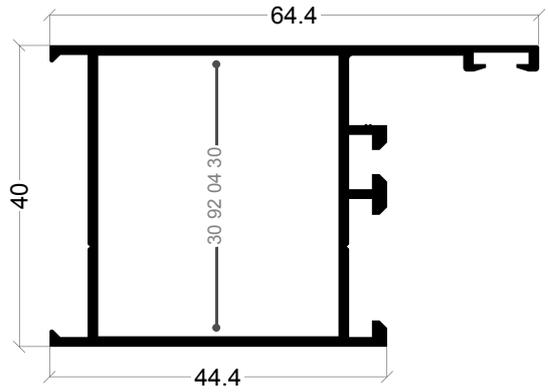
• Uw = 2.92 W/m2K

Coefficient d'atténuation acoustique pour fenêtre de 2 vantaux avec verre 4/12/4:

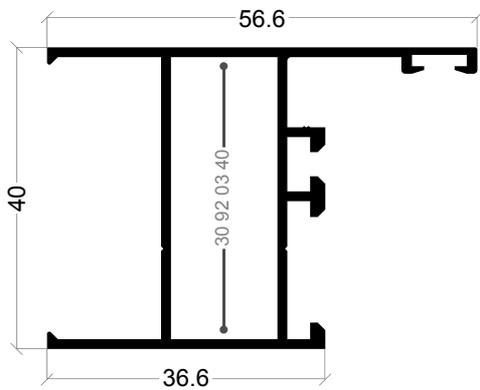
• Rw (C; Ctr) = 33 dB (-1; -4)



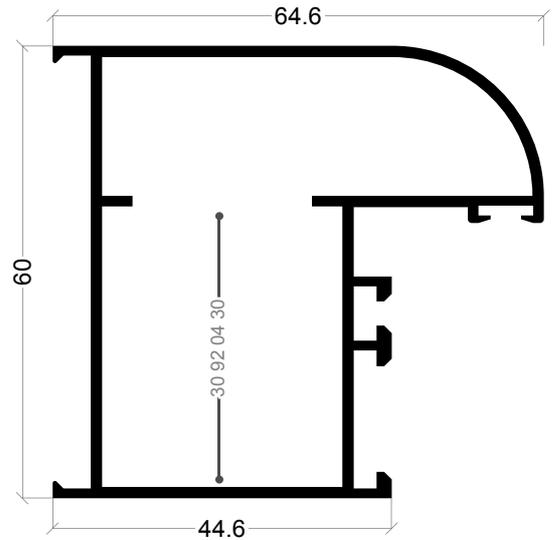
AZ-03
Dormant



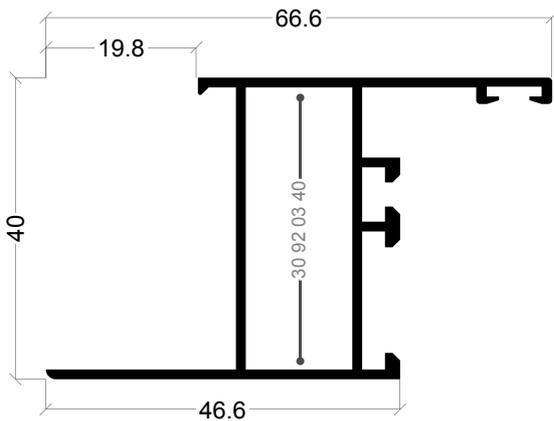
AZ-11
Dormant



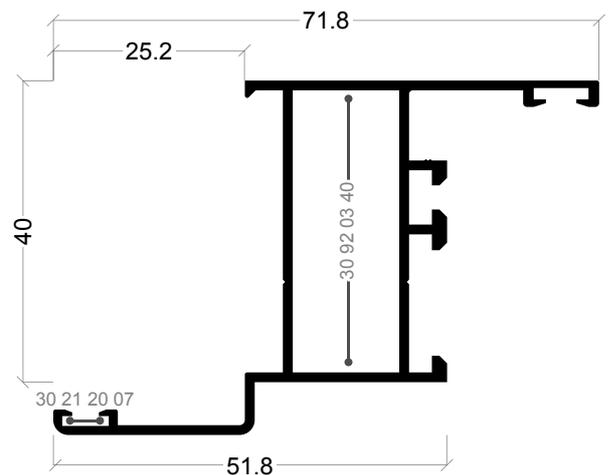
AZ-33
Dormant



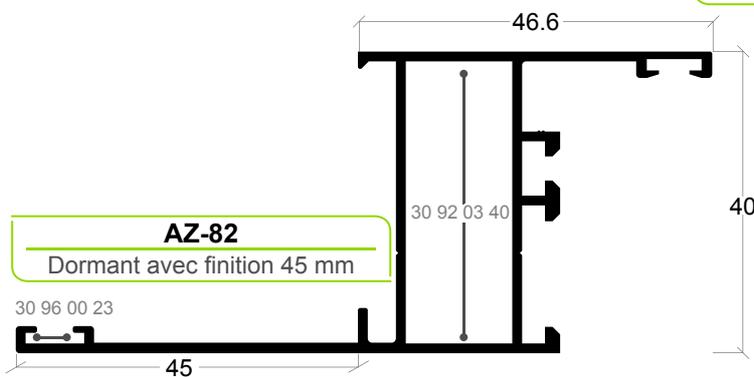
AZ-48
Dormant avec renforcement



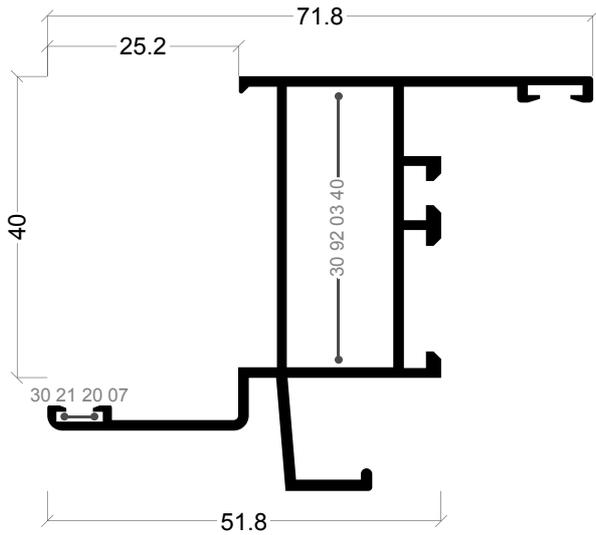
AZ-21
Dormant avec finition 19.8 mm



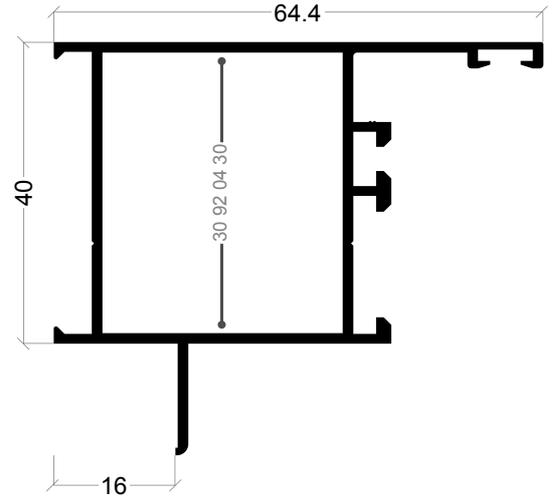
AZ-02
Dormant avec finition 25.2 mm



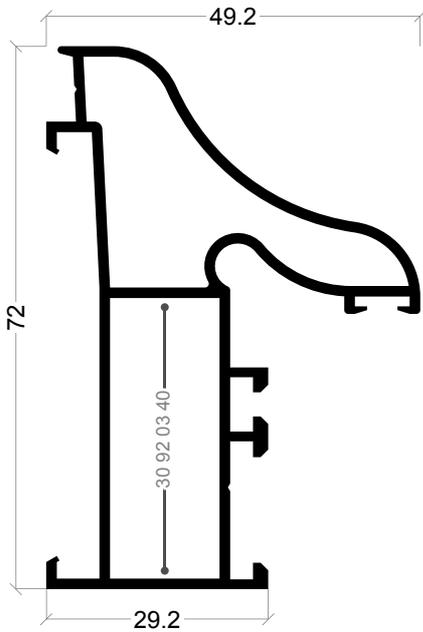
AZ-82
Dormant avec finition 45 mm



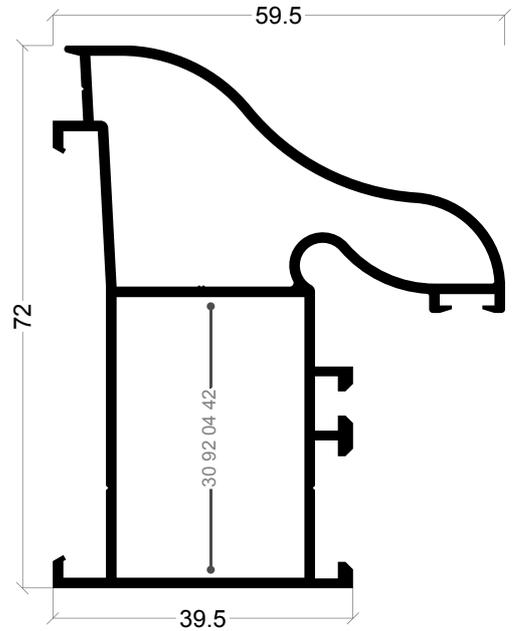
AZ-34
Dormant avec finition et condensation



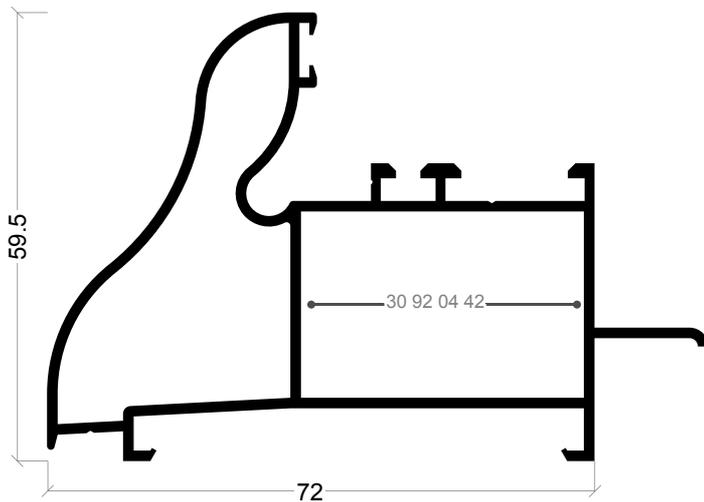
AZ-46
Dormant pour panneaux



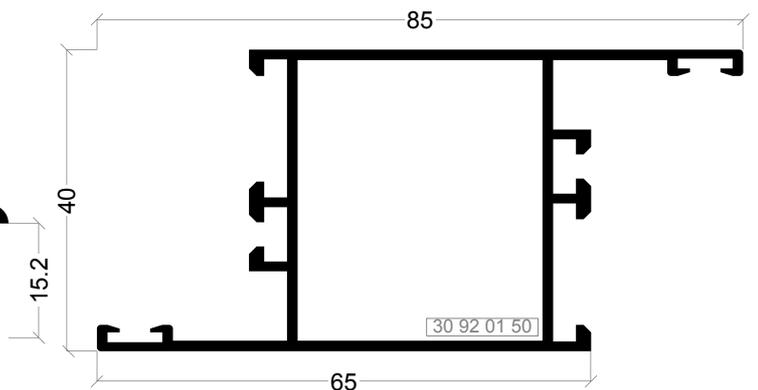
AZ-39
Dormant tradition



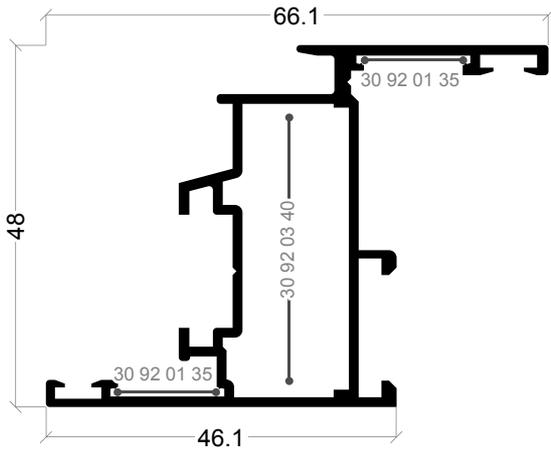
AZ-40
Dormant tradition



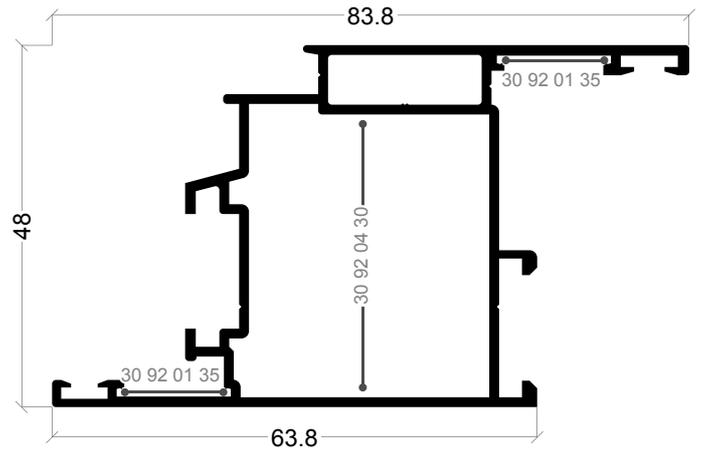
AZ-51
Dormant tradition pour panneaux



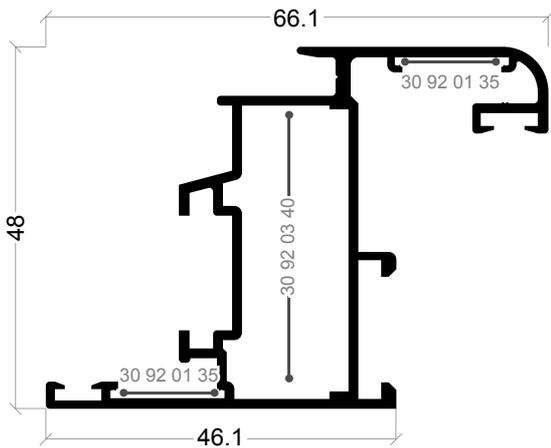
AZ-13
Dormant ouverture extérieur fixe latéral



