

Système

AXi

Système AXi

Système à frappe avec Rupture Thermique - 45 mm

Caractéristiques du système

Système à frappe avec rupture thermique et des hautes performances thermiques et acoustiques.

Le système AXi permet l'exécution de 4 versions de menuiserie:

1. ligne droit;
2. ligne courbe;
3. ligne tradition;
4. ligne ovale.

Le système AXi permet l'application de double verre d'haute performance afin de répondre aux exigences d'isolation thermique et acoustique.

Profils d'aluminium

Les profils d'aluminium sont extrudés en alliage d'aluminium 6060 pour l'architecture selon la norme NP EN 12020-02.

Profils avec rupture thermique obtenu par insertion de barrettes isolants de polyamide avec 14.6 mm renforcés avec 25% de fibre de verre.

Épaisseur moyenne des profils d'aluminium de 1.5 mm pour les fenêtres et de 1.7 mm pour les portes.

Dormants

Section de les dormants de 45 mm ou 70 mm;

Dormants avec equerre pour assemblage à onglet;

Dormants traditionnelles pour le marché domestique;

Dormants avec clip extérieur et profil de finition direct de 25 mm ou 45 mm;

Dormants avec clip extérieur et intérieur pour application de finition de 30 mm.

Ouvrants

Section des ouvrants de 53 mm;

Remplissage pour verre simple ou double de 4 mm à 37 mm;

Ouvrants de ligne droit, arrondie, tradition ou ovale (sans parclose);

Ouvrants avec equerre pour assemblage à onglet;

Profil battement de ligne droit.

Dimensionnement et manœuvrabilité

Dimensions minimales - maximales de vantaux: 400 mm - 1500 mm (L); 400 mm - 2700 mm (H);

Possibilités d'ouverture: fixe, à la française 1 vantail ou 2 vantaux avec oscilo-battant, extérieur, à soufflet, à l'italienne, pivotant, harmonium et oscilo-parallèle;

Étanchéité assurée par triple joints en EPDM.

Performances

Système certifiée par laboratoire notifiée pour les essais de type initial (ITT) en accordance avec la norme de produit EN 14351-1 aux fins de Marquage CE.

Catégories obtenues dans l'évaluation du système AXi typologie fenêtre:

1. Perméabilité à l'air: Classe 4 (norme d'essai EN 1026)
2. Étanchéité à l'eau: Classe E900 (norme d'essai EN 1027)
3. Résistance au vent: Classe C5 (norme d'essai EN 12211)

Catégories obtenues dans l'évaluation du système AX typologie porte:

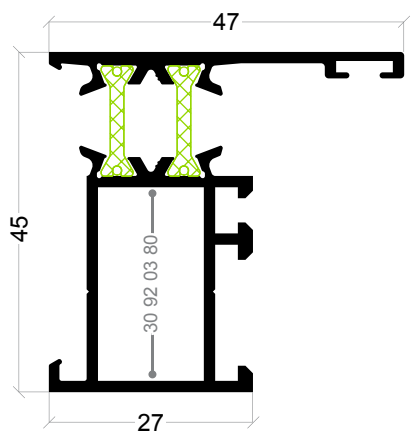
1. Perméabilité à l'air: Classe 4 (norme d'essai EN 1026)
2. Étanchéité à l'eau: Classe 8A (norme d'essai EN 1027)
3. Résistance au vent: Classe C3 (norme d'essai EN 12211)
4. Résistance à la torsion statique: Capable 350N (norme d'essai EN 14609)

Coefficient de transmission thermique pour fenêtre de 2 vantaux avec 1.20 m x 1.50 m avec verre $U_g = 0.7 \text{ W/m}^2\text{K}$, avec intercalaire effet "Warm Edge":

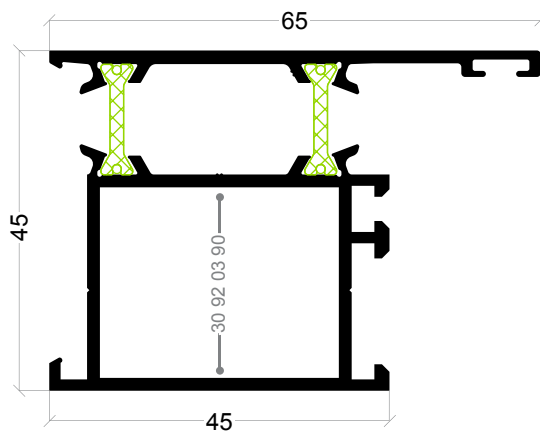
- $U_w = 1.72 \text{ W/m}^2\text{K}$

Coefficient d'atténuation acoustique pour fenêtre de 2 vantaux avec verre 4/14/6:

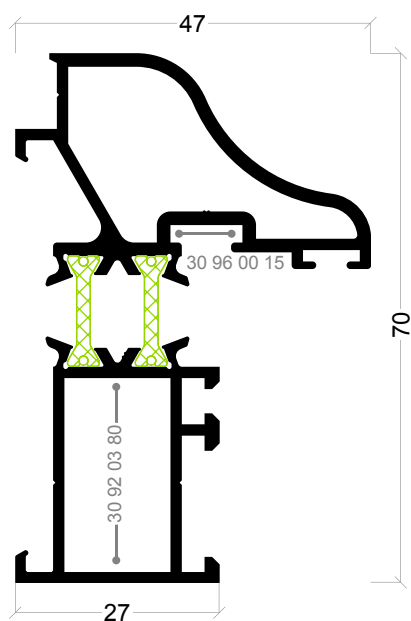
- $R_w (C; C_{tr}) = 34 \text{ dB} (-1; -4)$