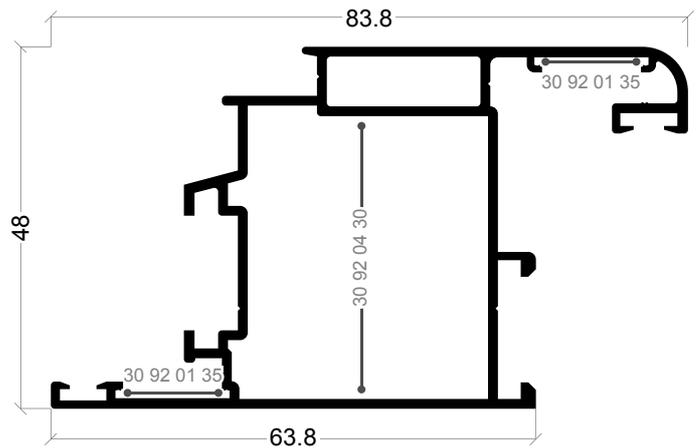
AZ-67
Ouvrant



AZ-62
Ouvrant

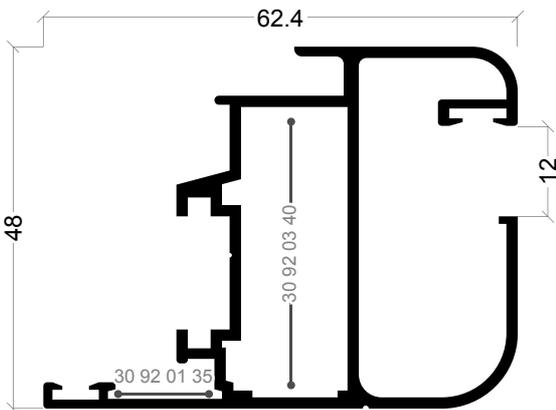


AZ-05
Ouvrant

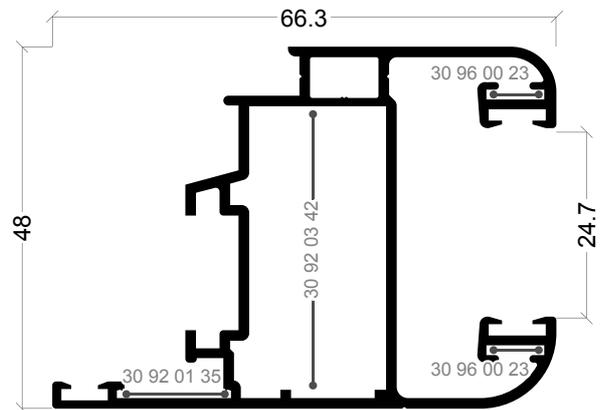


AZ-10
Ouvrant

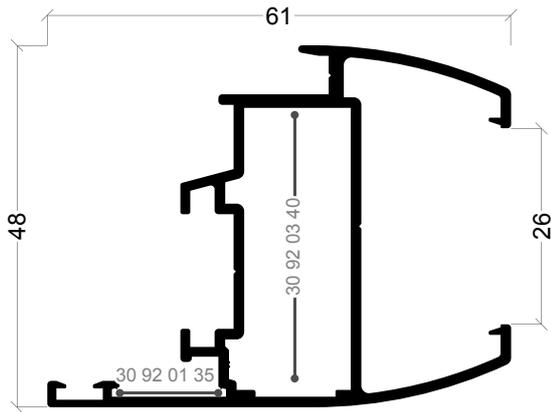
245



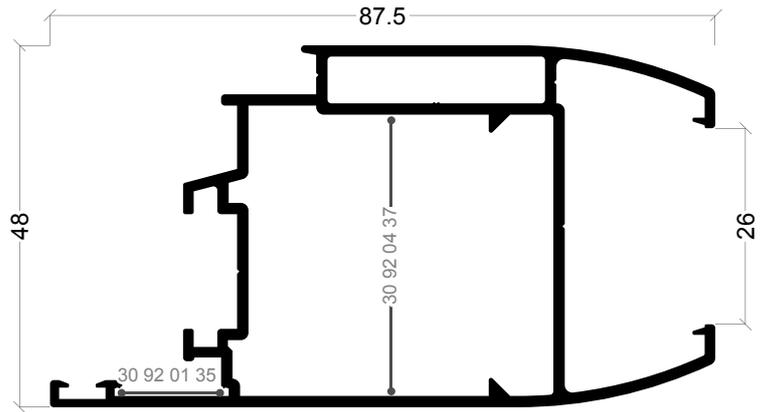
AZ-50
Ouvrant



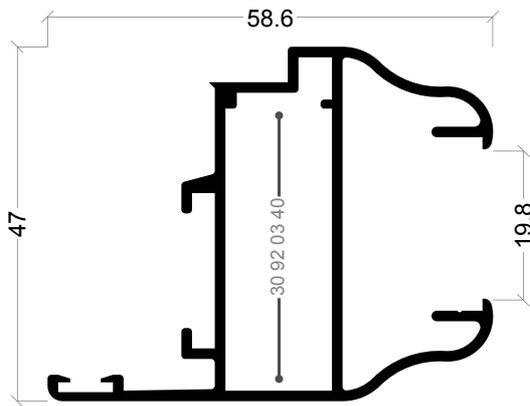
AZ-32
Ouvrant



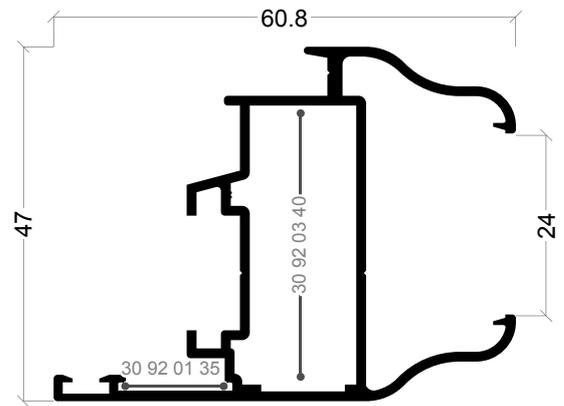
AZ-71
Ouvrant



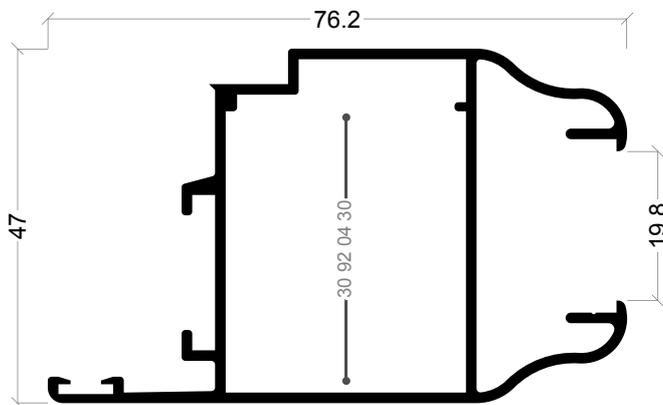
AZ-72
Ouvrant



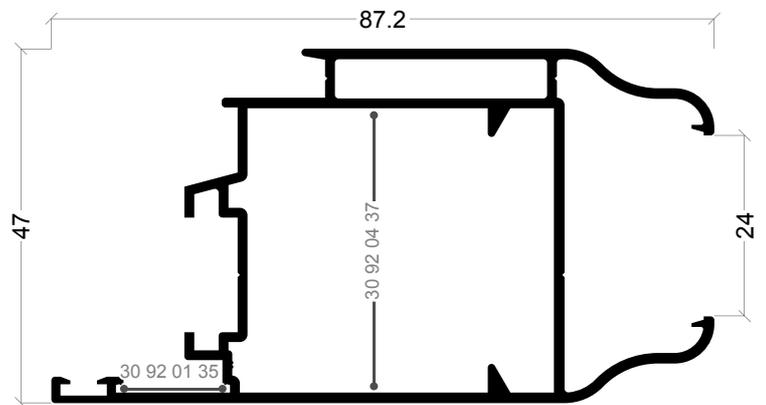
AZ-41
Ouvrant



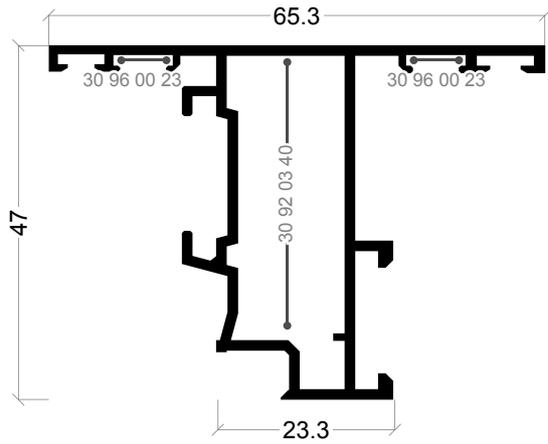
AZ-52
Ouvrant



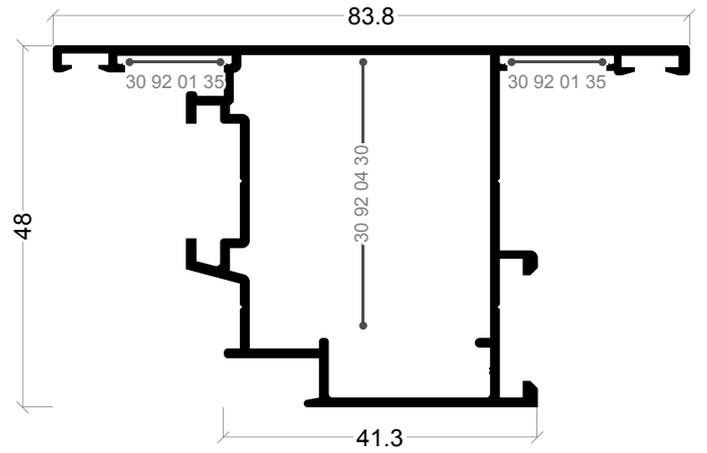
AZ-42
Ouvrant



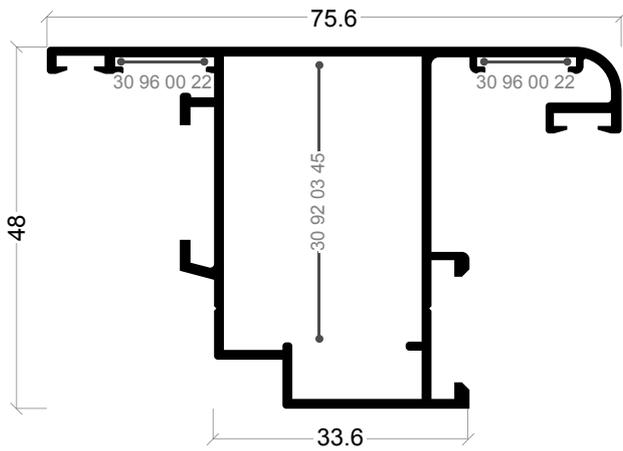
AZ-53
Ouvrant



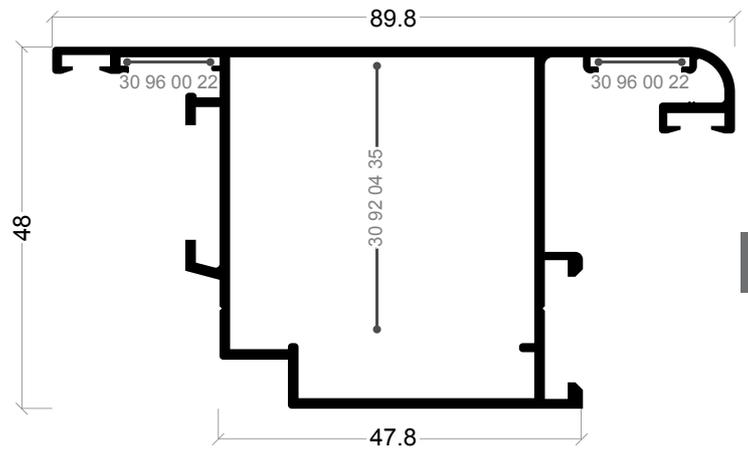
AZ-68
Ouvrant ouverture extérieure



AZ-63
Ouvrant ouverture extérieure

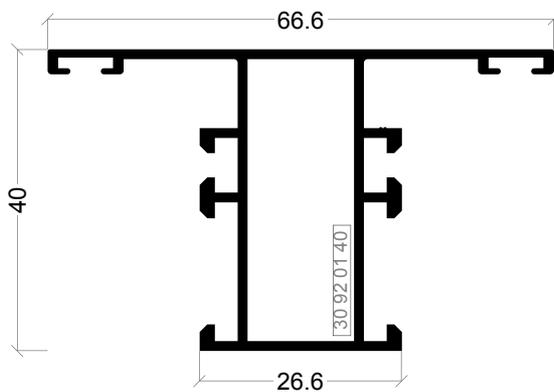


AZ-15
Ouvrant ouverture extérieure

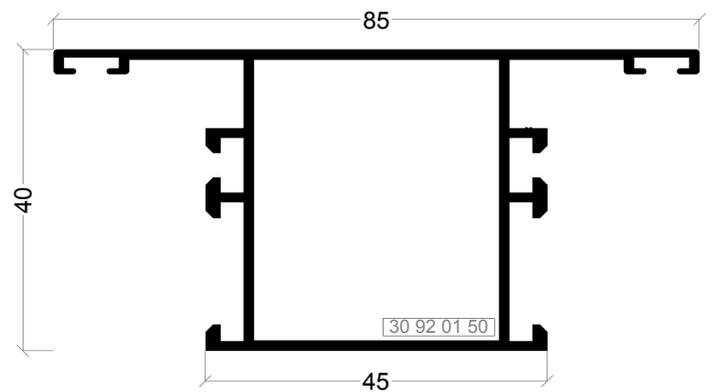


AZ-14
Ouvrant ouverture extérieure