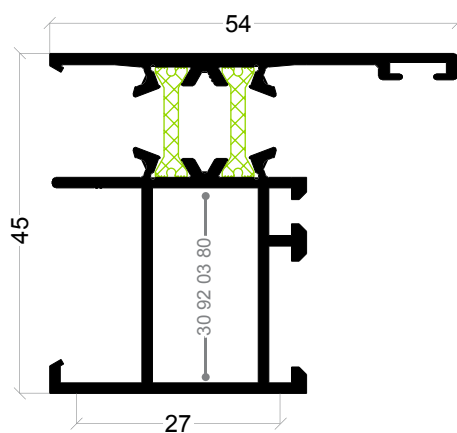
AXi-03
Dormant



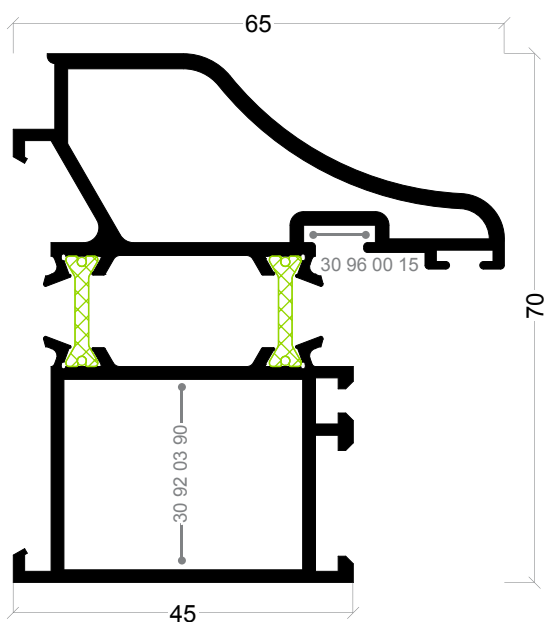
AXi-08
Dormant



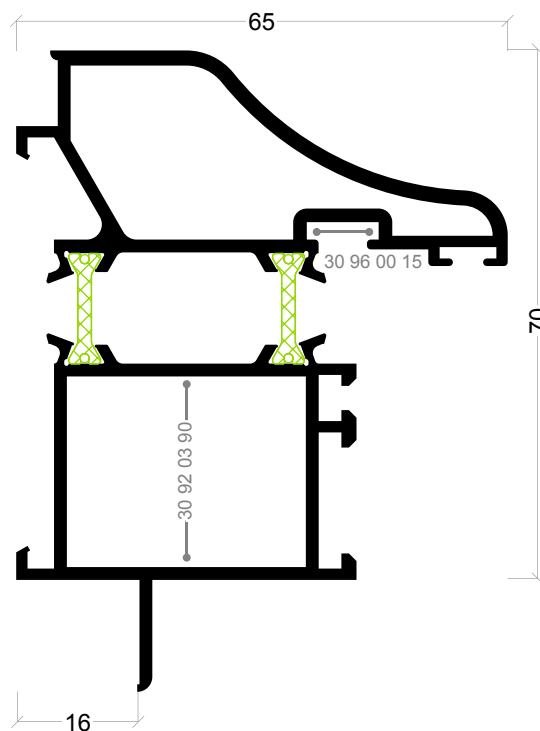
AXi-49
Dormant tradition



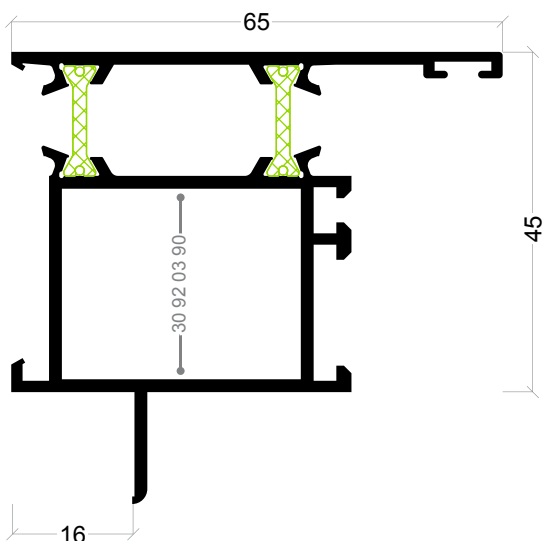
AXi-81
Dormant



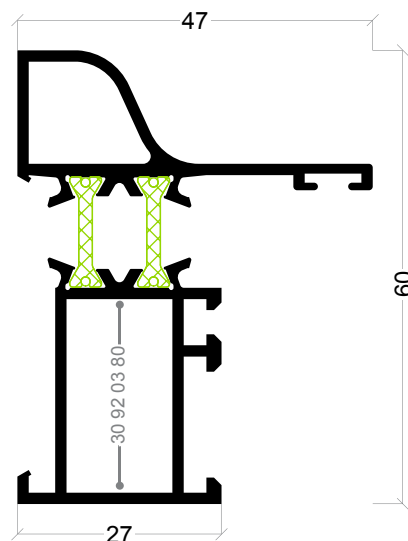
AXi-50
Dormant tradition



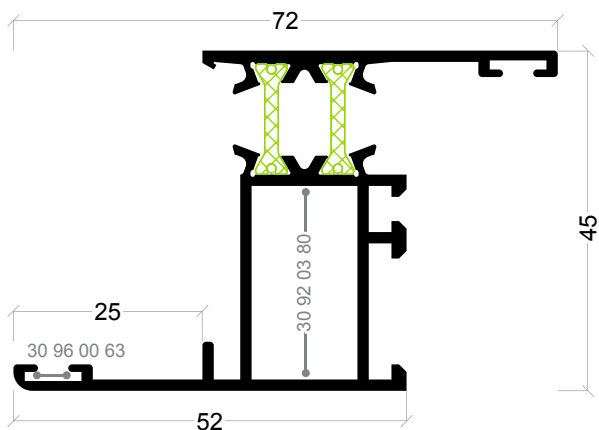
AXi-51
Dormant pour panneaux



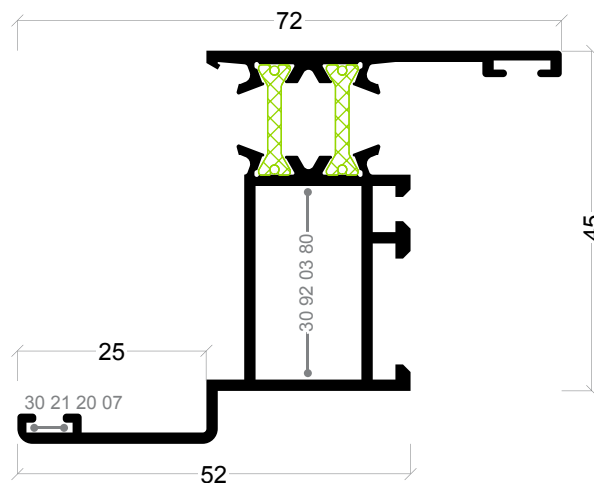
AXi-48
Dormant pour panneaux



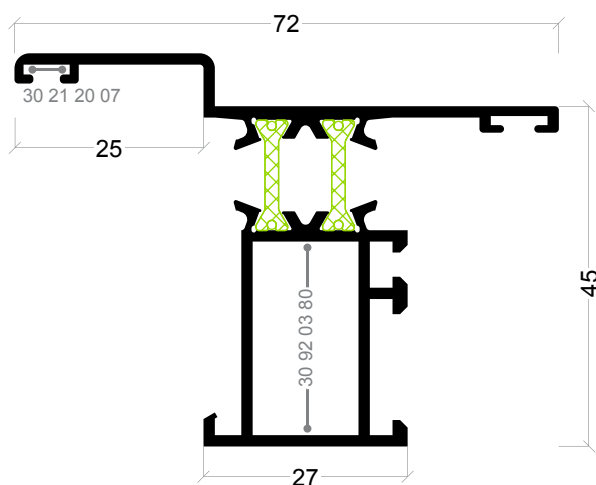
AXi-33
Dormant



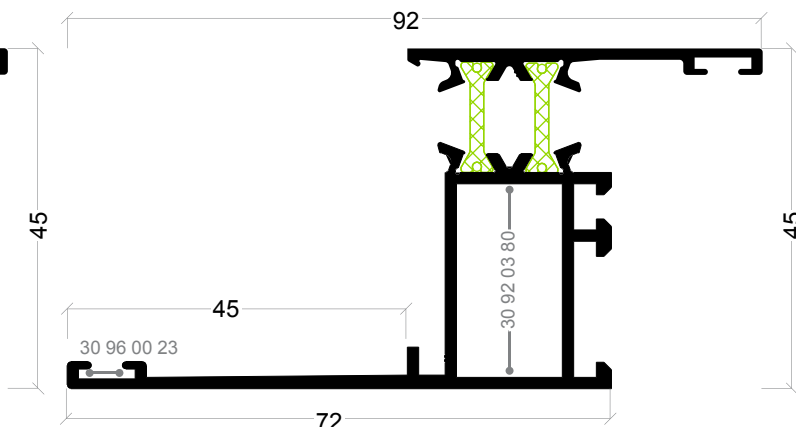
AXi-25
Dormant avec finition 25mm



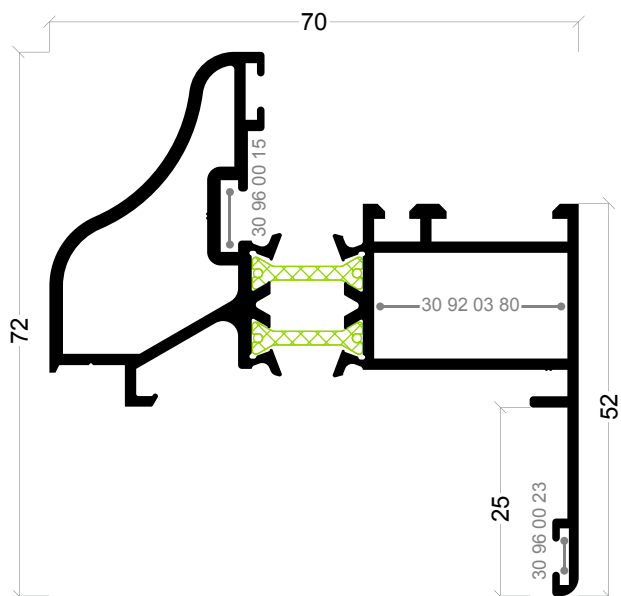
AXi-19
Dormant avec finition 25mm



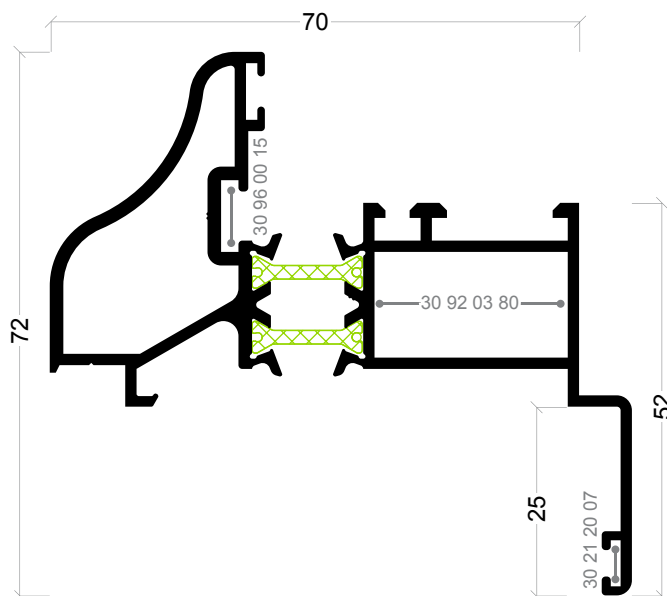
AXi-23
Dormant avec finition 25mm



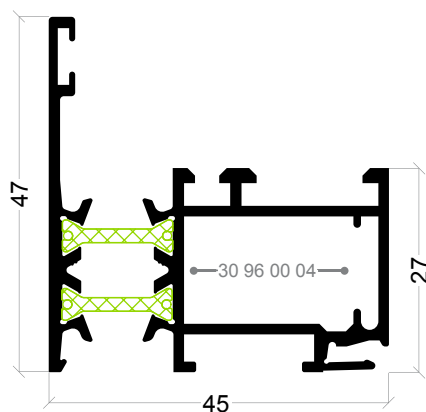
AXi-96
Dormant avec finition 45mm



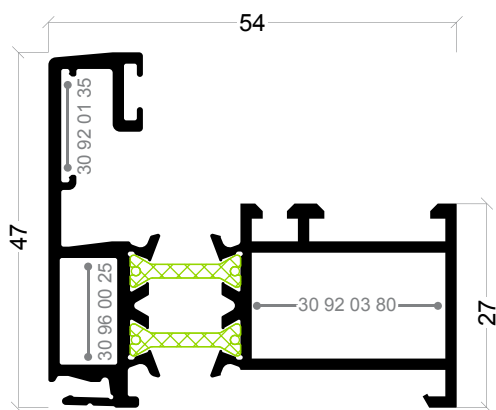
AXi-58
Dormant tradition avec finition 25mm



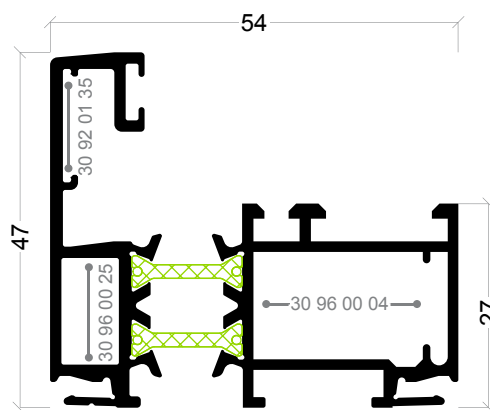
AXi-56
Dormant tradition avec finition 25mm



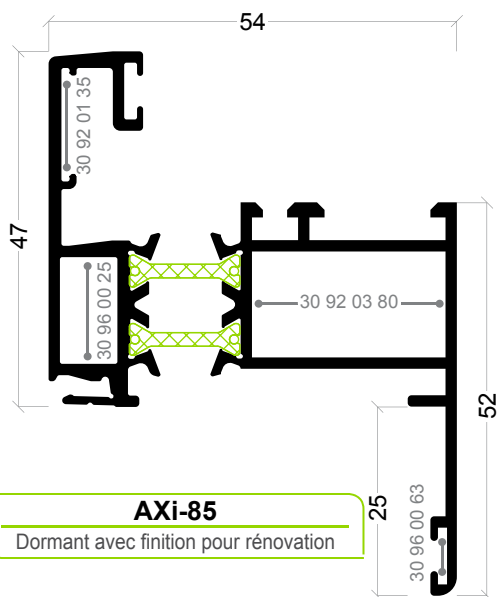
AXi-90
Dormant pour rénovation int.



AXi-86
Dormant pour rénovation ext.

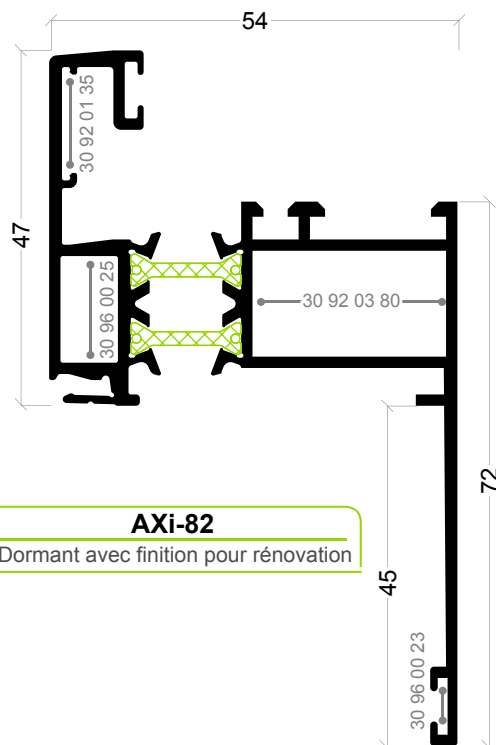


AXi-87
Dormant pour rénovation



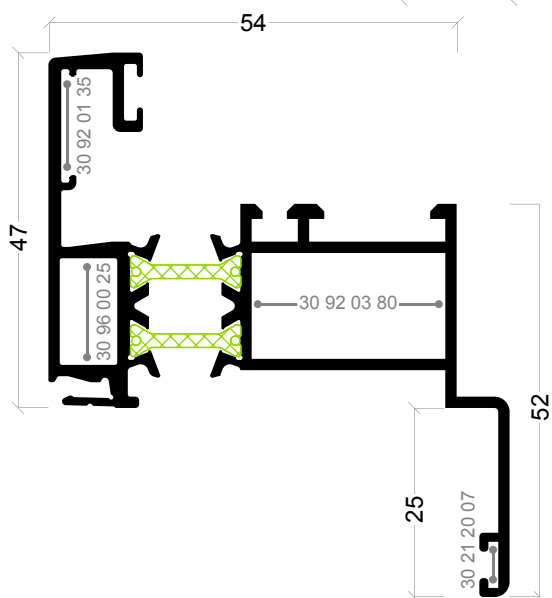
AXi-85

Dormant avec finition pour rénovation



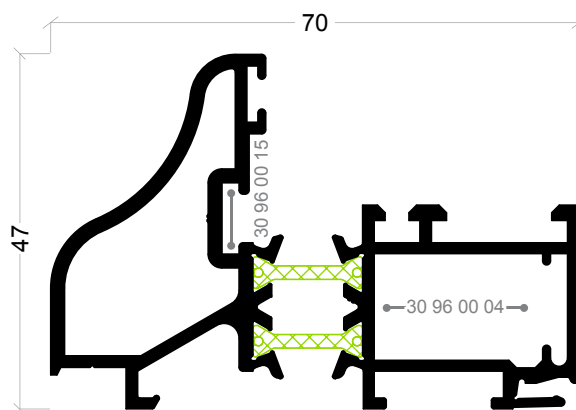
AXi-82

Dormant avec finition pour rénovation



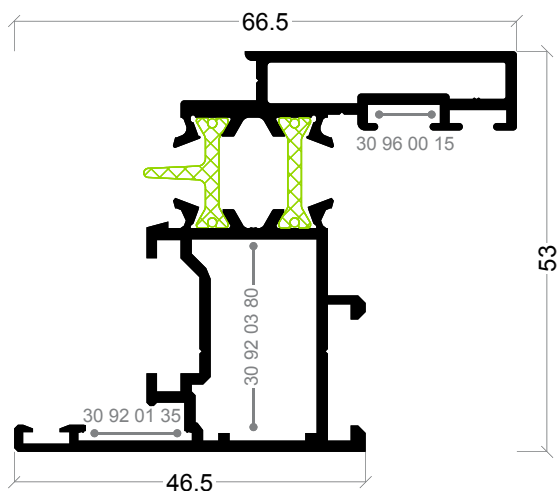
AXi-84

Dormant avec finition pour rénovation



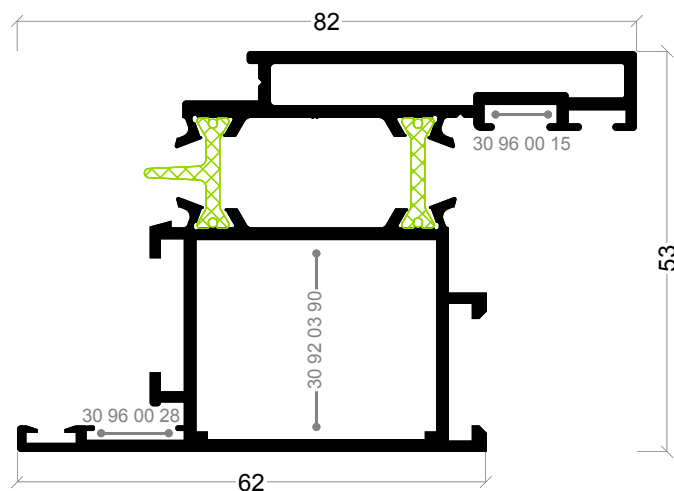
AXi-92

Dormant tradition pour rénovation



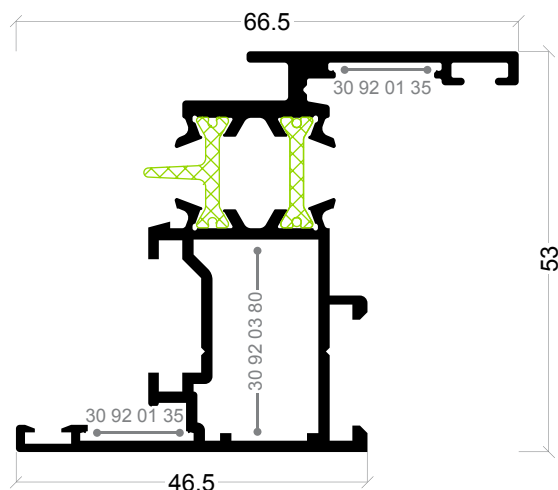
AXi-64

Ouvrant

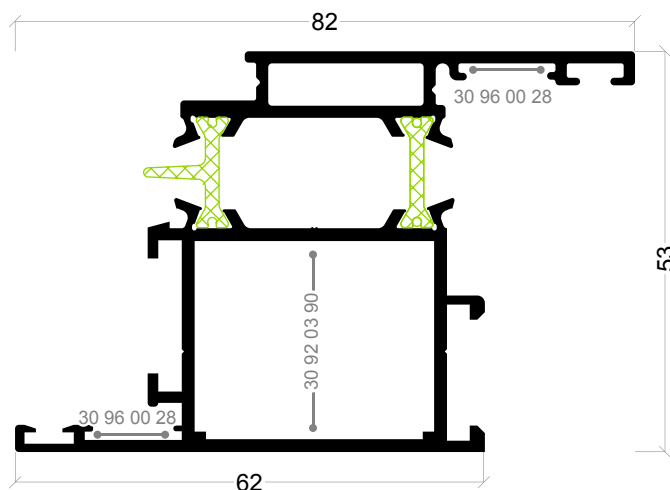


AXi-65

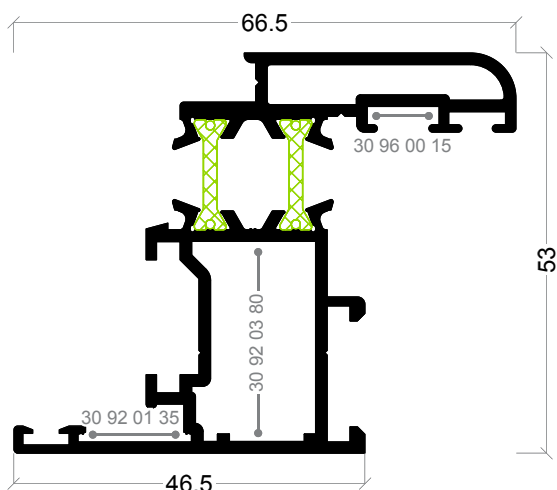
Ouvrant



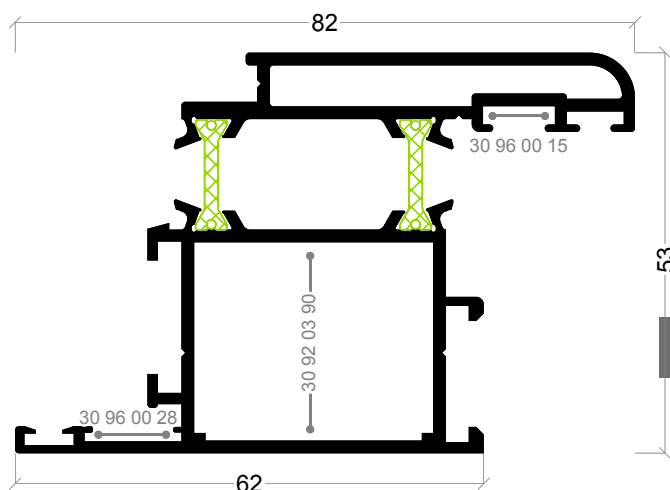
AXi-02
Ouvrant



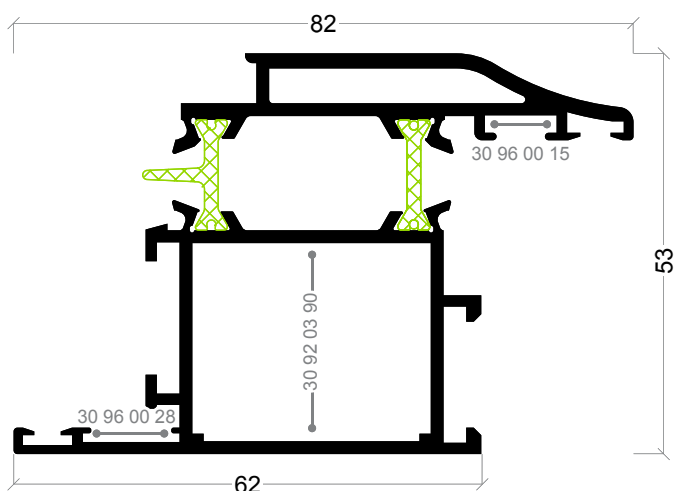
AXi-07
Ouvrant



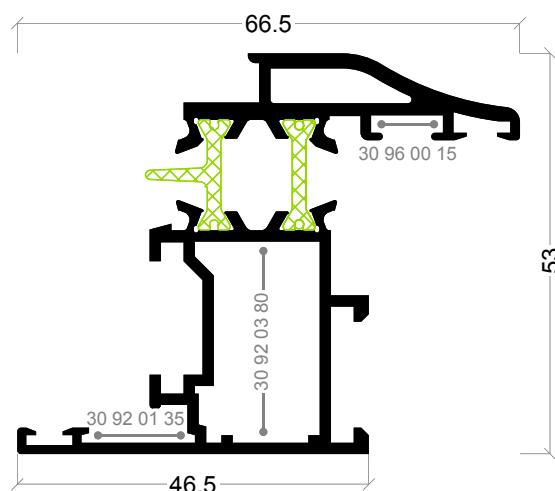
AXi-05
Ouvrant