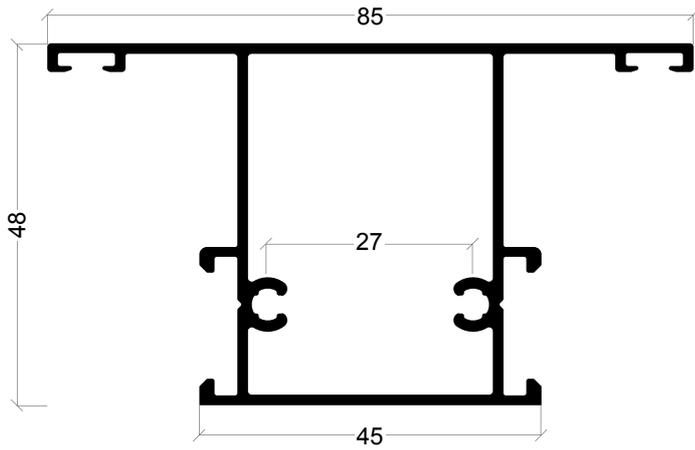
247



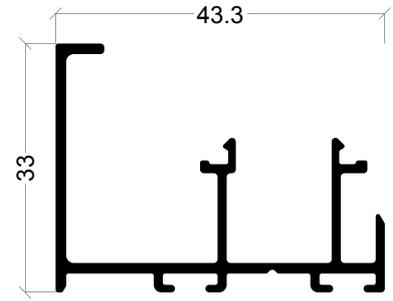
AZ-01
Traverse



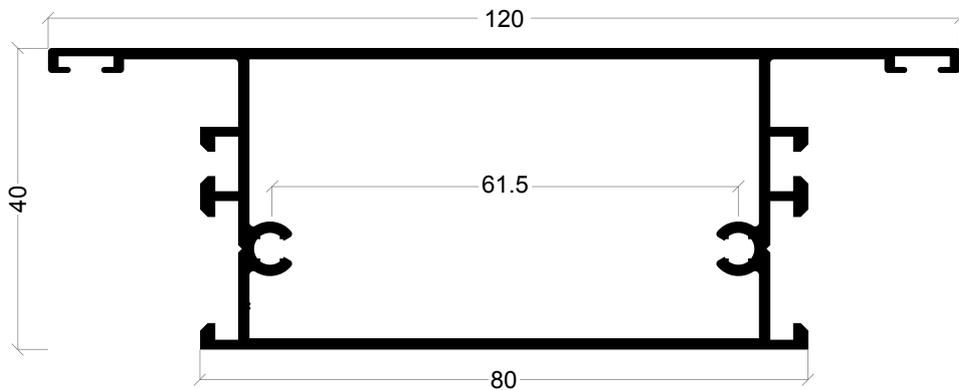
AZ-09
Traverse



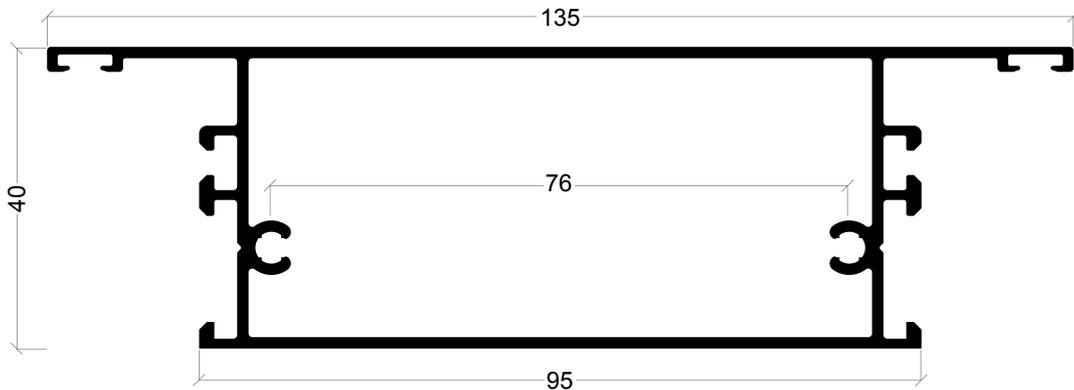
AZ-78
Traverse AZ-62/63/67



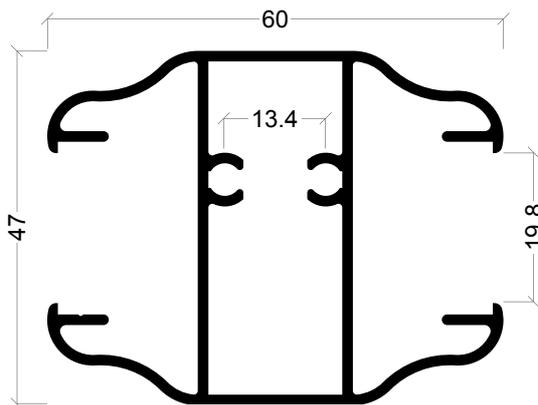
AZ-75
Finition coussin



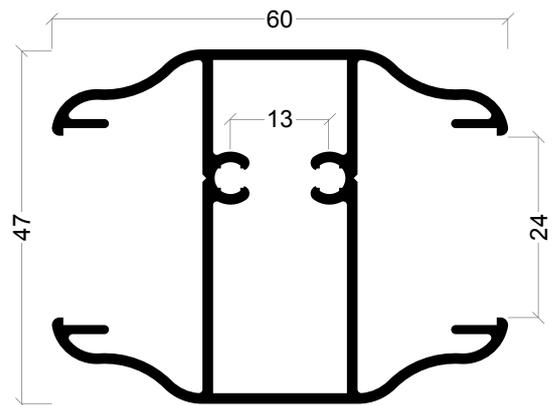
AZ-12
Traverse



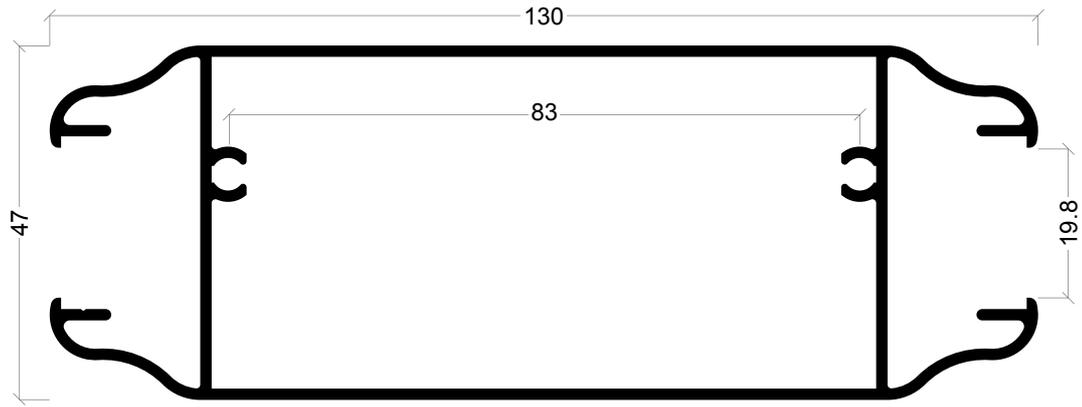
AZ-73
Traverse



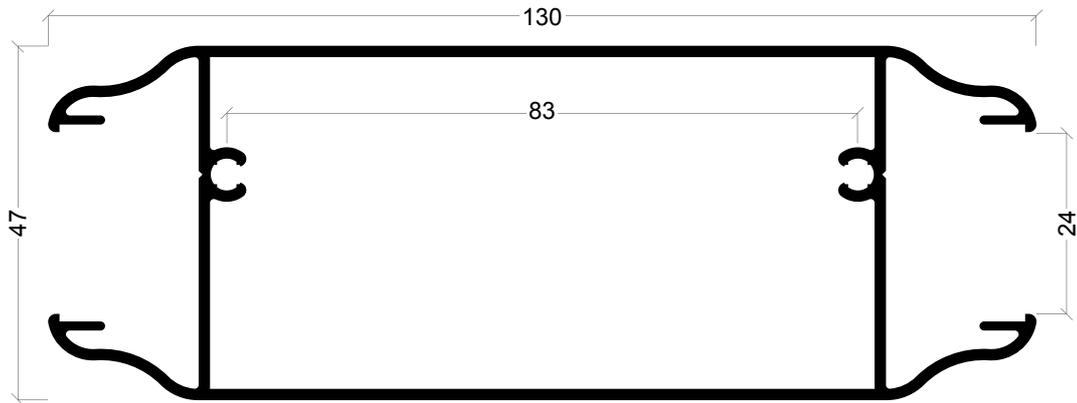
AZ-45
Traverse



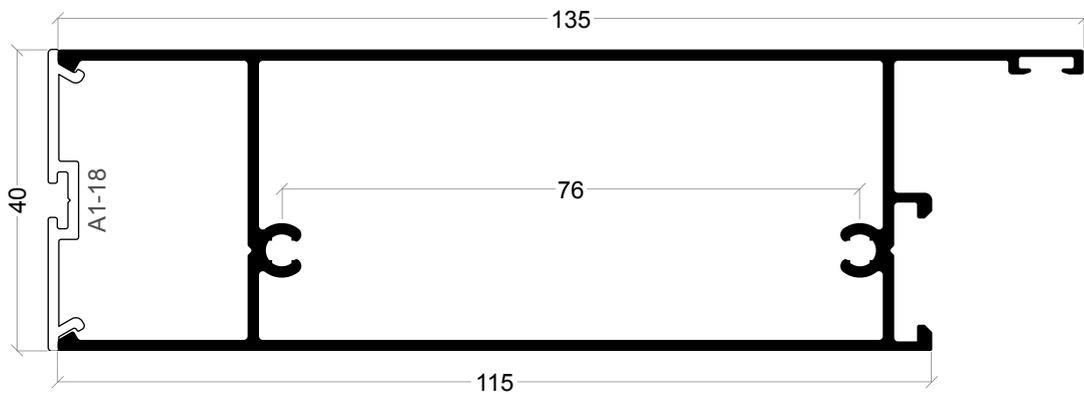
AZ-56
Traverse



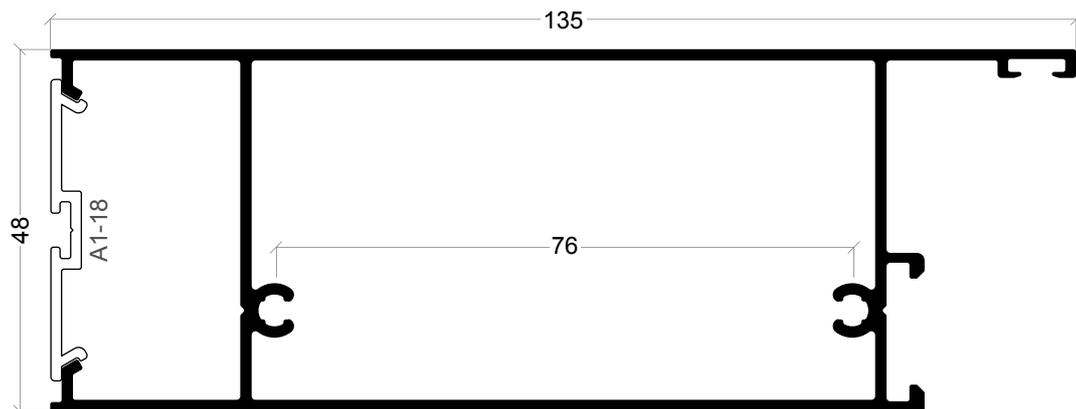
AZ-43
Traverse



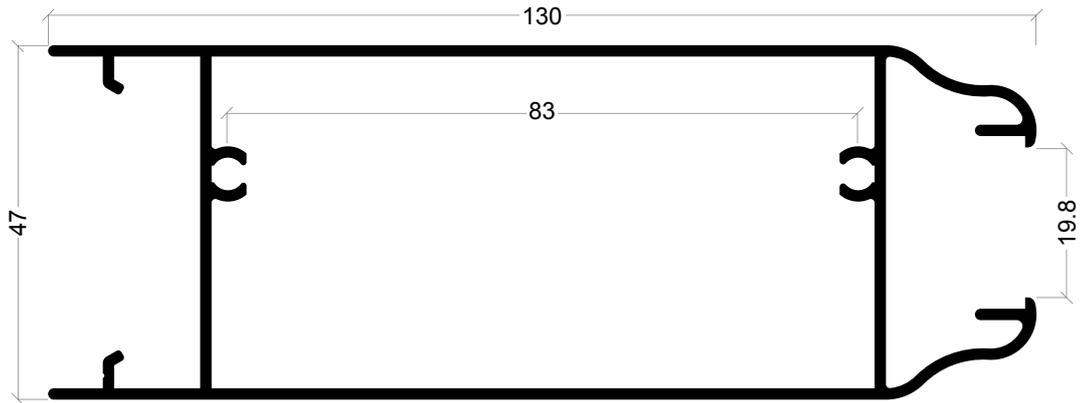
AZ-54
Traverse



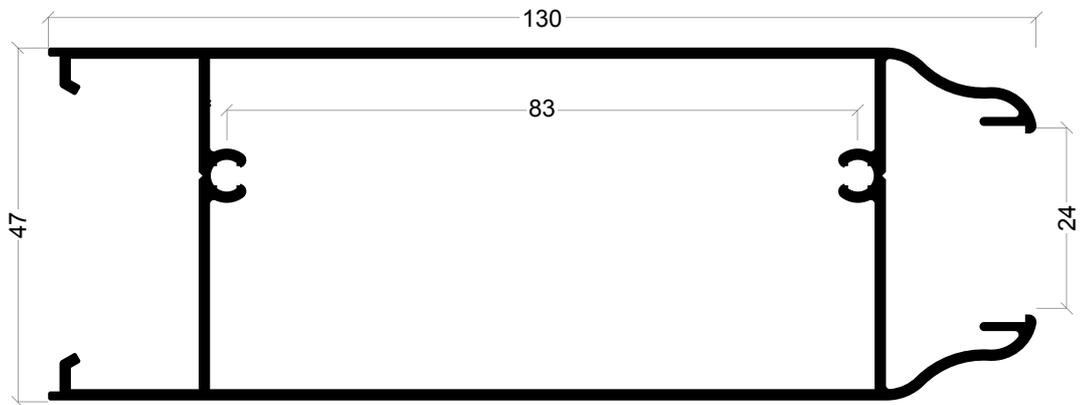
AZ-74
Coussin



AZ-77
Coussin

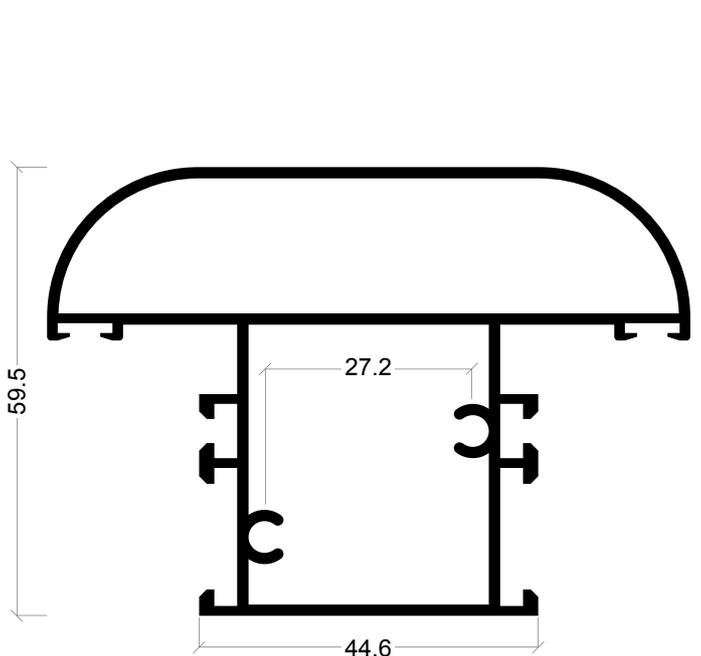


AZ-44
Coussin

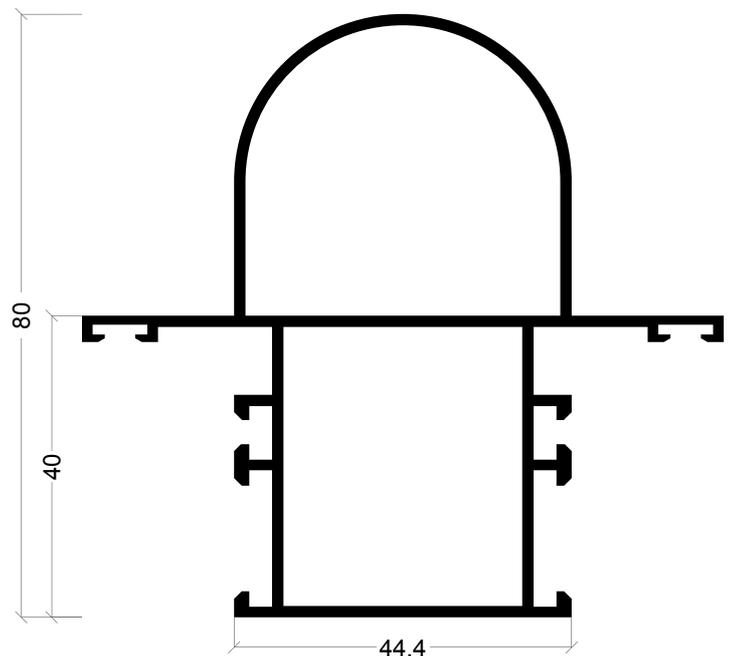


AZ-55
Coussin

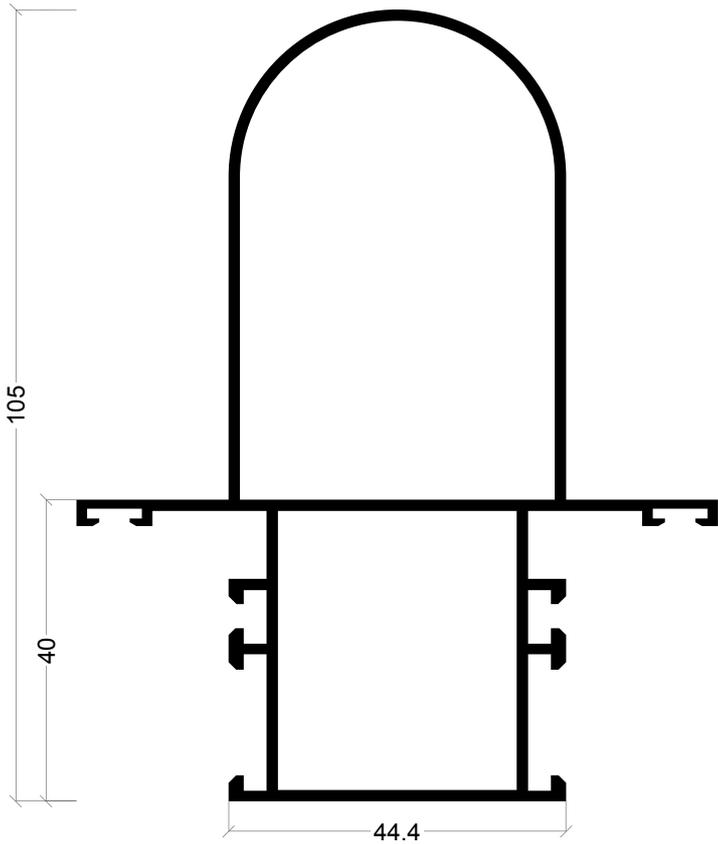
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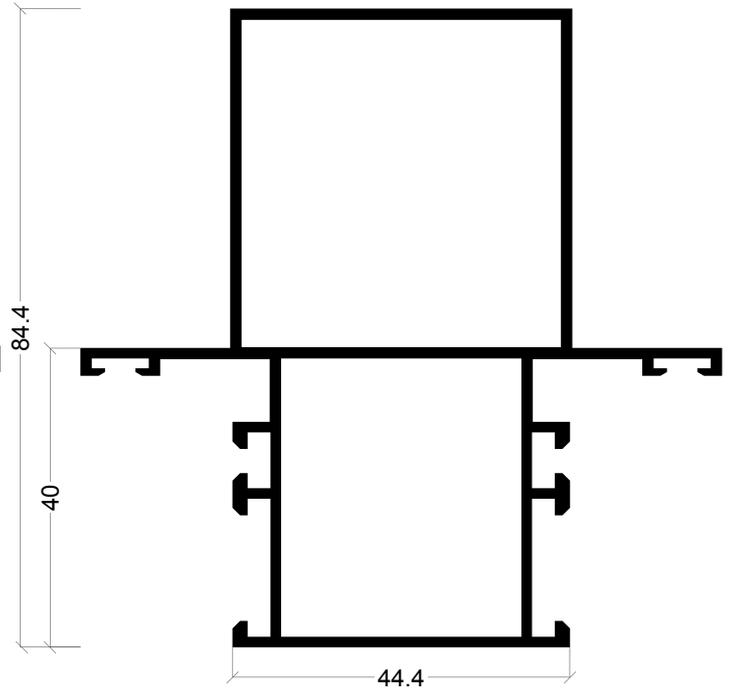
AZ-49
Traverse