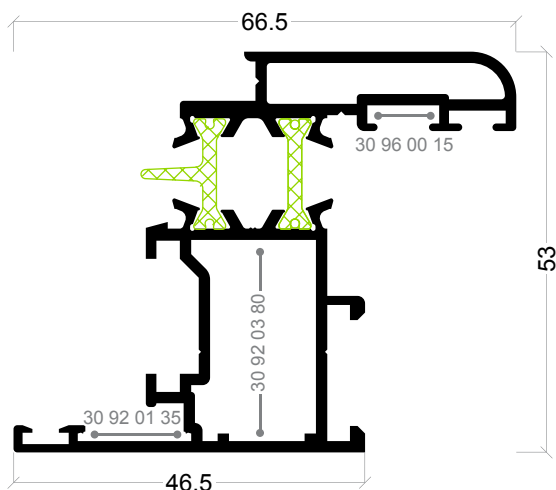
AXi-10
Ouvrant



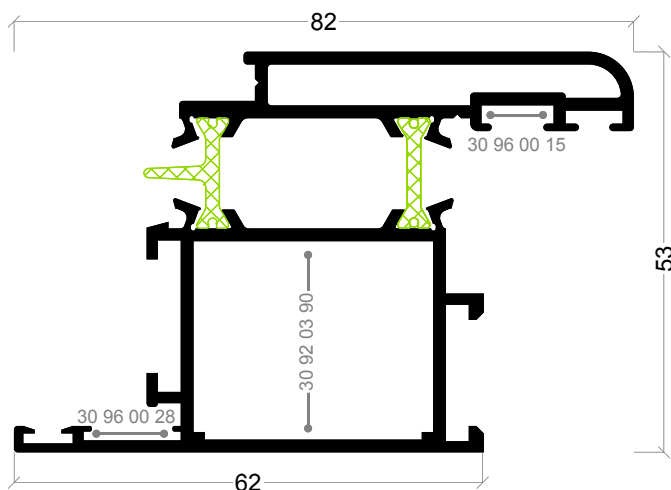
AXi-53
Ouvrant tradition



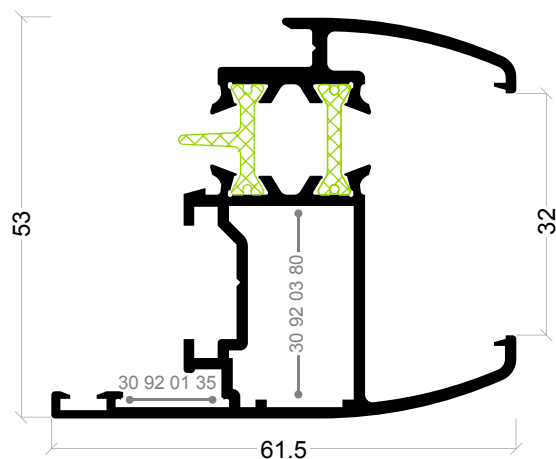
AXi-52
Ouvrant tradition



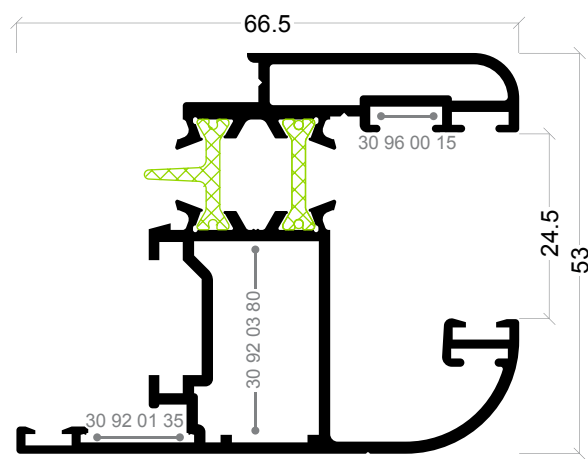
AXi-24
Ouvrant



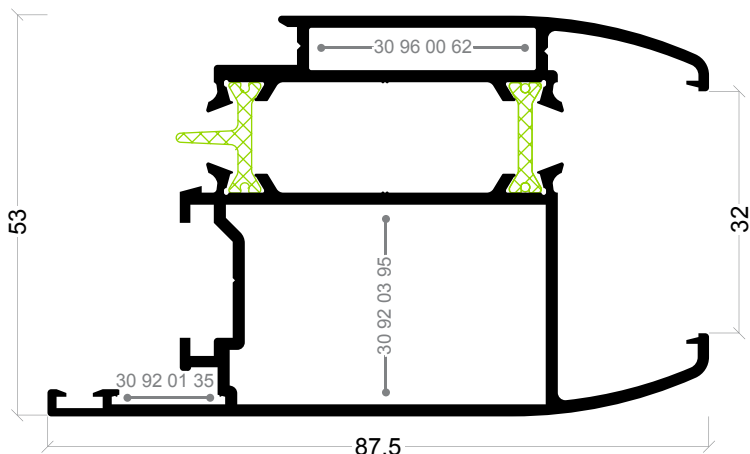
AXi-27
Ouvrant



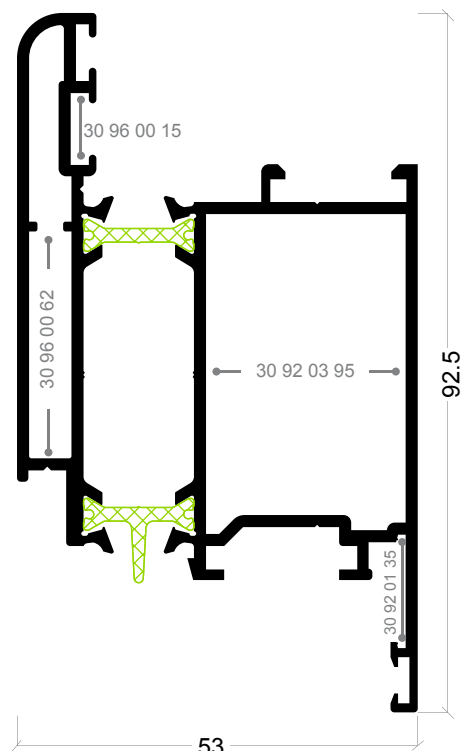
AXi-76
Ouvrant sans parclose



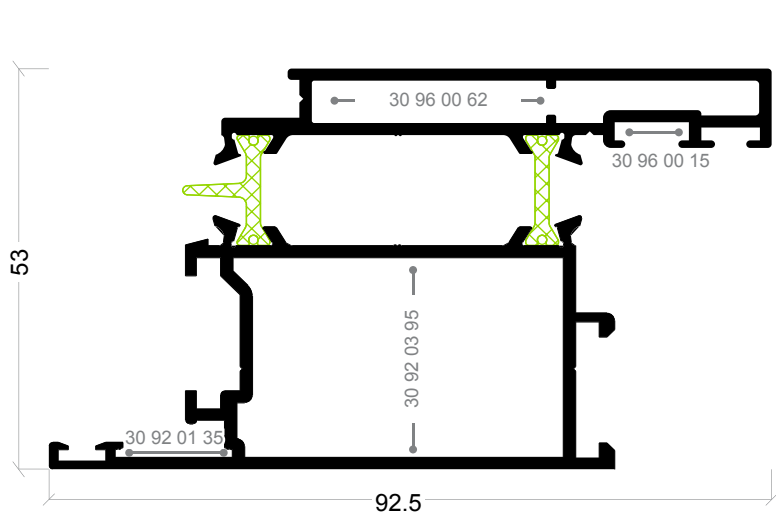
AXi-44
Ouvrant sans parclose



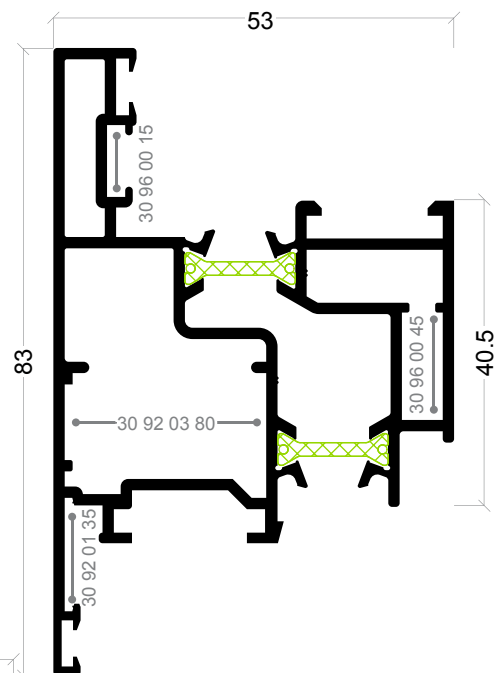
AXi-77
Ouvrant sans parclose



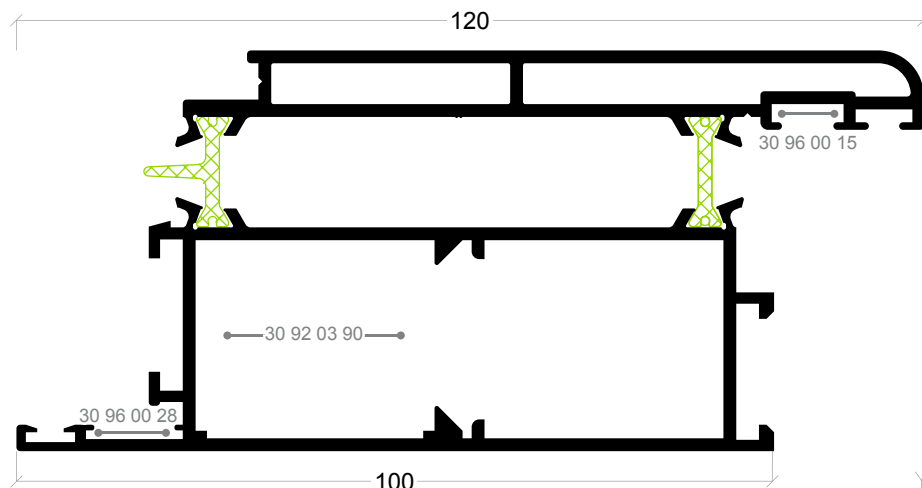
AXi-95
Ouvrant



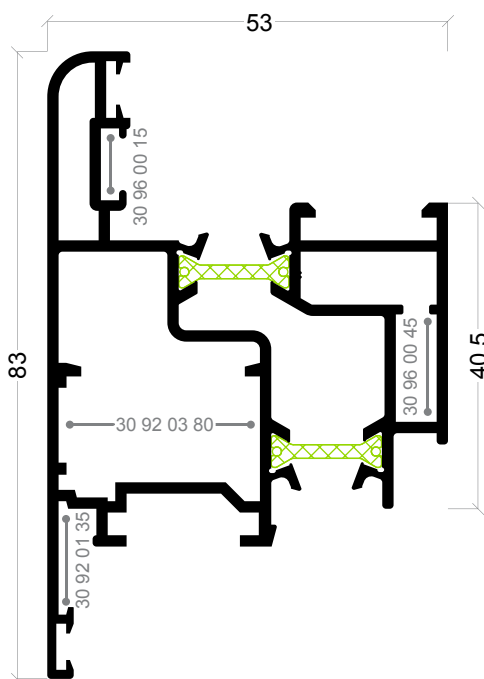
AXi-97
Ouvrant



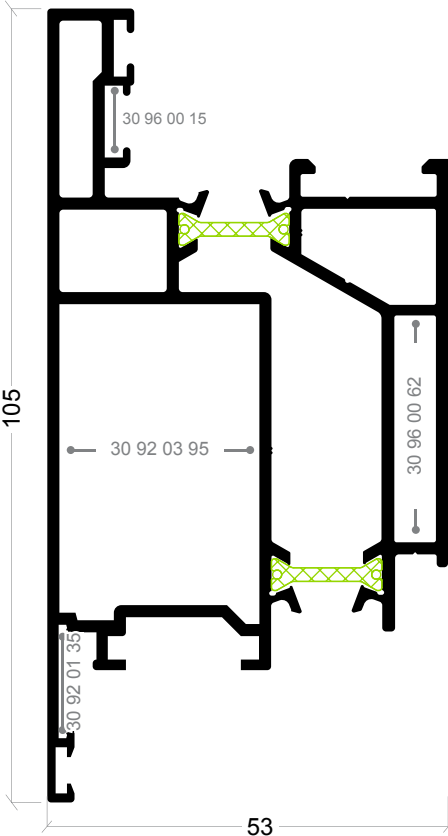
AXi-60
Ouvrant ouverture extérieur



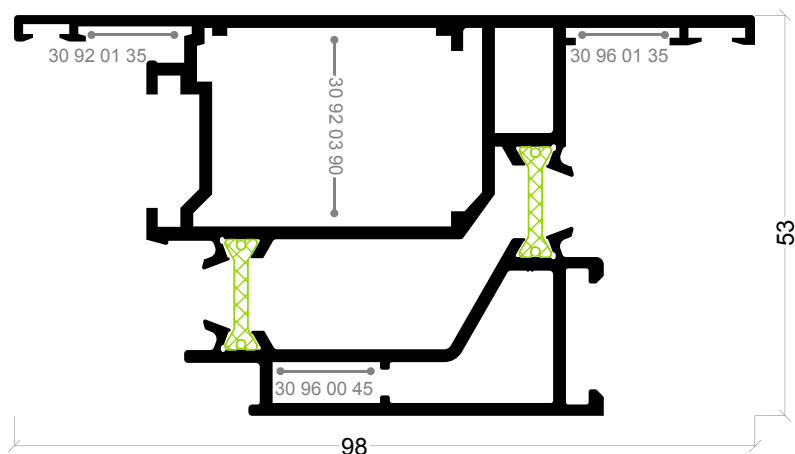
AXi-66