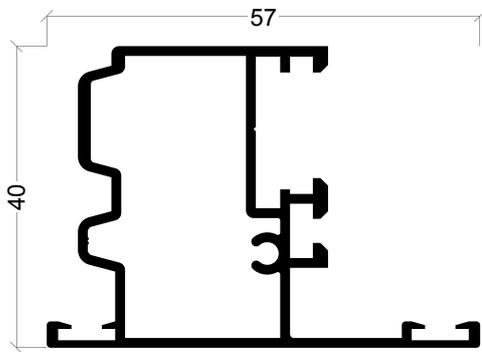
AZ-57
Montant



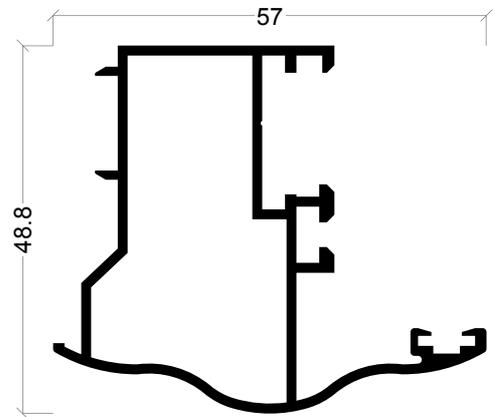
AZ-58
Montant



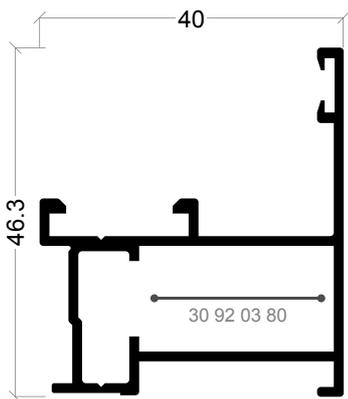
AZ-64
Montant



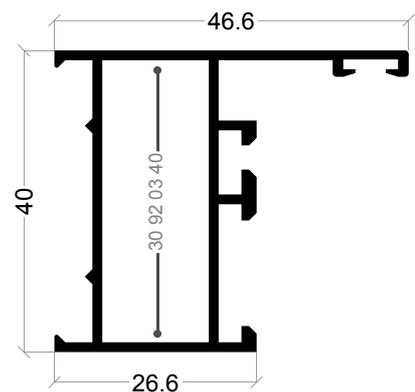
AZ-04
Battement



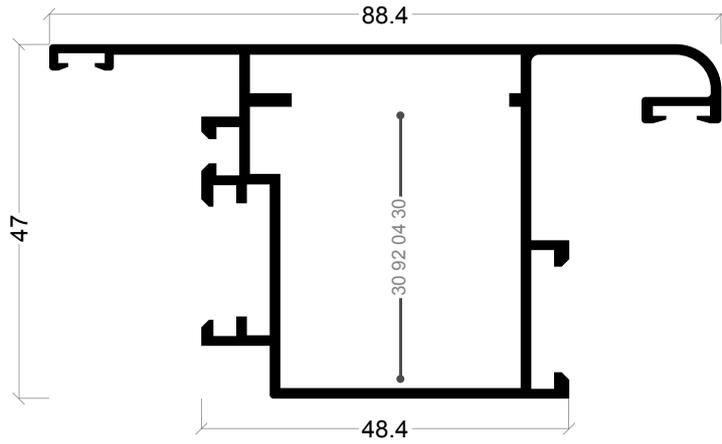
AZ-65
Battement



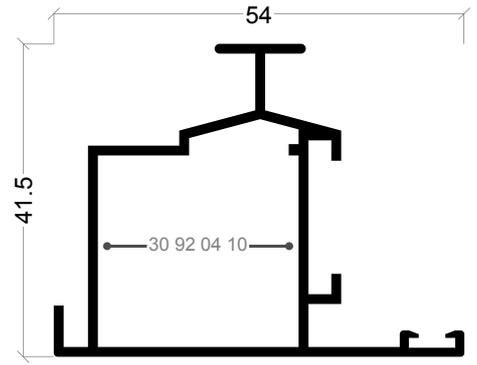
AZ-76
Battement sans d'ouverture



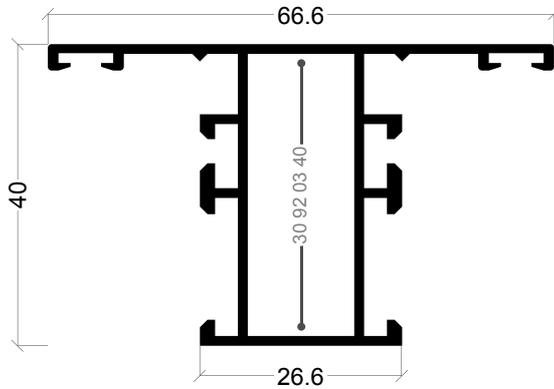
AZ-16
Dormant pivotant



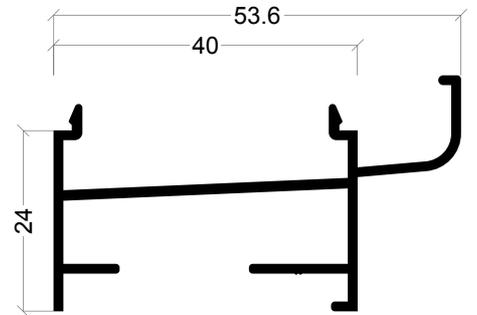
AZ-17
Ouvrant pivotant



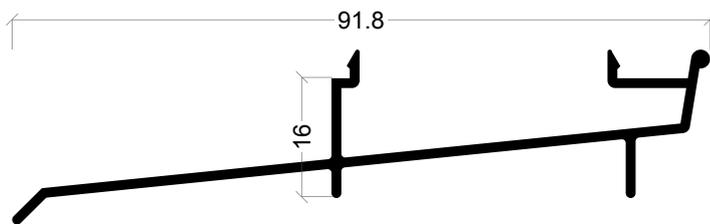
AZ-18
Battement pivotant



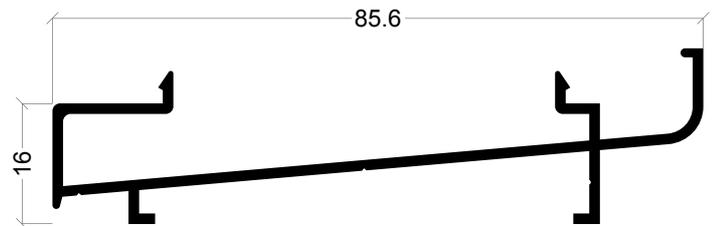
AZ-31
Traverse pivotant



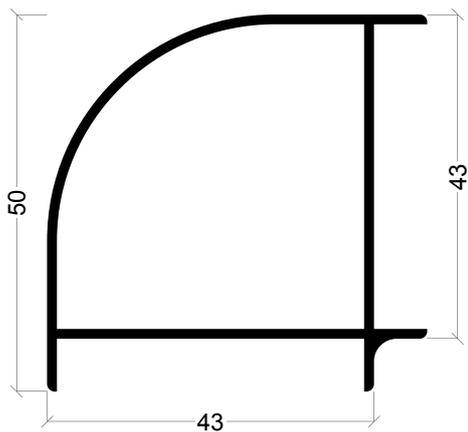
AZ-19
Sueil condensation



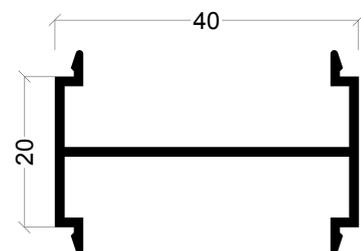
AZ-26
Sueil condensation



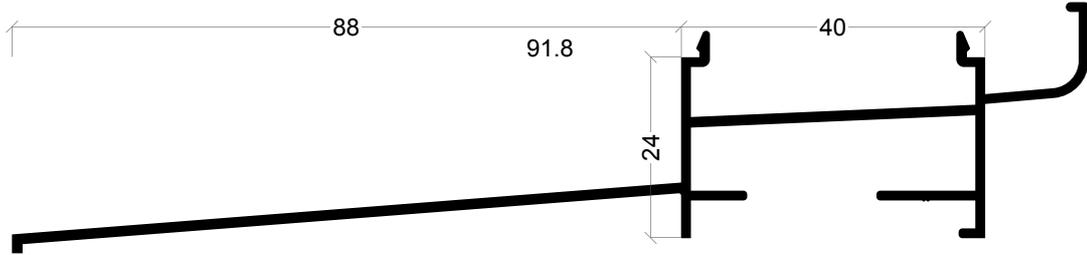
AZ-66
Sueil condensation



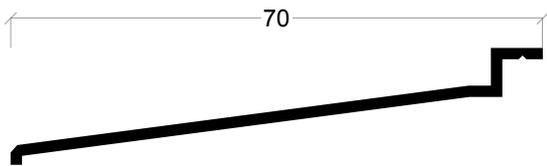
AZ-25
Coin 90°



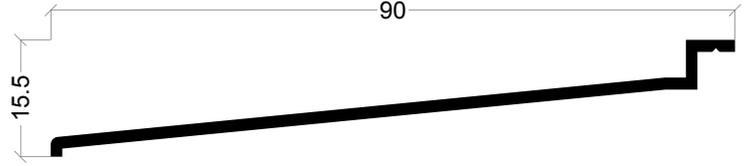
AZ-20
Union de dormants



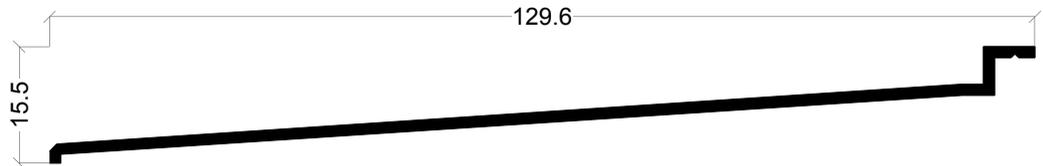
AZ-80
Sueil condensation



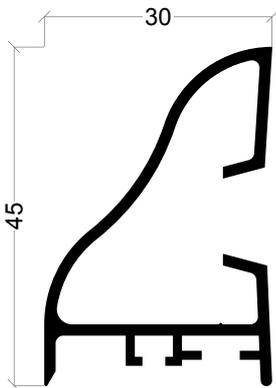
AZ-23
Profile de finition 60 mm



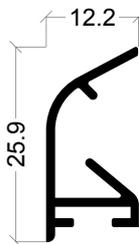
AZ-30
Profile de finition



AZ-24
Profile de finition



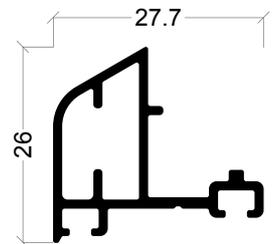
AZ-70
Rejet d'eau



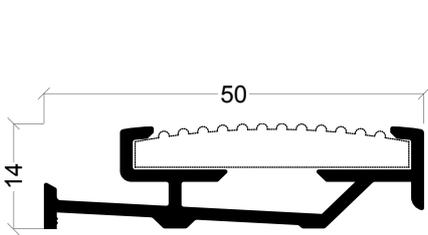
AZ-60
Rejet d'eau



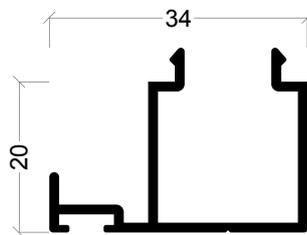
AZ-61
Clip rejet d'eau



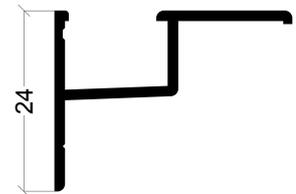
AZ-79
Rejet d'eau



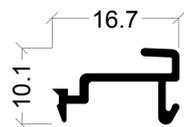
AZ-69
Finition inférieur porte



AZ-59
Parclose de finition



Y-20
Collection d'eaux condensation

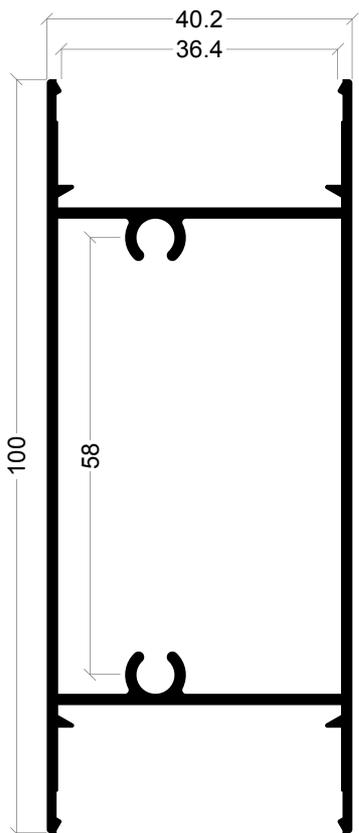


AX-33
Ressort parclose

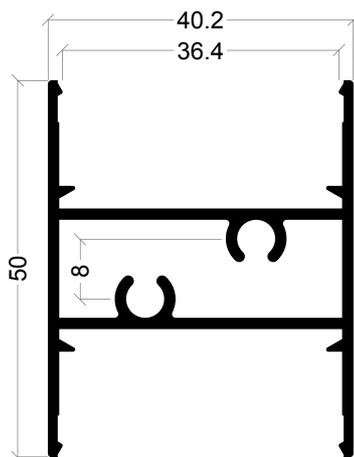


AX-19
Tringel

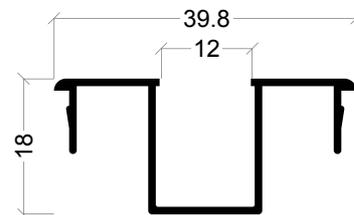
VOLETS



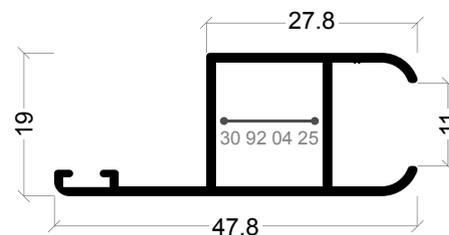
AZ-37
Traverse



AZ-47
Traverse

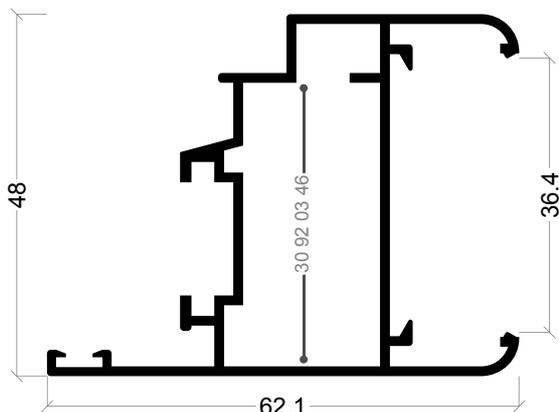


AZ-38
Finition lame

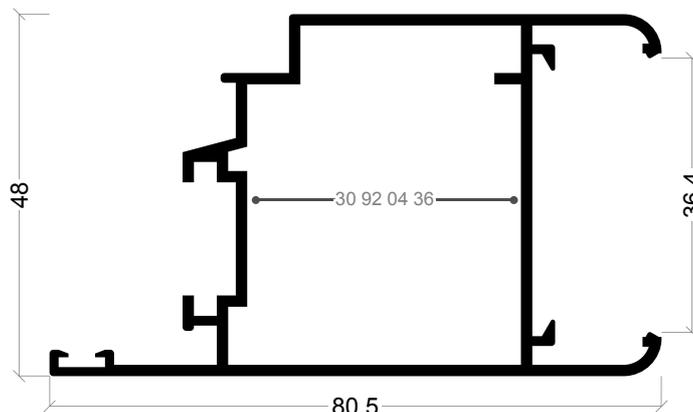


AZ-22
Ouvrant portaille intérieur

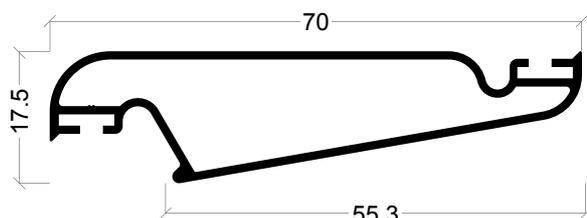
254



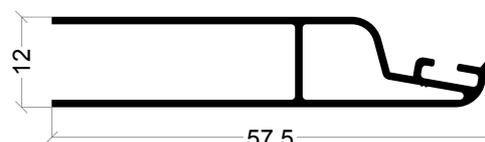
AZ-35
Ouvrant



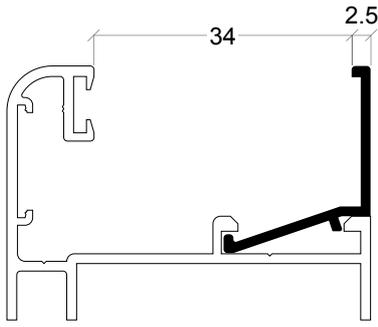
AZ-36
Ouvrant



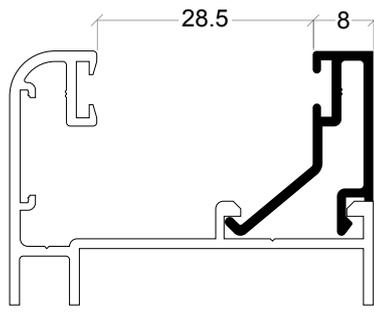
Z-53
Lame ouvrant



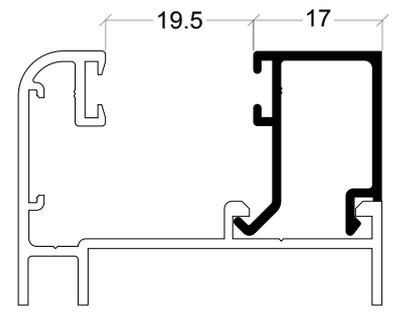
Z-54
Demi lame



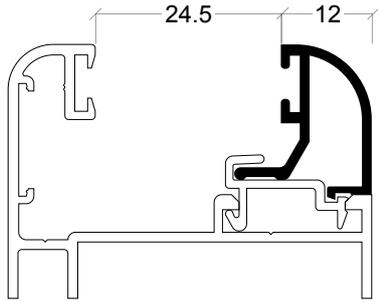
AX-69



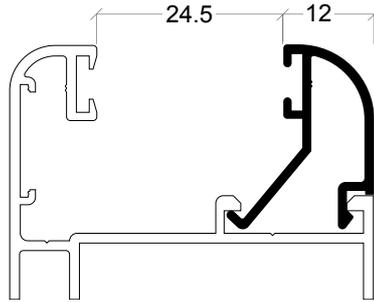
AX-74



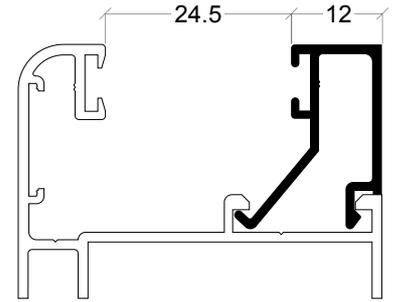
AX-46



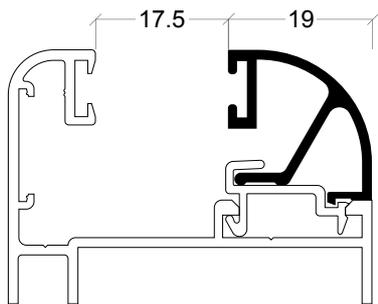
AX-37



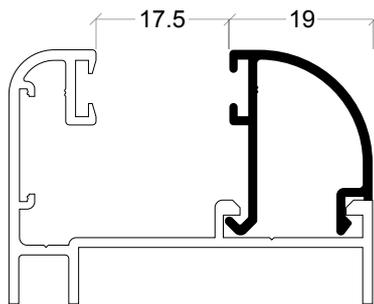
AZ-08



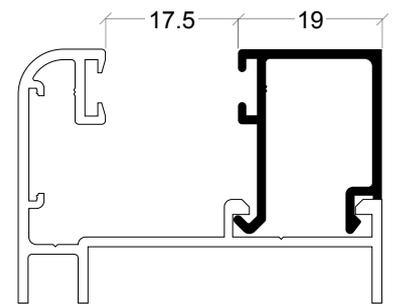
AX-36



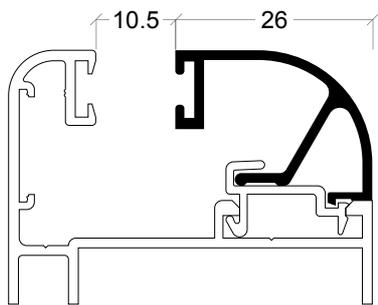
AX-30



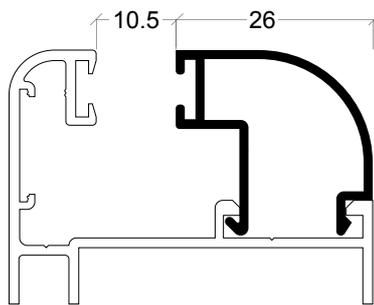
AZ-07



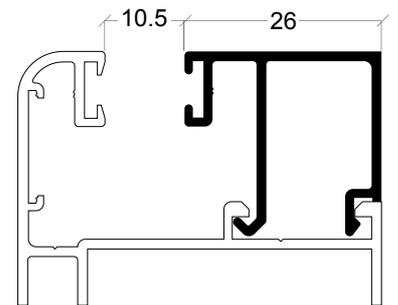
AX-35



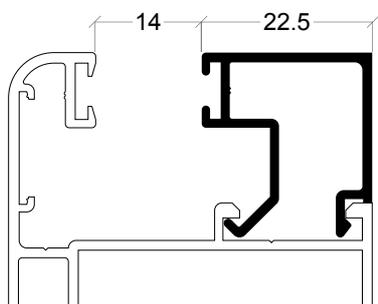
AX-29



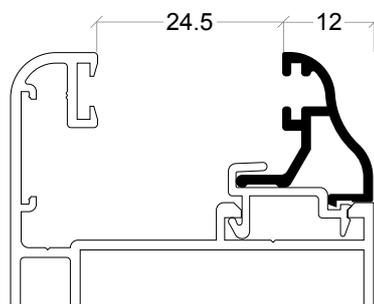
AZ-06



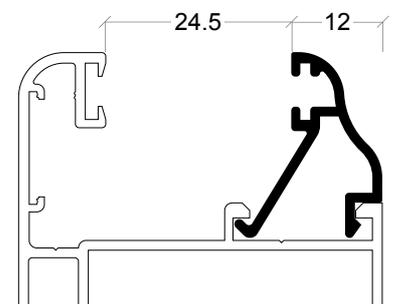
AX-31



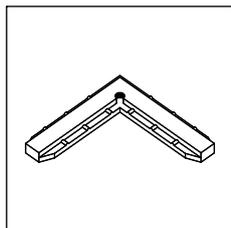
AX-78



AX-72

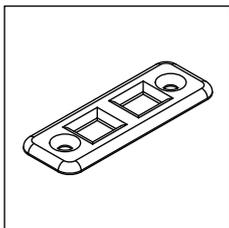


AX-73



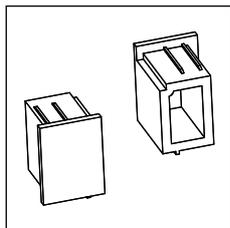
30 21 20 07

Equerre d'alignement



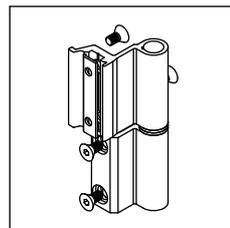
30 24 30 75

Contre-fermeture double inférieur inox



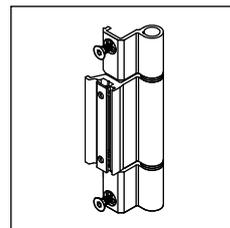
30 91 21 20

Jeu hautes condensation pour Y-20



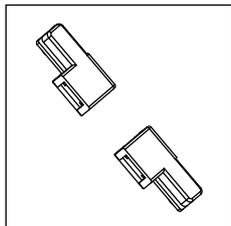
30 92 00 20/21

Charnière C.E. blanc/noir



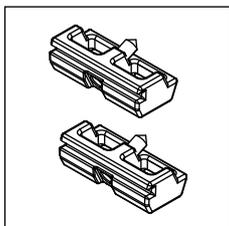
30 92 00 26/27/28

Charnière trois nœuds (brut/blanc/noir)



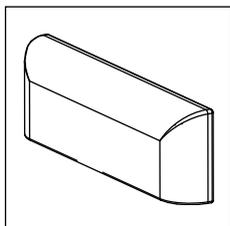
30 92 00 30

Transmission barre crémore



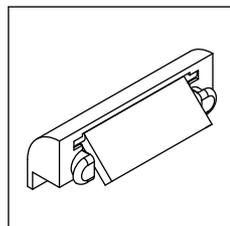
30 92 00 50

Contre-fermeture



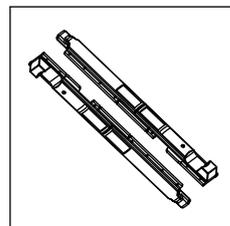
30 92 01 00/01

Gouttière noir/blanc



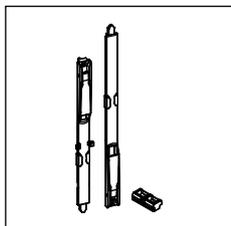
30 92 01 02/03

Gouttière avec valve noir/blanc



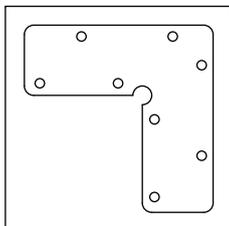
30 92 01 20

Jeu fermeture C.E.