Ouvrant



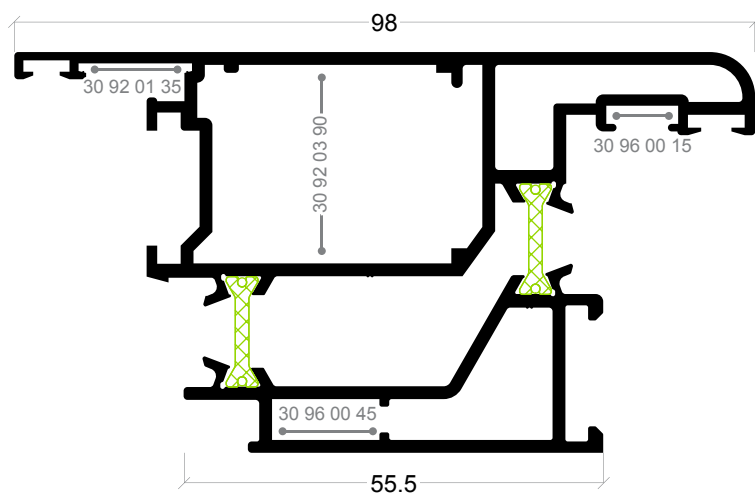
AXi-59
Ouvrant ouverture extérieur



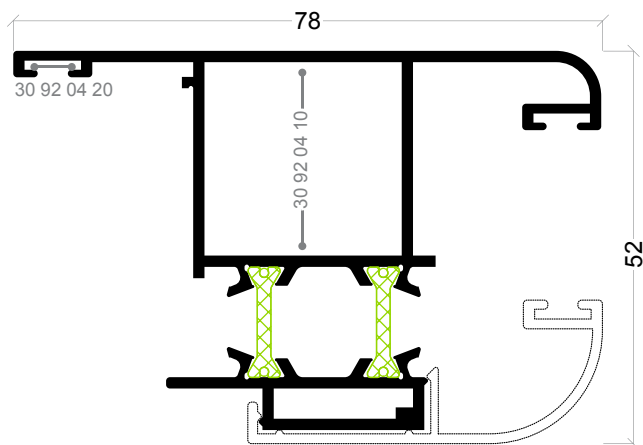
AXi-98
Ouvrant ouverture extérieur



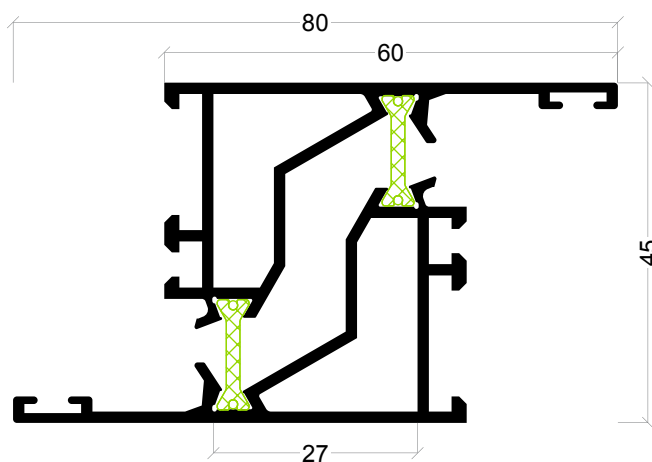
AXi-71
Ouvrant ouverture extérieur



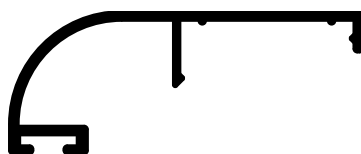
AXi-62
Ouvrant ouverture extérieur



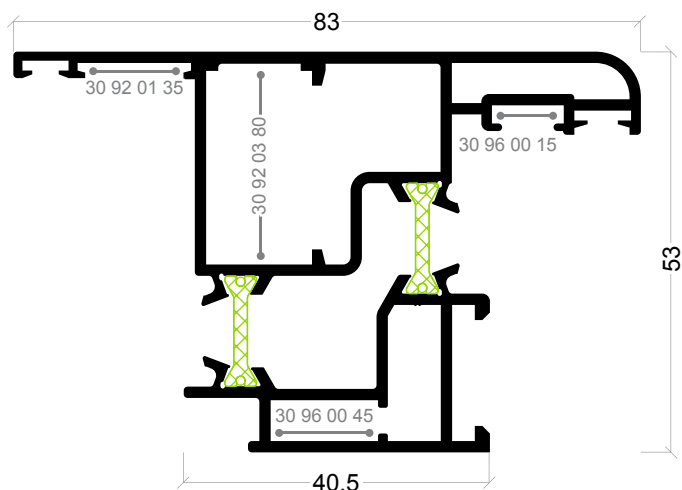
AXi-26
Ouvrant ouverture extérieur



AXi-61
Ouvrant ouverture extérieur avec fijes



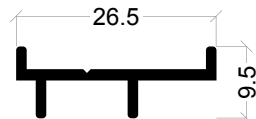
AZ-29
Parclose pour AXi-26



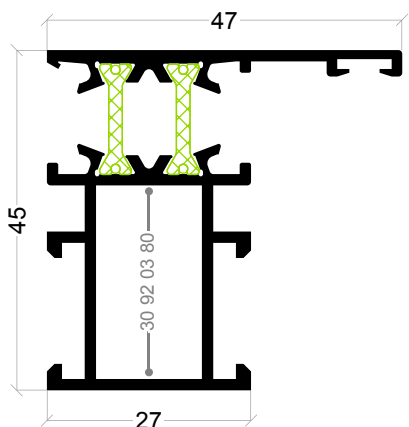
AXi-63
Ouvrant ouverture à l'italienne



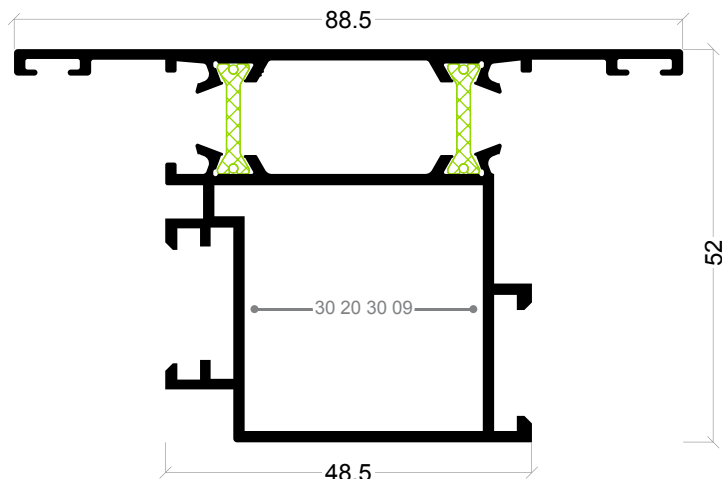
AXi-31
Guide ouverture à l'italienne



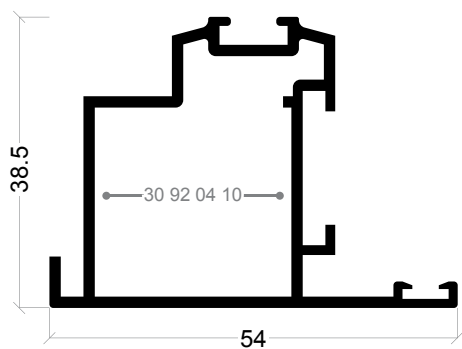
AXi-32
Complément d'ouverture à l'italienne