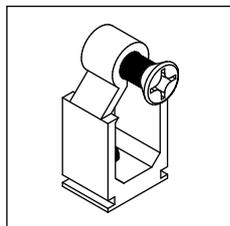
30 92 01 21

Jeu fermeture C.E. Zamack



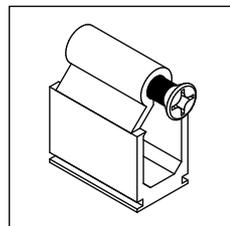
30 92 01 35

Equerre d'alignement ouvrant



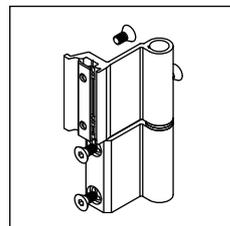
30 92 01 40

Union hautes fenêtre



30 92 01 50

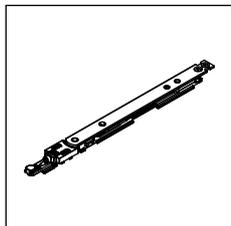
Union hautes porte



30 92 01 70/80

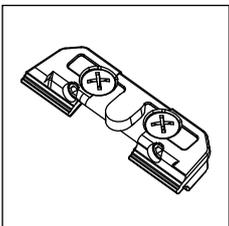
Charnière 3 vantaux blanc/noir

256



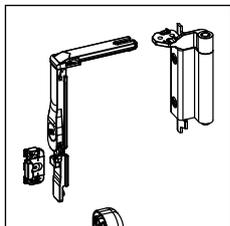
30 92 02 10/11/12

Compas oscilo 300/400/500



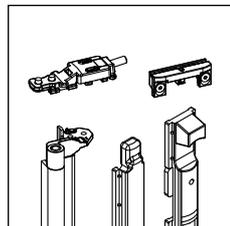
30 92 02 15

Fermeture pour micro-ventilation



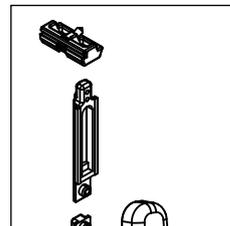
30 92 02 20/21

Kit oscilo-battant blanc/noir



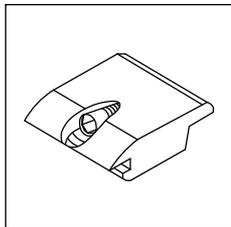
30 92 02 24/25

Kit 2° vantail oscilo-battant blanc/noir



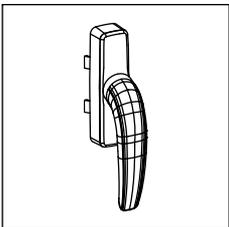
30 92 03 10/11

Kit crémore blanc/noir



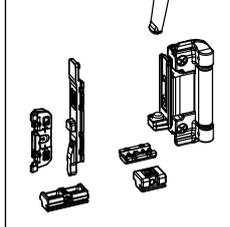
30 92 02 60

Soutien de vantail



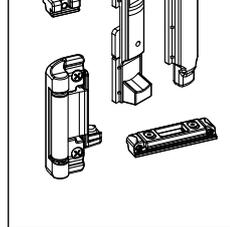
30 92 03 20/21

Crémore ouverture extérieur blanc/noir



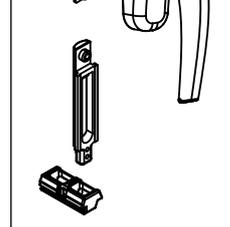
30 92 02 20/21

Kit oscilo-battant blanc/noir



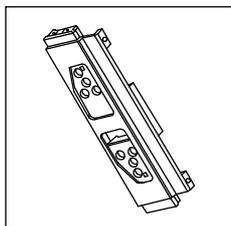
30 92 02 24/25

Kit 2° vantail oscilo-battant blanc/noir



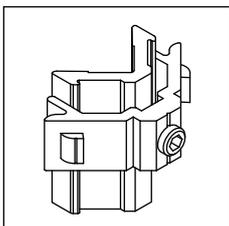
30 92 03 10/11

Kit crémore blanc/noir



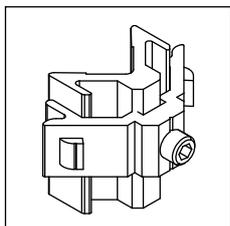
30 92 03 30

Jeu transmission ouverture extérieur



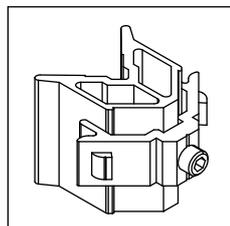
30 92 03 40

Equerre fenêtre



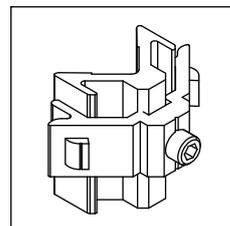
30 92 03 42

Equerre AZ-32



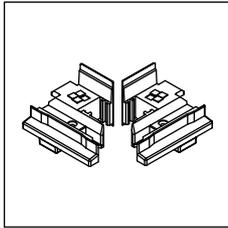
30 92 03 45

Equerre AZ-15



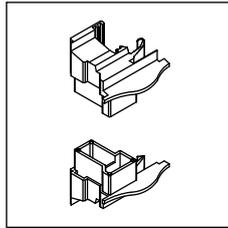
30 92 03 46

Equerre AZ-35



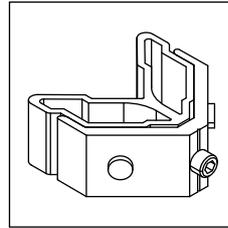
30 92 03 51

Jeu hautes battement
AZ-4



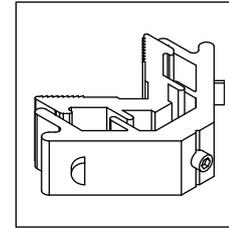
30 92 03 55

Jeu hautes battement
AZ-65



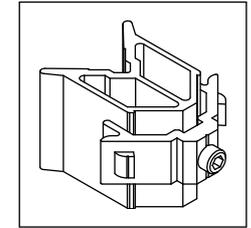
30 92 04 10

Equerre AZ-18



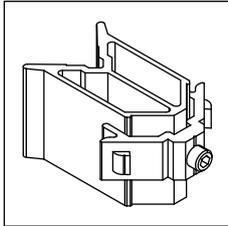
30 92 04 25

Equerre AZ-22



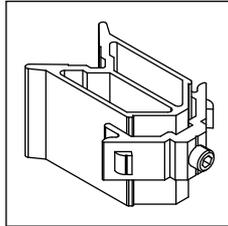
30 92 04 30

Equerre porte



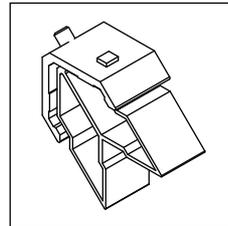
30 92 04 35

Equerre AZ-14



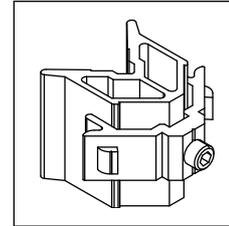
30 92 04 36

Equerre AZ-36



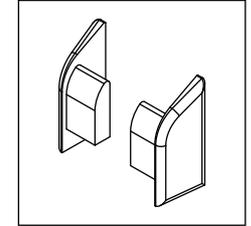
30 92 04 37

Equerre AZ-53/72



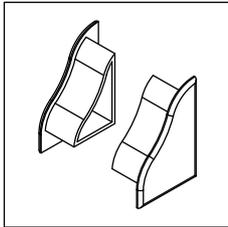
30 92 04 42

Equerre porte AZ
tradition



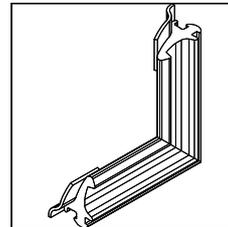
30 92 05 00

Jeu hautes AZ-60



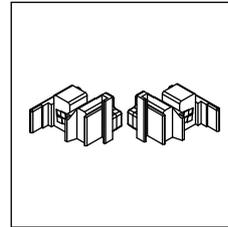
30 92 05 01

Jeu hautes AZ-70



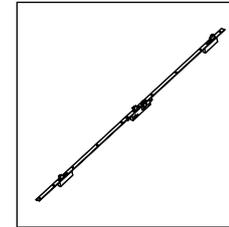
30 92 05 02

Coin Vulcanisé AZ/AX



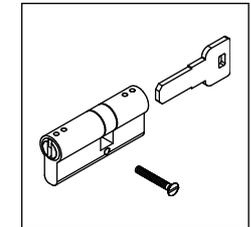
30 92 05 05

Jeu hautes AZ-75



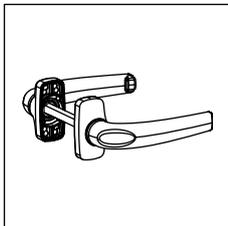
30 92 05 10

Serrure 3 points



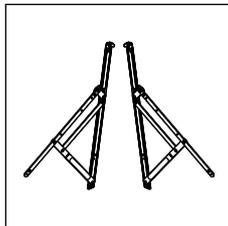
30 92 05 40

Cylindre serrure



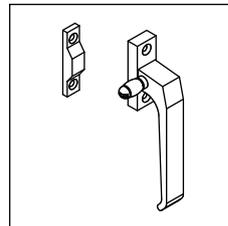
30 92 05 60/61

Poignée double blanc/
noir



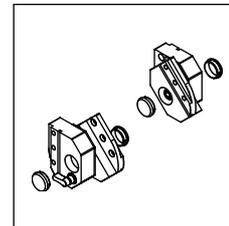
30 92 06 00

Compas ouvrant à
l'italienne - glissant



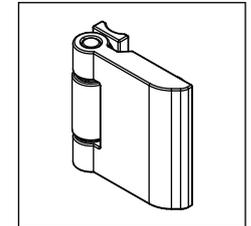
30 92 06 10/11

Poignée de verrouillage
blanc/noir



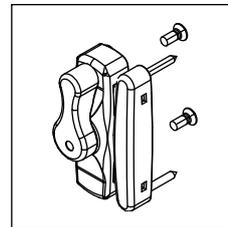
30 92 07 10/11

Jeu pivotant noir/blanc
(60kg)



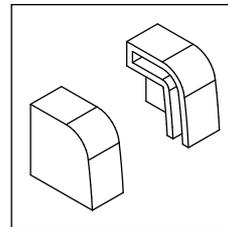
30 92 08 20/21

Charnière AZ-22 blanc/
noir



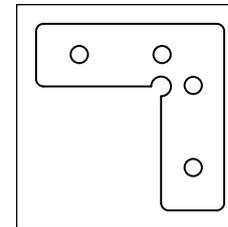
30 92 08 30/31

Fermeture couvre-
lumière blanc/noir



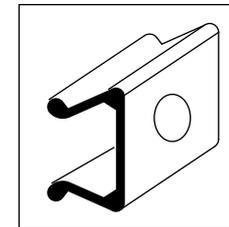
30 96 00 12

Jeu hautes condensation
sueil



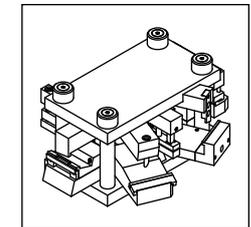
30 96 00 22

Equerre d'alignement
spécial



31 03 40 00

Ressort pour AZ-60



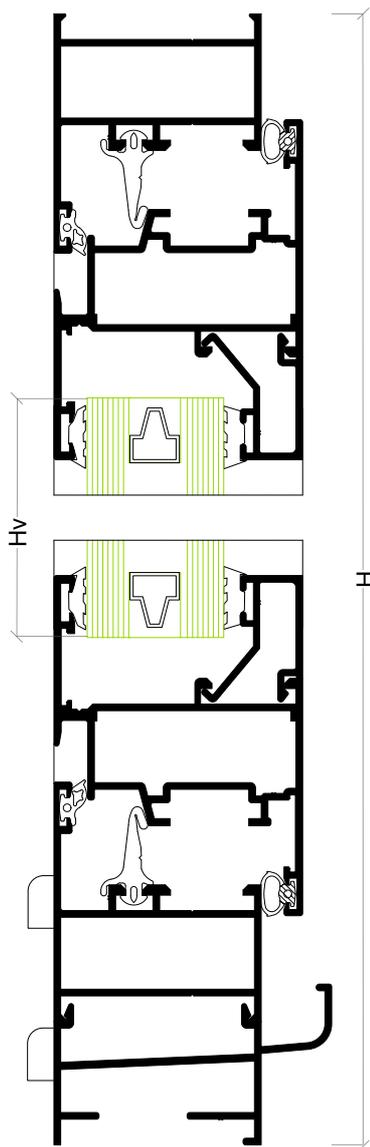
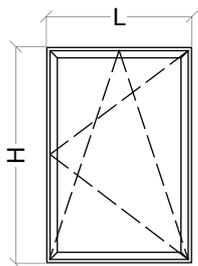
33 96 79 99

Outil C.E.

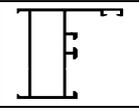
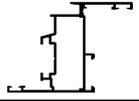
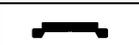
Porte-lames pour boîte de 36 mm					
Référence	N° de lames	Hauteur minimale de coupe (mm)	Hauteur nominale (mm)	Hauteur fenêtre (minimum)	Hauteur fenêtre (maximum)
30 92 09 40	6	400	460	570	630
30 92 09 41	7	460	520	630	690
30 92 09 42	8	520	580	690	750
30 92 09 43	9	580	640	750	810
30 92 09 44	10	640	700	810	870
30 92 09 45	11	700	760	870	930
30 92 09 46	12	760	820	930	990
30 92 09 47	13	820	880	990	1050
30 92 09 48	14	880	940	1050	1110
30 92 09 49	15	940	1000	1110	1170
30 92 09 50	16	1000	1060	1170	1230
30 92 09 51	17	1060	1120	1230	1290
30 92 09 52	18	1120	1180	1290	1350
30 92 09 53	19	1180	1240	1350	1410
30 92 09 54	20	1240	1300	1410	1470
30 92 09 55	21	1300	1360	1470	1530
30 92 09 56	22	1360	1420	1530	1590
30 92 09 57	23	1420	1480	1590	1650
30 92 09 58	24	1480	1540	1650	1710
30 92 09 59	25	1540	1600	1710	1770

Référence	Dessin	Description
30 00 95 15		Joint étanchéité intérieur court AZ-70/79
30 60 00 17		Joint extérieur verre plate 2 mm noir
30 92 04 70		Mousse isolant
30 93 00 50		Joint central
30 93 00 60		Joint extérieur du verre (en option)
30 93 00 62		Joint extérieur plate
30 93 00 65		Joint intérieur pour verre 5 mm
30 93 00 66		Joint intérieur pour verre 4 mm
30 93 00 67		Joint intérieur pour verre 2 mm
30 93 00 68		Joint intérieur pour verre 6/7 mm
30 93 00 69		Joint intérieur pour verre 8/9 mm
30 93 00 70		Vedante intérieur de verre (opcional)
30 93 00 81		Joint étanchéité inférieur A1-18
30 93 00 82		Joint étanchéité inférieur AZ-70/79
30 93 00 90		Joint extérieur
30 93 01 20		Joint intérieur
30 93 01 40		Joint lames
30 94 01 46		Joint pour couvre-lumière AZ-22
30 95 00 10		Pelouche 7x9 mm
30 95 00 40		Pelouche 7x5.5 mm

Fenêtre 1 vantail à frappe et oscilo-battant



Profils

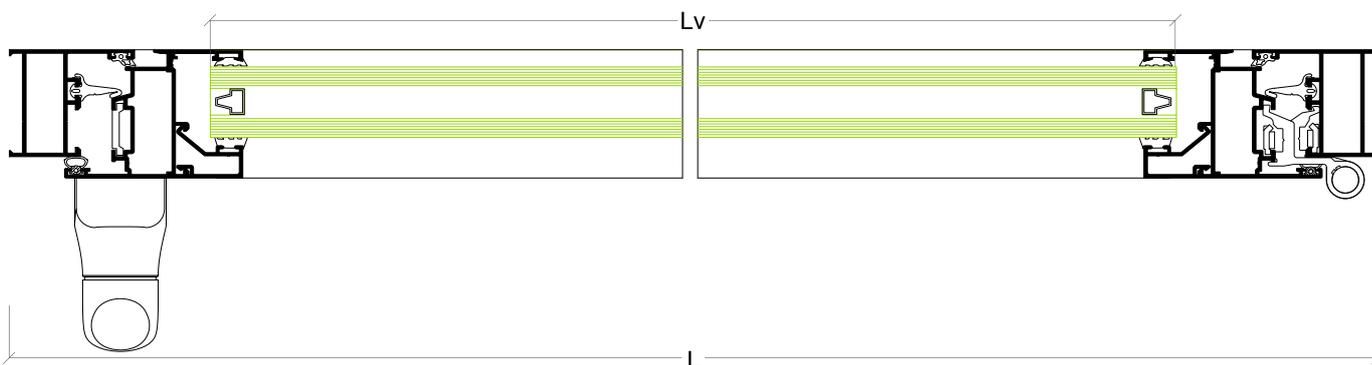
Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-03	Dormant		2	L
				2	H-24 mm
	AZ-67	Ouvrant		2	L-41 mm
				2	H-65 mm
	---	Parclose		2	L-133.5 mm
				2	H-197.5 mm
	AX-19	Tringle		2	Apro. H/2 mm
	AZ-19	Sueil de condensation		1	L