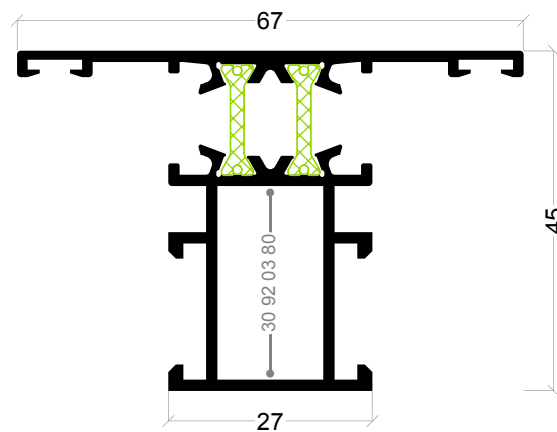
AXi-38
Dormant pivotant



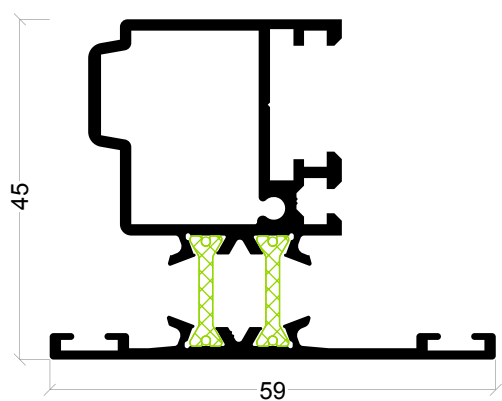
AXi-40
Ouvrant pivotant



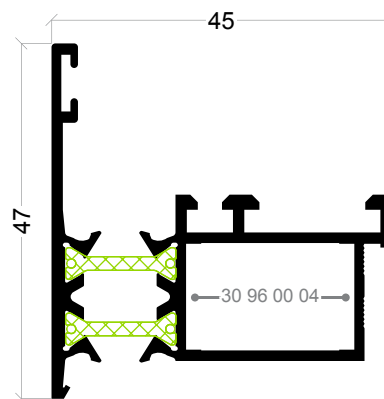
AXi-41
Battement pivotant



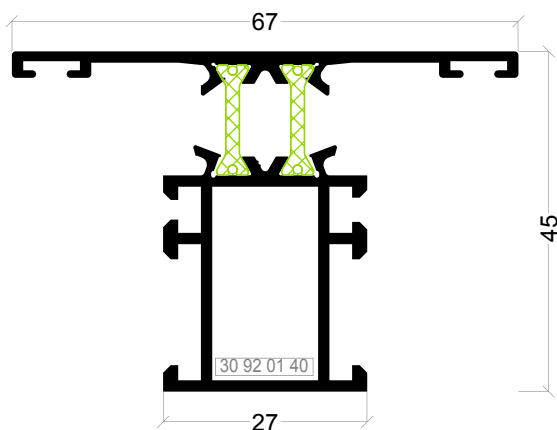
AXi-39
Traverse pivotant



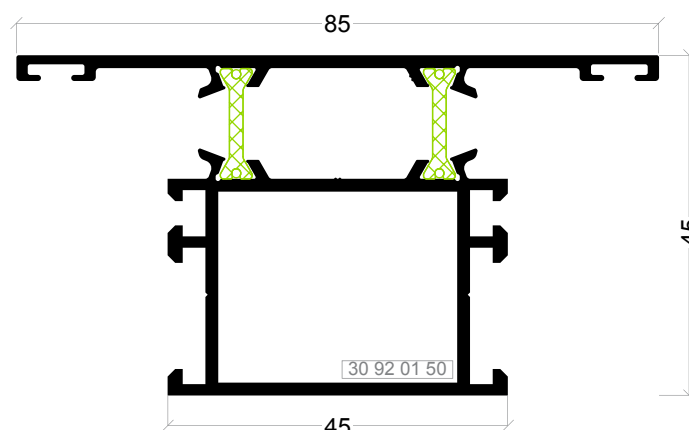
AXi-04
Battement



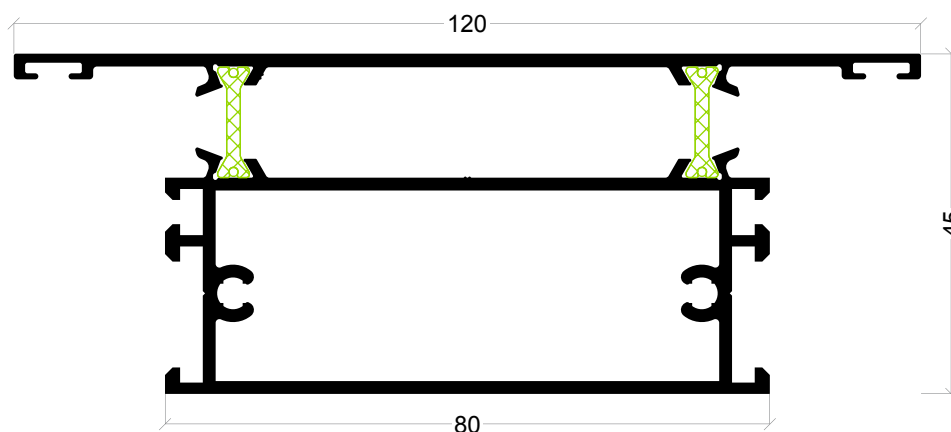
AXi-75
Battement ouverture extérieur



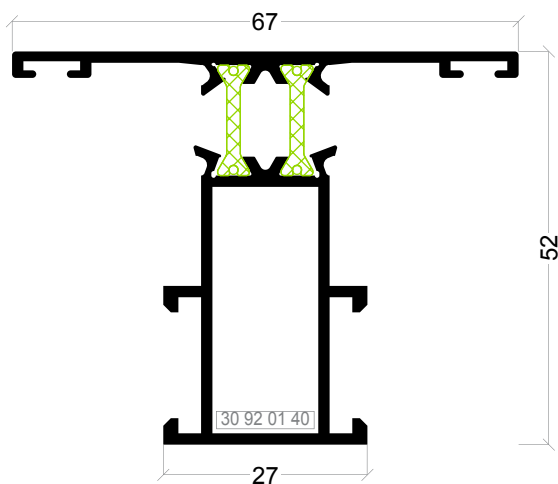
AXi-01
Traverse



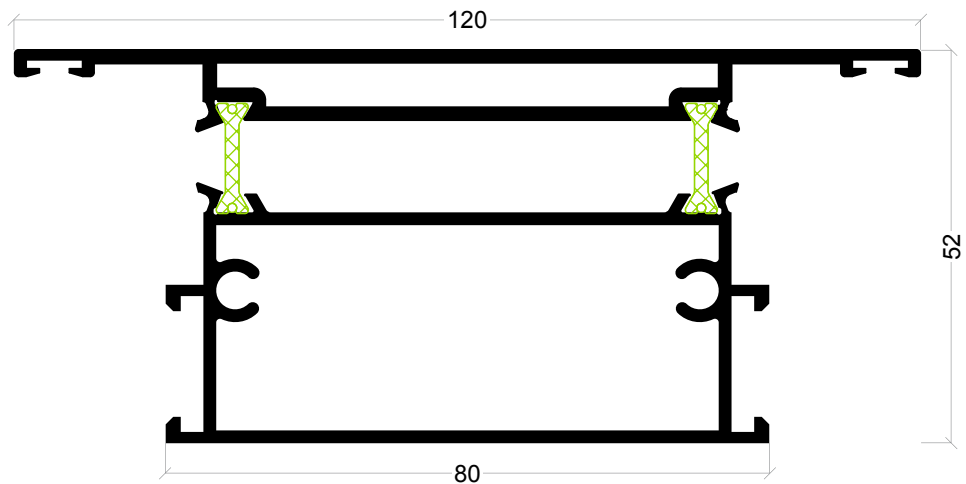
AXi-06
Traverse



AXi-12
Traverse



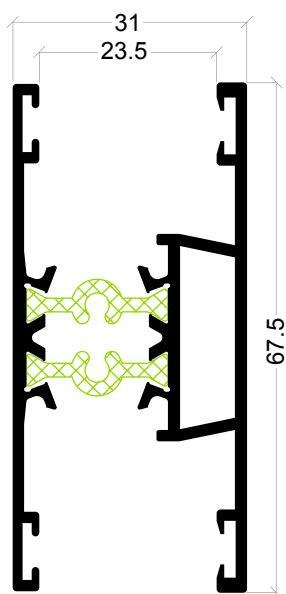
AXi-09
Traverse



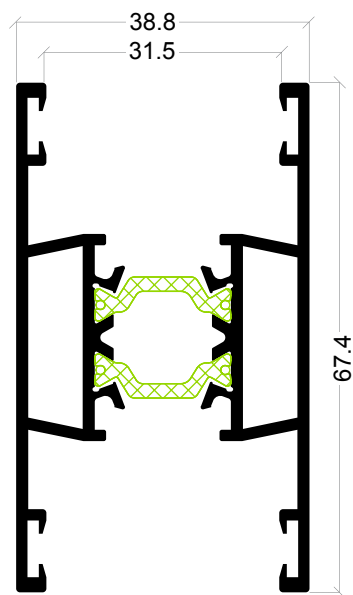
AXi-13
Traverse



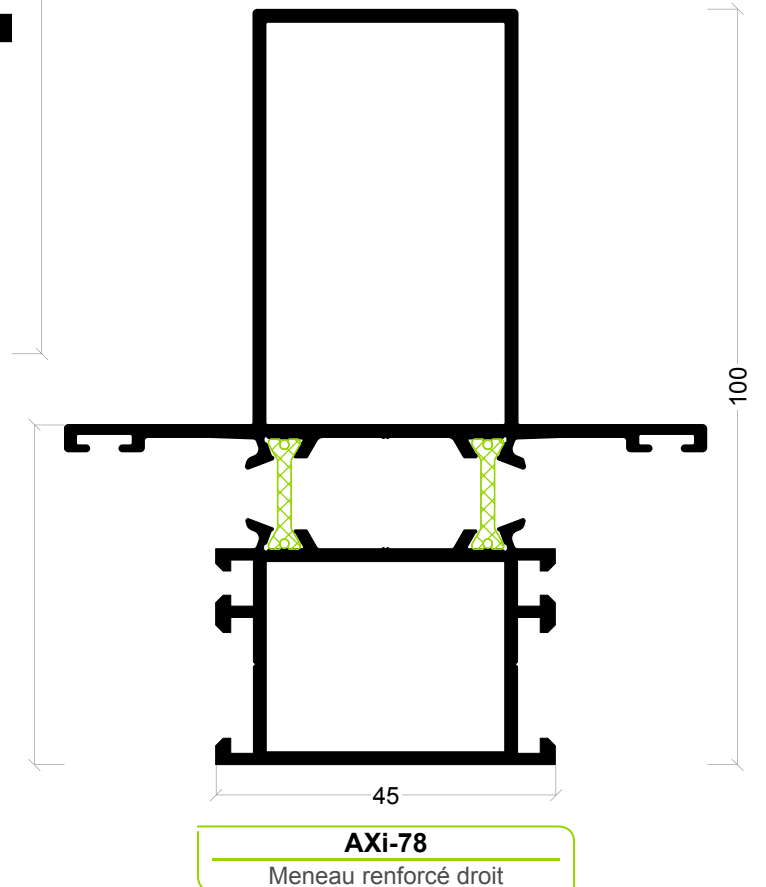
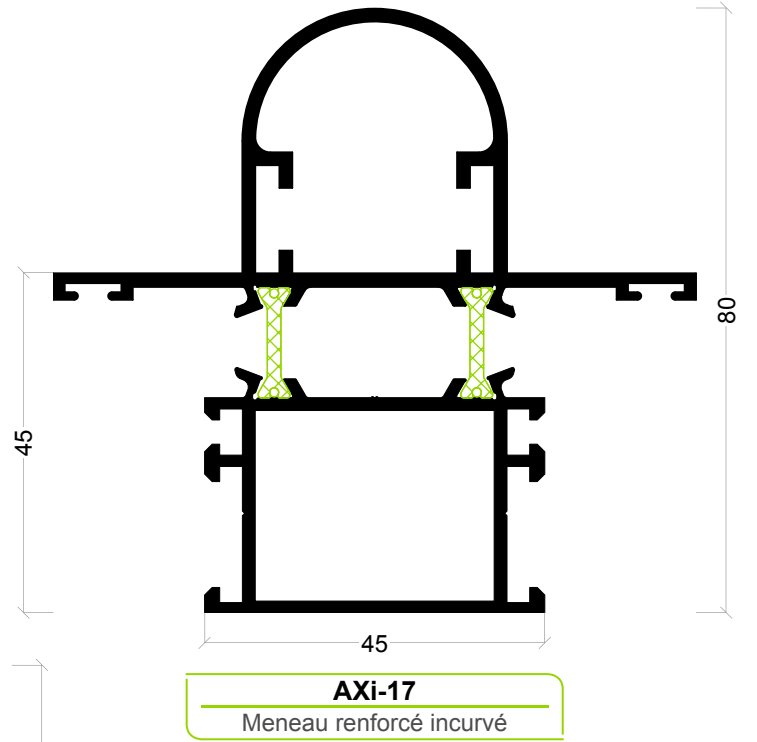
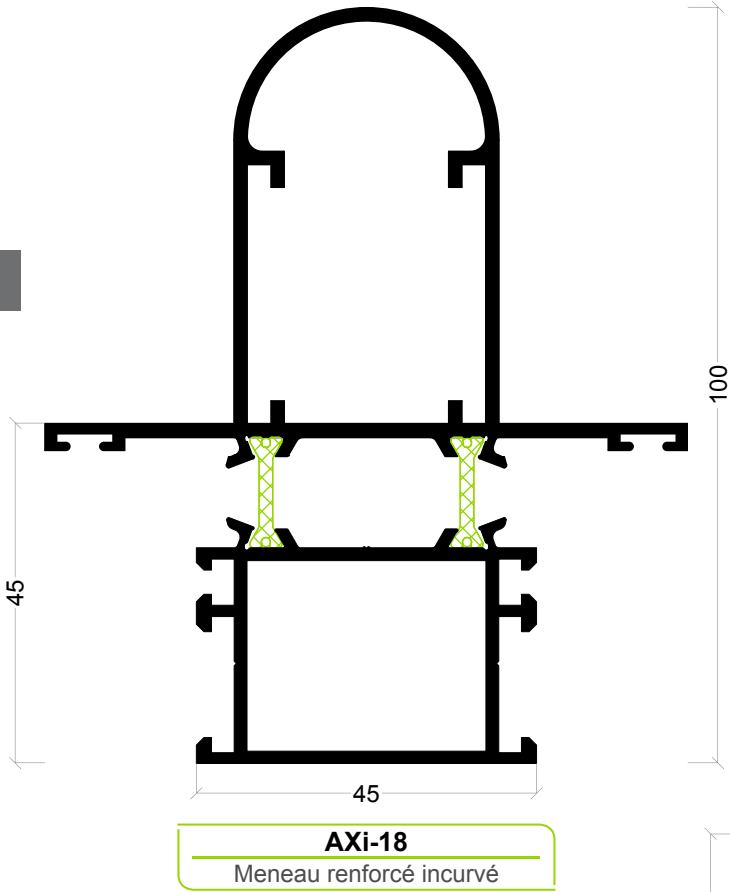
AXi-14
Traverse