Accessoires et Joints

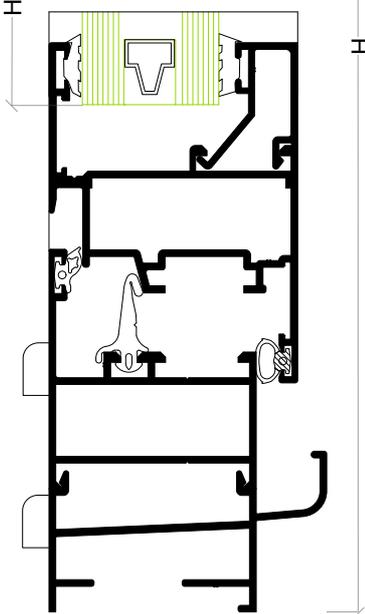
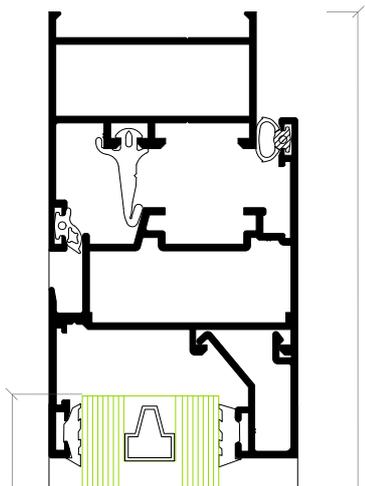
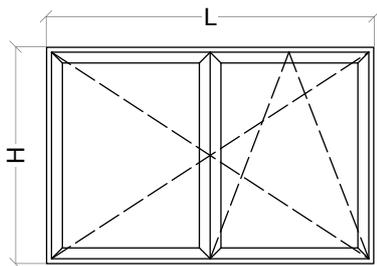
Référence	Description	Quantité	
		À Frappe	Oscilo-battant
30 92 00 20	Charnières C.E.	2	---
30 92 01 00	Gouttières	2	2
30 92 01 35	Equerre d'alignement ouvrant	4	4
30 92 02 (xx)	Compas O.B.	---	1
30 92 02 20	Kit oscilo-battant	---	1
30 92 02 60	Soutien da vantail	1	---
30 92 03 10	Kit crémone	1	---
30 92 03 40	Equerre fenêtre	8	8
30 96 00 12	Jeu hautes condensation	1	1
30 93 00 50	Joint central	2L+2H	
30 93 00 90	Joint extérieur	2L+2H	
30 93 01 20	Joint intérieur	2L+2H	
---	Joint extérieur verre	2L+2H	
---	Joint intérieur verre	2L+2H	

Verre

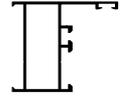
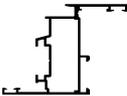
Hv = H-171 mm	Lv = L-147 mm
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Fenêtre 2 vantaux à frappe et oscilo-battant



Profils

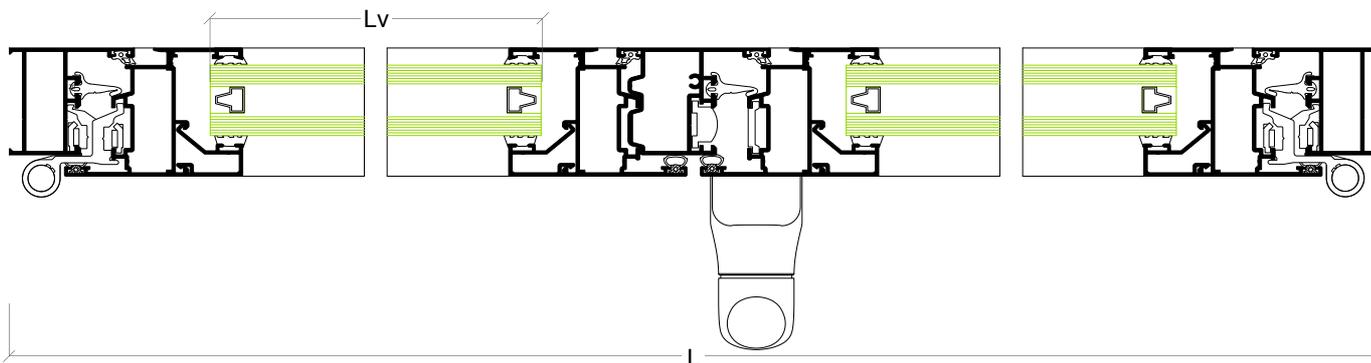
Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-03	Dormant		2	L
				2	H-24 mm
	AZ-67	Ouvrant		4	L/2-23 mm
				4	H-65 mm
	AZ-04	Battement		1	H-133 mm
	---	Parclose		4	L/2-115.5 mm
				4	H-197.5 mm
	AX-19	Tringle		2	Apro. H/2 mm
	AZ-19	Sueil de condensation		1	L

Accessoires e Joints

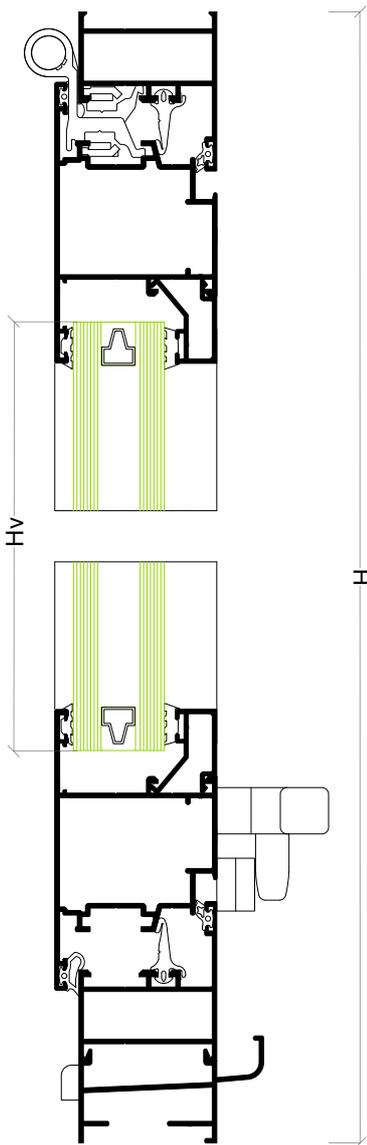
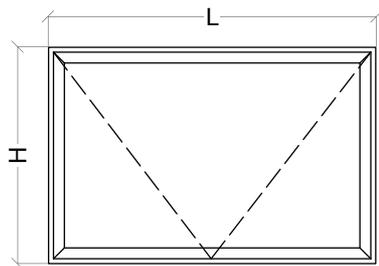
Référence	Description	Quantité	
		À Frappe	Oscilo-battant
30 92 00 20	Charnières C.E.	4	---
30 92 01 00	Gouttières	2	2
30 92 01 20	Jeu fermeture C.E.	1	---
30 92 01 35	Equerre d'alignement ouvrant	8	8
30 92 02 (xx)	Compas O.B.	---	1
30 92 02 20	Kit oscilo-battant	---	1
30 92 02 24	Kit 2 ^a vantail oscilo-battant	---	1
30 92 02 60	Soutien de vantail	1	1
30 92 03 10	Kit crémonne	1	---
30 92 03 40	Equerre fenêtre	12	12
30 92 03 51	Jeu hautes battement	1	1
30 96 00 12	Jeu hautes condensation	1	1
30 93 00 50	Joint central	2L+3H	
30 93 00 90	Joint extérieur	2L+4H	
30 93 01 20	Joint intérieur	2L+4H	
---	Joint extérieur verre	2L+4H	
---	Joint intérieur verre	2L+4H	

Verre

Hv = H-171 mm	Lv = L/2-129 mm
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Fenêtre 1 vantail à l'italienne



Profils

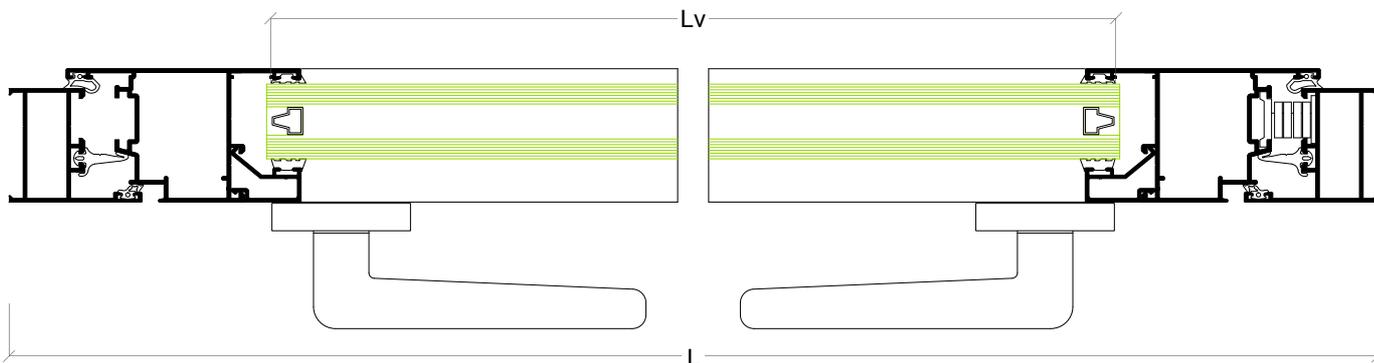
Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-03	Dormant		2	L
				2	H-24 mm
	AZ-63	Ouvrant		2	L-41 mm
				2	H-65 mm
	---	Parclose		2	L-168.5 mm
				2	H-192.5 mm
	AX-19	Tringle		2	Apro. H/2 mm
	AZ-19	Sueil de condensation		1	L

Accessoires e Joints

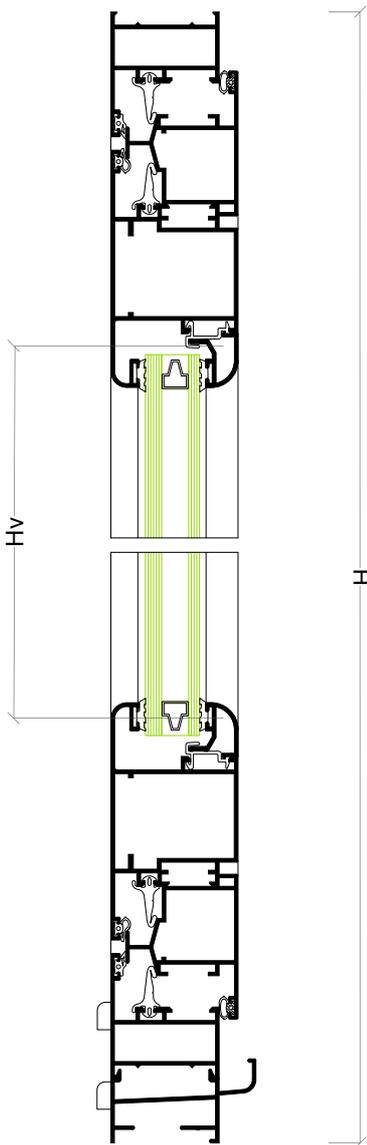
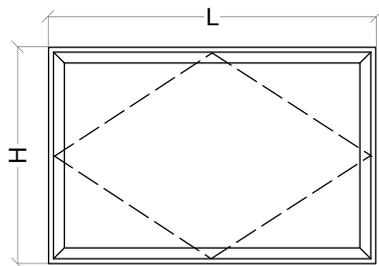
Référence	Description	Quantité
30 92 00 20	Charnières C.E.	2
30 92 01 00	Gouttières	2
30 92 03 40	Equerre fenêtre	4
30 92 04 30	Equerre ouvrant	4
30 92 04 85	Jeu compas à l'italienne	1
30 92 06 10	Crémone de langue	2
30 96 00 12	Jeu hautes condensation	1
30 92 01 35	Equerre d'alignement	8
30 93 00 90	Joint intérieur	2L+2H
30 93 01 30	Joint extérieur	2L+2H
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-206 mm	Lv = L-182 mm
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Fenêtre pivotant horizontale



Profils

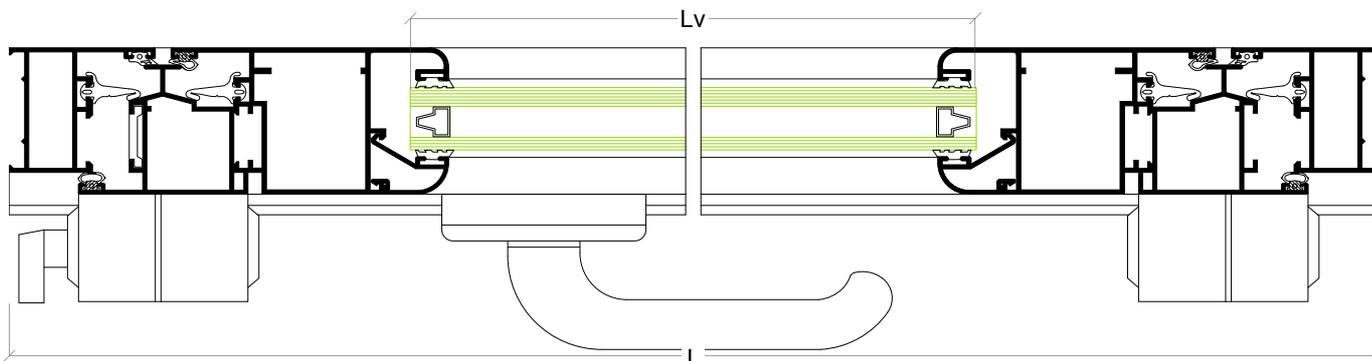
Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-16	Dormant pivotant		2	L
				2	H-24 mm
	AZ-17	Ouvrant pivotant		2	L-104 mm
				2	H-128 mm
	AZ-18	Battement pivotant supérieur		1	L-45 mm
				2	H/2-12 mm
	AZ-18	Battement pivotant inférieur		1	L-45 mm
				2	H/2+12 mm
	---	Parclose ronde		2	L-240 mm
	---	Parclose ronde clip		2	H-255 mm
	AX-33	Ressort parclose		Tous les 300 mm	80 mm
	AZ-19	Sueil de condensation		1	L

Accessoires e Joints

Référence	Description	Quantité
30 92 01 00	Gouttières	4
30 92 03 40	Equerre fenêtre	4
30 92 04 10	Equerre AZ-18	4
30 92 04 30	Equerre porte	4
30 92 07 10	Jeu pivotant	1
30 96 00 12	Jeu hautes condensation	1
30 92 06 11	Crémone de langue	2
30 93 00 50	Joint central	4L+4H
30 93 00 90	Joint extérieur	2L+2H
30 93 01 20	Joint intérieur	4L+4H
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

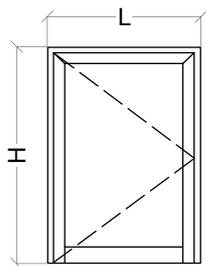
Verre

Hv = H-278 mm	Lv = L-254 mm
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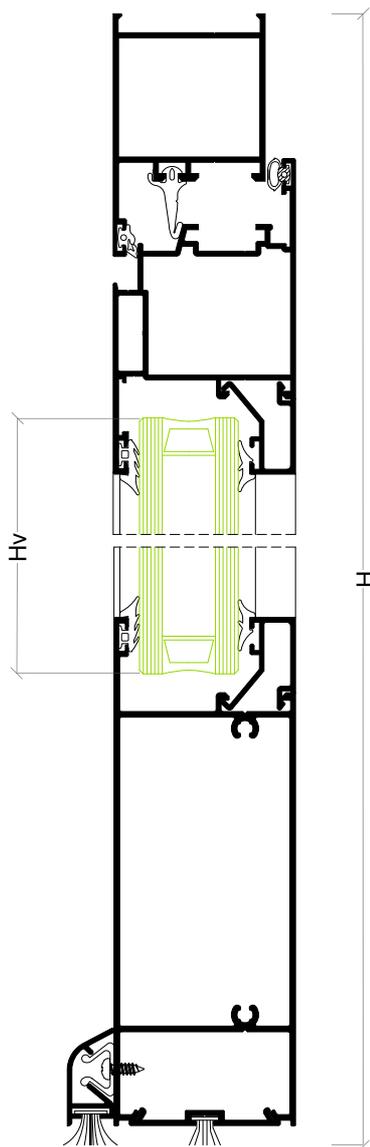


Porte 1 vantail

Profils



Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-11	Dormant		1	L
				2	H
	AZ-62	Ouvrant		1	L-77 mm
				2	H-44 mm
	AZ-77	Traverse		1	L-196 mm
	A1-18	Finition		1	L-204.5 mm
	---	Parclose		2	L-204.5 mm
				2	H-263 mm
	AZ-60	Rejet d'eau		1	L-149 mm

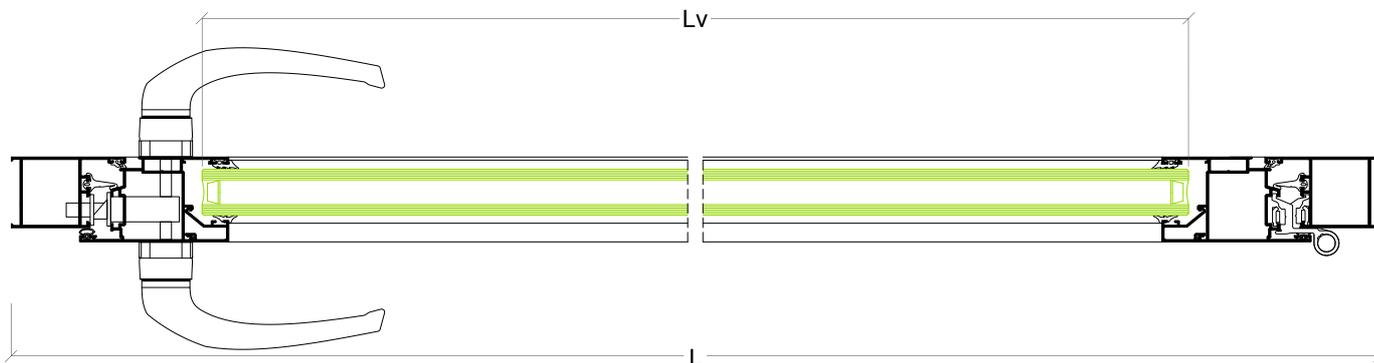


Accessoires e joints

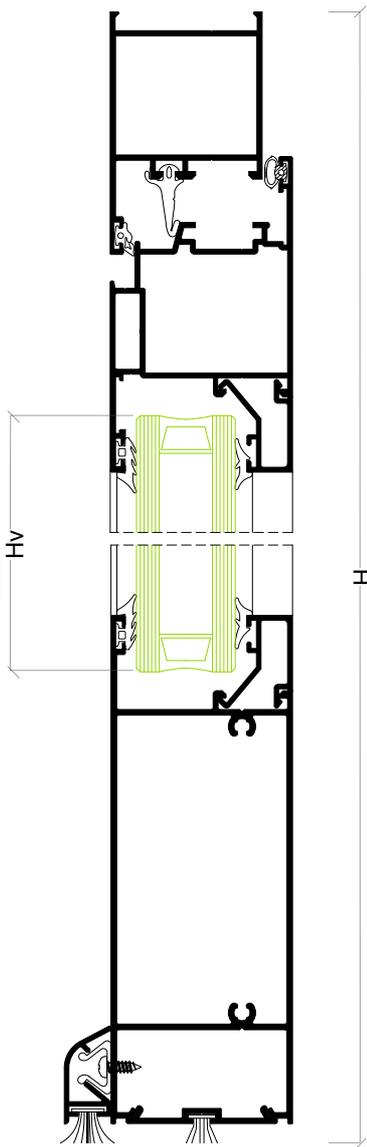
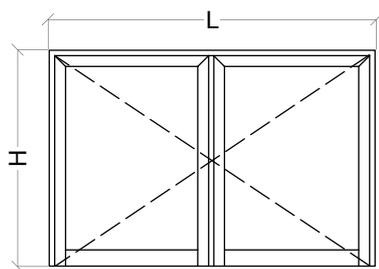
Référence	Description	Quantité
30 92 00 20	Charnières C.E.	3
30 92 01 00	Gouttières	2
30 92 04 30	Equerre porte	4
30 92 05 10	Serrure 3 points	1
30 92 05 40	Cylindre serrure	1
30 92 05 60	Poignée double	1
30 93 00 50	Joint central	1L-2H
30 93 00 90	Joint extérieur	1L-2H
30 93 01 20	Joint intérieur	1L-2H
30 95 00 10	Pelouche 7x9 mm	L
31 03 40 00	Ressort	A cada 150 mm
30 92 05 00	Jeu hautes	1
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-237 mm	Lv = L-218 mm
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Porte 2 vantaux



Profils

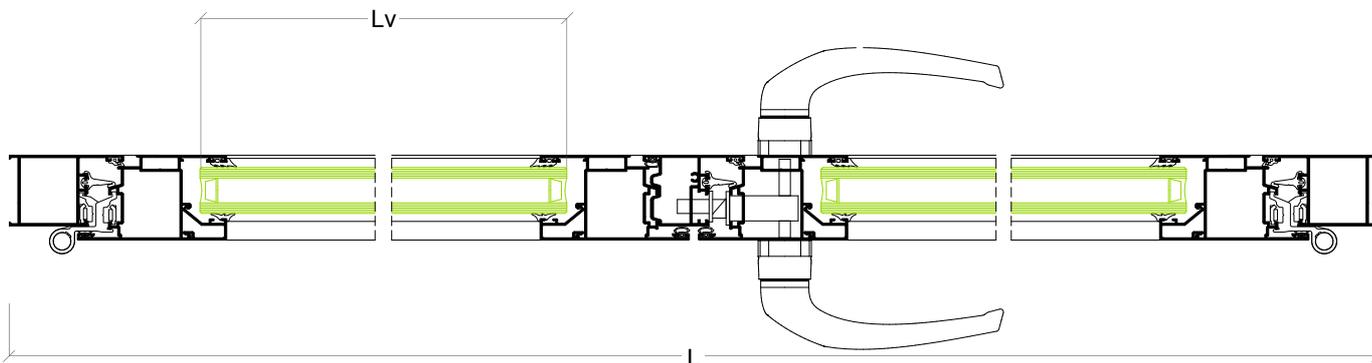
Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-11	Dormant		1	L
				2	H
	AZ-62	Ouvrant		2	L/2-41 mm
				4	H-44 mm
	AZ-04	Battement		1	H-78 mm
	AZ-77	Traverse		2	L/2-160 mm
	A1-18	Parclose finition		2	L/2-168 mm
	---	Parclose		4	L/2-168 mm
				4	H-263 mm
	AZ-60	Rejet d'eau		1	L/2-113 mm
				1	L/2-40 mm

Accessoires e Joints

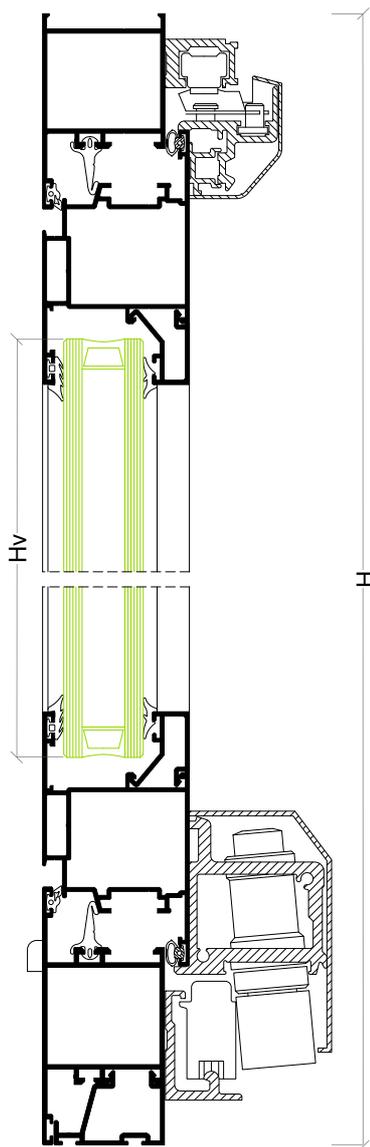
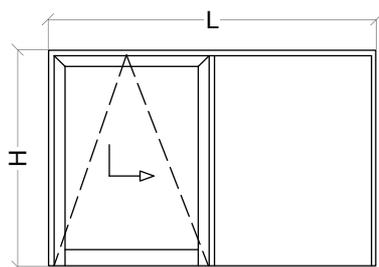
Référence	Description	Quantité
30 92 00 20	Charnières C.E.	6
31 03 40 00	Ressort pour rejet d'eau	Tous les 150 mm
30 92 01 20	Jeu fermeture C.E.	1
30 92 03 51	Jeu hautes battement	1
30 92 04 30	Equerre porte	6
30 92 05 10	Serrure 3 points	1
30 92 05 40	Cylindre serrure	1
30 92 05 60	Poignée double	1
30 93 00 50	Joint central	1L+3H
30 93 00 90	Joint extérieur	1L+4H
30 93 01 20	Joint intérieur	1L+4H
30 95 00 10	Pelouche 7x9 mm	L
---	Joint extérieur verre	2L+4H
---	Joint intérieur verre	2L+4H
30 92 05 00	Jeu hautes	1

Verre

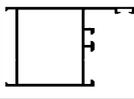
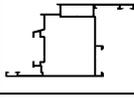
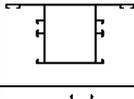
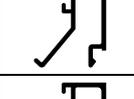
Hv = H-237 mm	Lv = L/2-183 mm
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Porte oscilo-parallèle avec fixe latéral



Profils

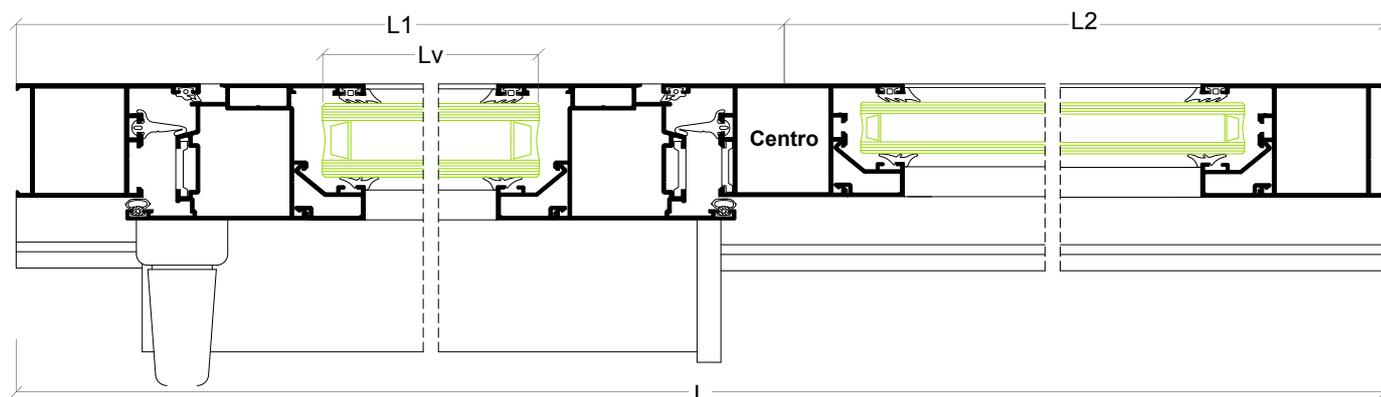
Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-11	Dormant		1	L
				1	H
	AZ-62	Ouvrant		2	L1-55 mm
				2	H-97.5 mm
	AZ-09	Traverse		1	L-80 mm
				1	H-100.5 mm
	AX-15	Parclose finition		1	L-89 mm
	---	Parclose (vantail)		2	L1-183 mm
				2	H-265.5 mm
	---	Parclose (fixe)		2	L-87 mm
				2	H-129 mm
	AX-19	Tringle		2	Apro. L1 mm
				1+1	Apro. H+H/2 mm

Accessoires e Joints

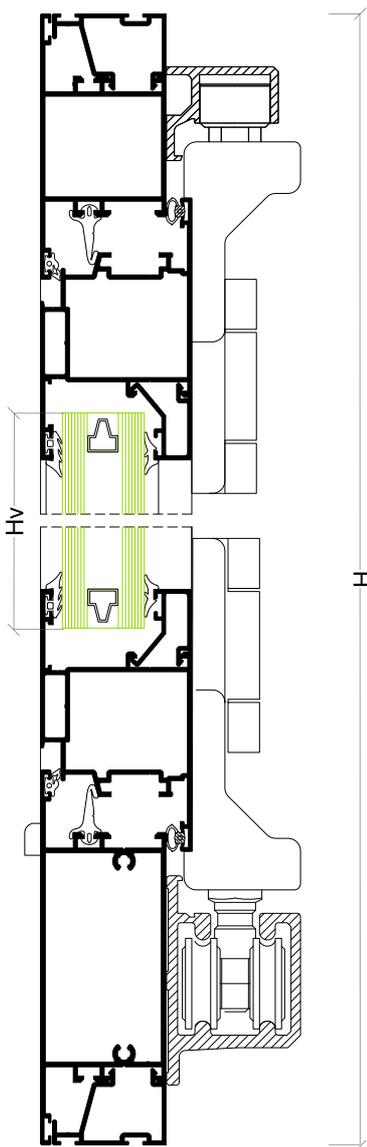
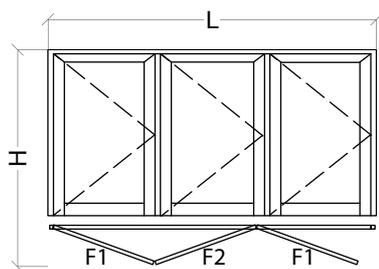
Référence	Description	Quantité
30 92 01 00	Gouttières	4
30 92 01 50	Union hautes porte	2
30 92 04 30	Equerre porte	8
---	Kit oscilo-parallèle	1
30 92 01 35	Equerre d'alignement	8
30 93 00 50	Joint central	L+2H
30 93 00 90	Joint extérieur	L+2H
30 93 01 20	Joint intérieur	L+2H
---	Joint extérieur verre	2L+4H
---	Joint intérieur verre	2L+4H

Verre

Hv vantail = H-239 mm	Lv vantail = L1-196 mm	
Hv fixe = H-103 mm	Lv fixe = L2-81 mm	
Pour verres égales $L1 = L/2+58$ mm		
	Minimum	Maximum
Largeur vantail	700 mm	1650 mm
Hauteur vantail	850 mm	2400 mm
Poids maximum par vantail 150 kg		



Porte 3 vantaux harmonium



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Profils

Dessin	Ref	Description	Coupe	Quant	Mesure
	AZ-11	Dormant		2	H
	AZ-09	Traverse		1	L-80 mm
	AZ-12	Traverse		1	L-80 mm
	AZ-62	Ouvrant		4	F1 consulter
				2	F2 consulter
	AZ-62	Ouvrant		6	Consulter
	---	Parclose			F1 consulter
					F2 consulter
	AX-19	Tringle		1+1	H+H
	AZ-04	Battement		3	consulter
	---	Parclose			consulter
					consulter
	AX-15	Parclose finition		2	L-89 mm

Accessoires e Joints

Référence	Description	Quantité
30 92 00 26	Charnières 3 nœuds	3
30 92 01 00	Gouttières	4
30 92 01 20	Jeu fermeture C.E.	1
30 92 01 50	Union hautes porte	2
30 92 03 51	Jeu hautes battement	2
30 92 04 30	Equerre porte	12
---	Kit harmonium (3+0)	1
30 92 01 35	Equerre d'alignement	24
30 93 00 50	Joint central	2L+4H
30 93 00 90	Joint extérieur	2L+6H
30 93 01 20	Joint intérieur	2L+6H
---	Joint extérieur verre	2L+6H
---	Joint intérieur verre	2L+6H

Verre

Verre H1 = consulter	Verre Lv1/Lv2 = consulter
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	Minimum	Maximum
Largeur vantail	600 mm	900 mm
Hauteur vantail	850 mm	2400 mm

Poids maximum par vantail 80 kg