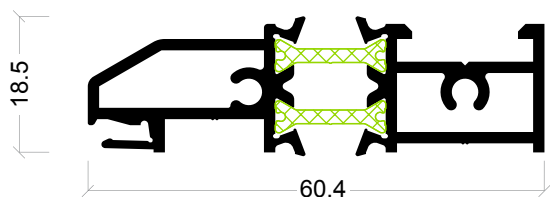


AXi-43
Traverse pour AXi-44

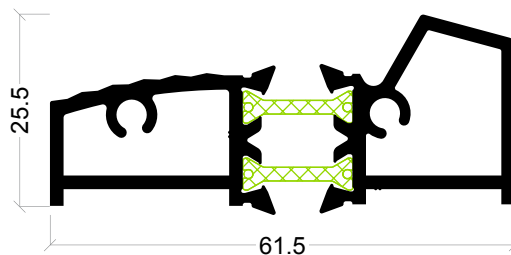


AXi-79
Traverse pour AXi-77

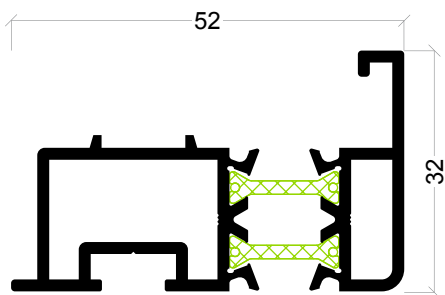




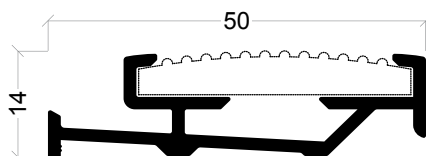
ARi-96
Finition inférieur porte



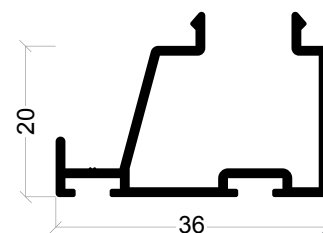
AXi-70
Finition inférieur porte



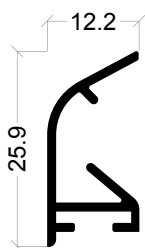
AXi-42
Finition coussin



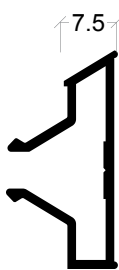
AZ-69
Finition inférieur porte



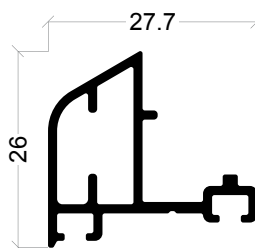
AX-15
Parclose finition



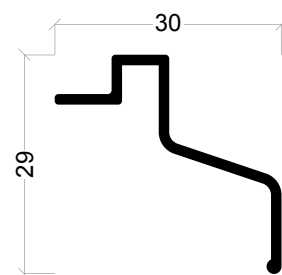
AZ-60
Rejet d'eau



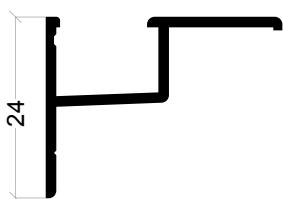
AZ-61
Clip rejet d'eau



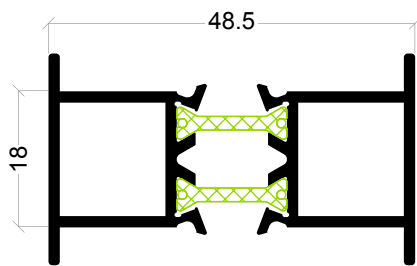
AZ-79
Rejet d'eau



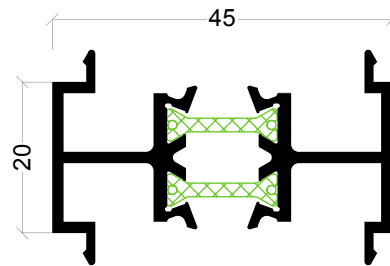
AXi-45
Rejet d'eau



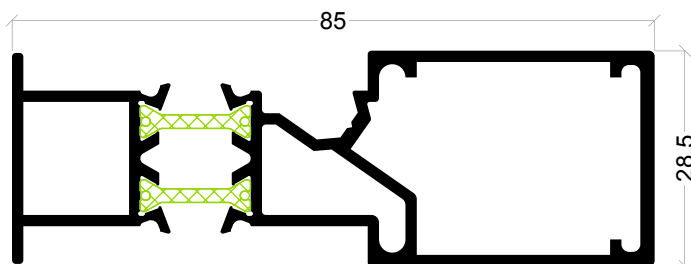
Y-20
Collection d'eaux condensation



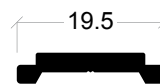
AXi-54
Union de dormants



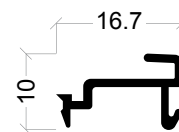
AXi-15
Union de dormants



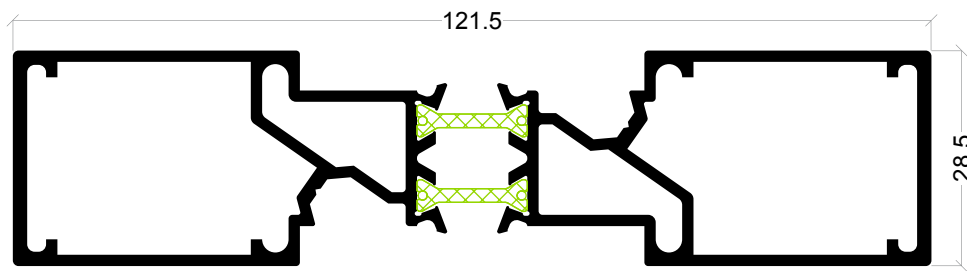
AXi-67
Union de dormants avec renforcement



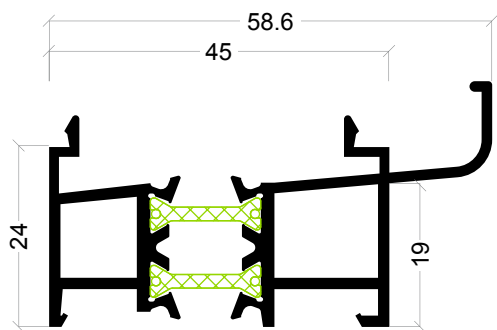
AX-19
Tringel



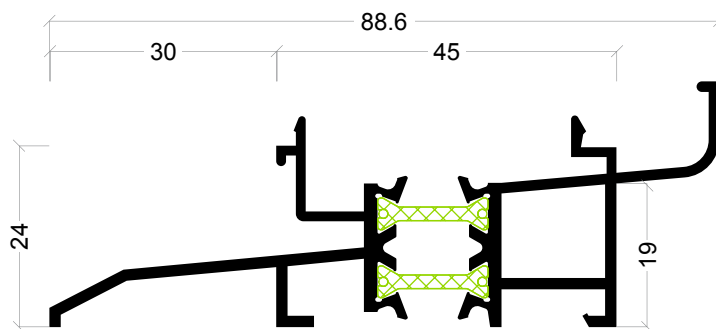
AX-33
Ressort parclose



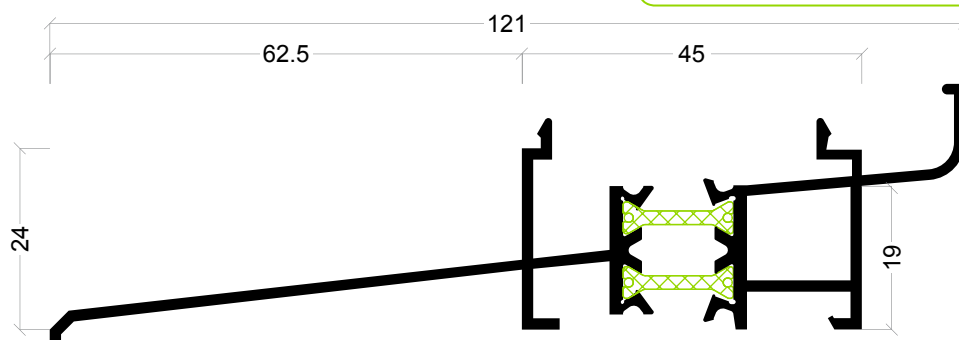
AXi-68
Union de dormants avec renforcement



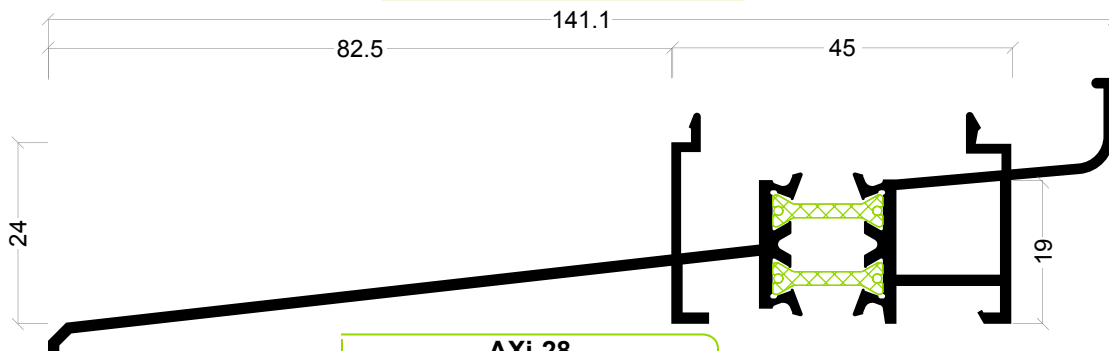
AXi-57
Sueil condensation



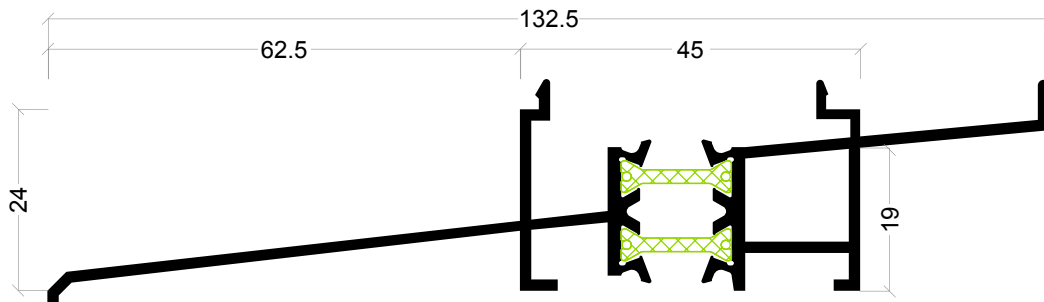
AXi-29
Sueil condensation



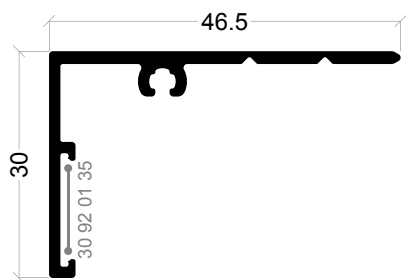
AXi-30
Sueil condensation



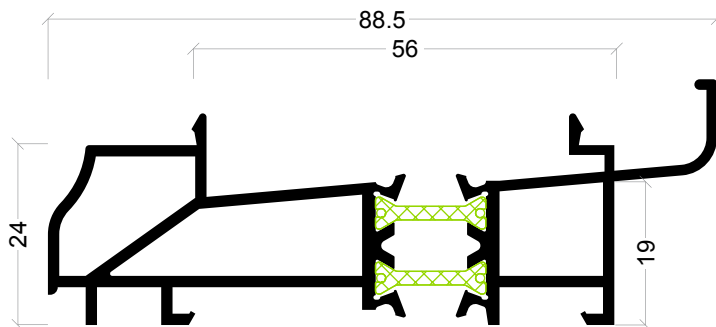
AXi-28
Sueil condensation



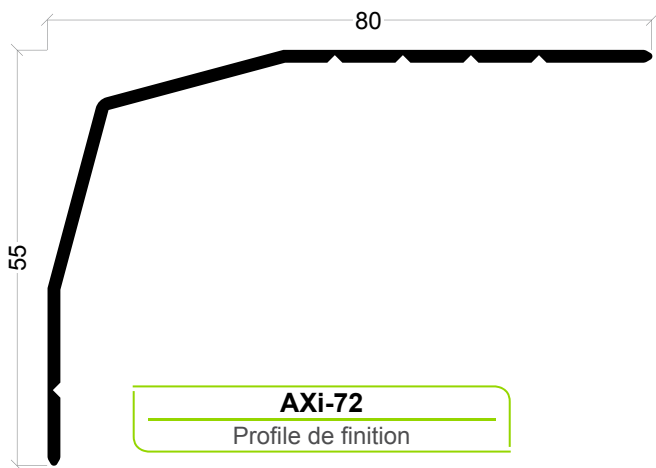
AXi-22
Sueil condensation



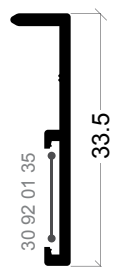
AXi-80
Profile de finition



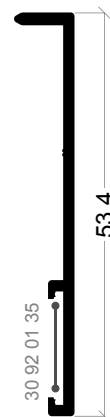
AXi-55
Sueil condensation



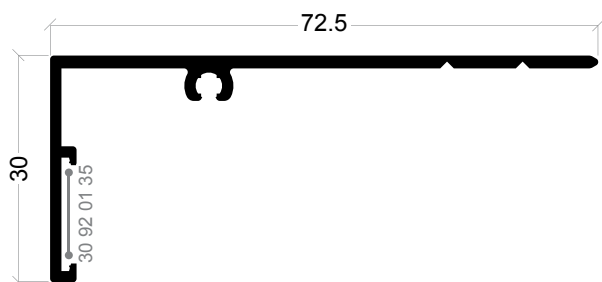
AXi-72
Profile de finition



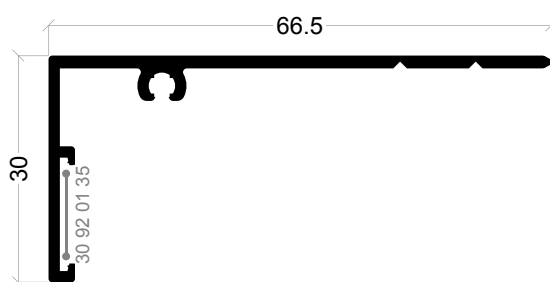
AXi-88
Complement finition



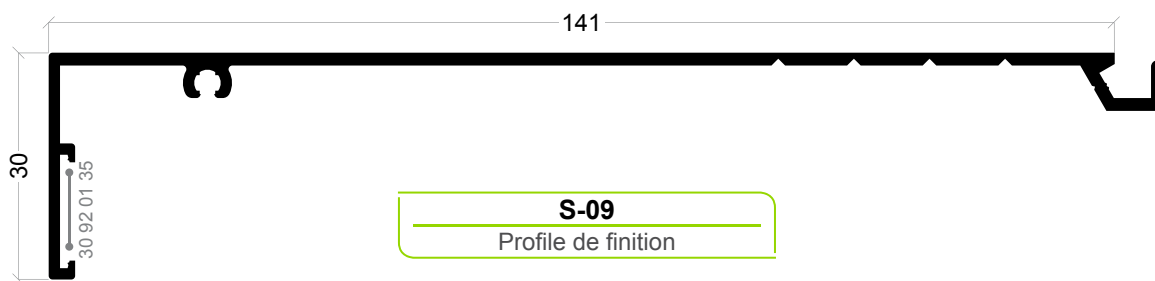
AXi-91
Complement finition



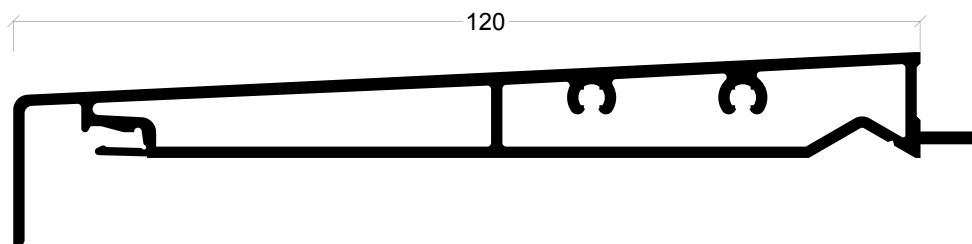
AXi-83
Profile de finition



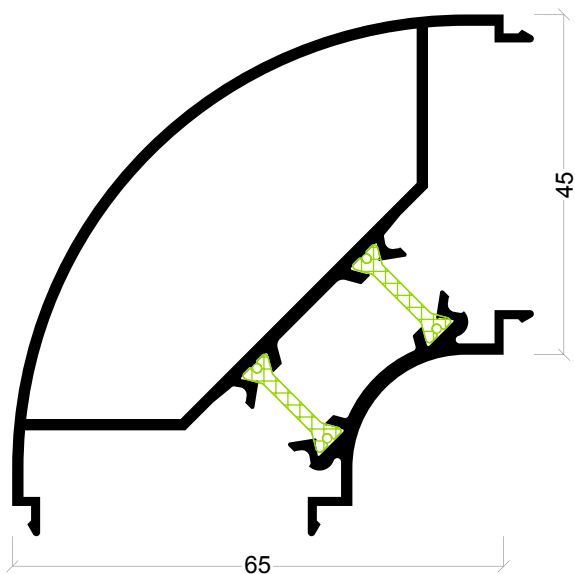
AXi-73
Profile de finition



S-09
Profile de finition



AXi-74
Profile de finition

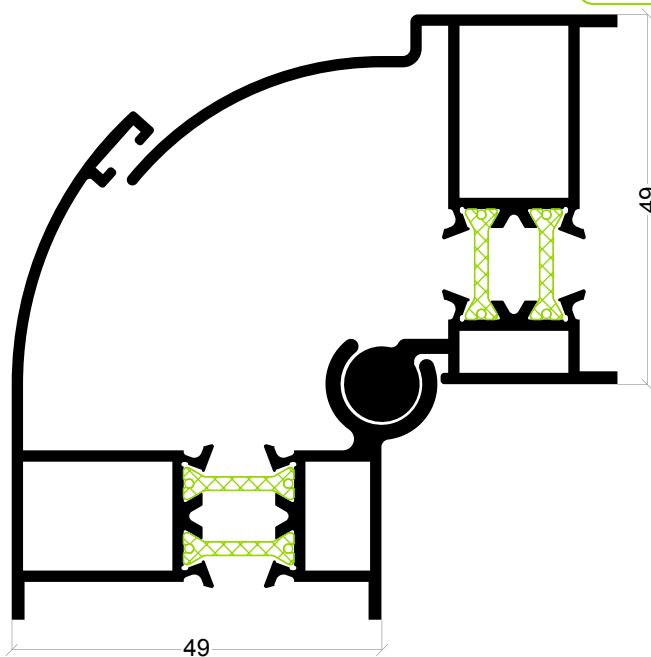


AXi-16
Profile d'angle

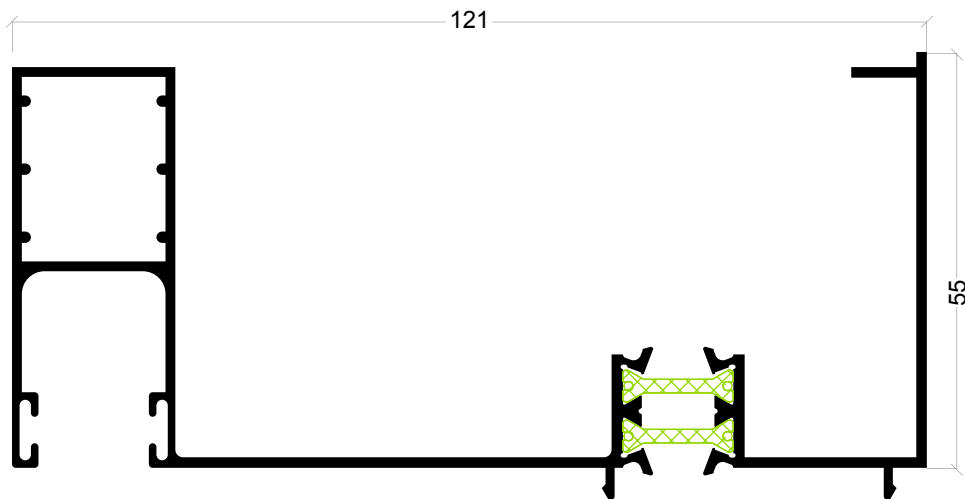


AXi-34
Profile d'angle

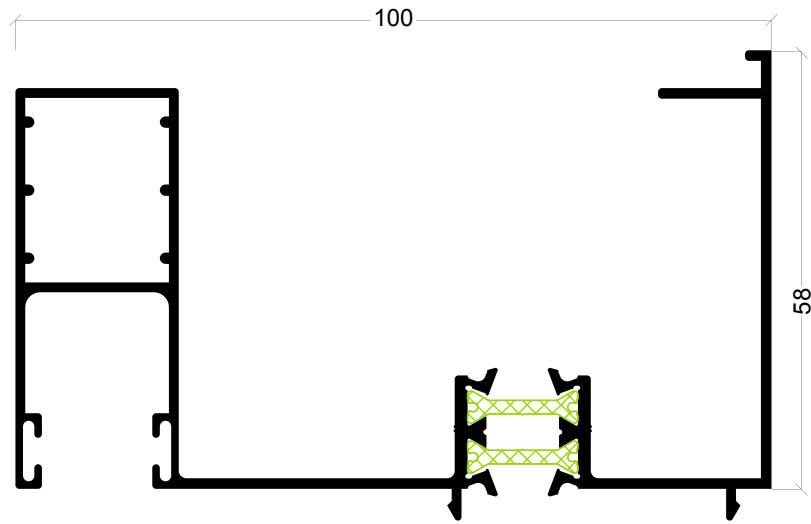
AXi-36
Union de dormants pour angles



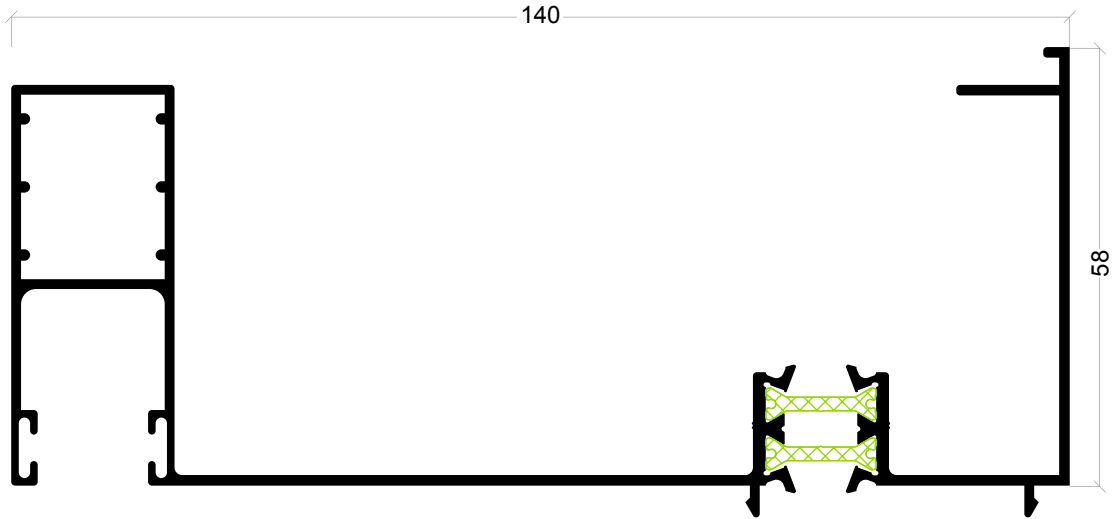
AXi-37
Union de dormants pour angles



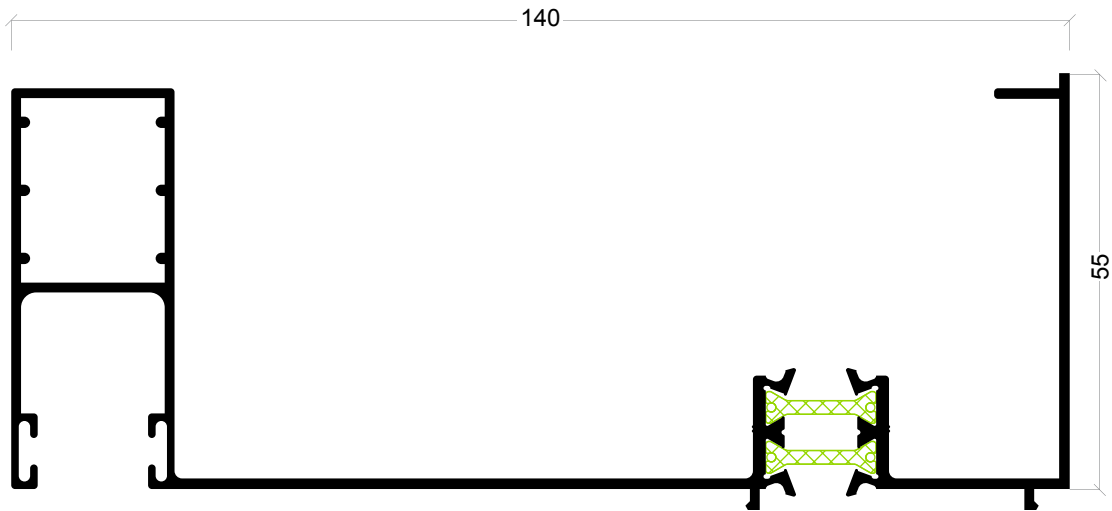
AXi-11
Precadre pour volet roulant



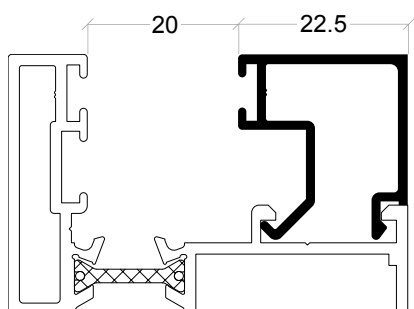
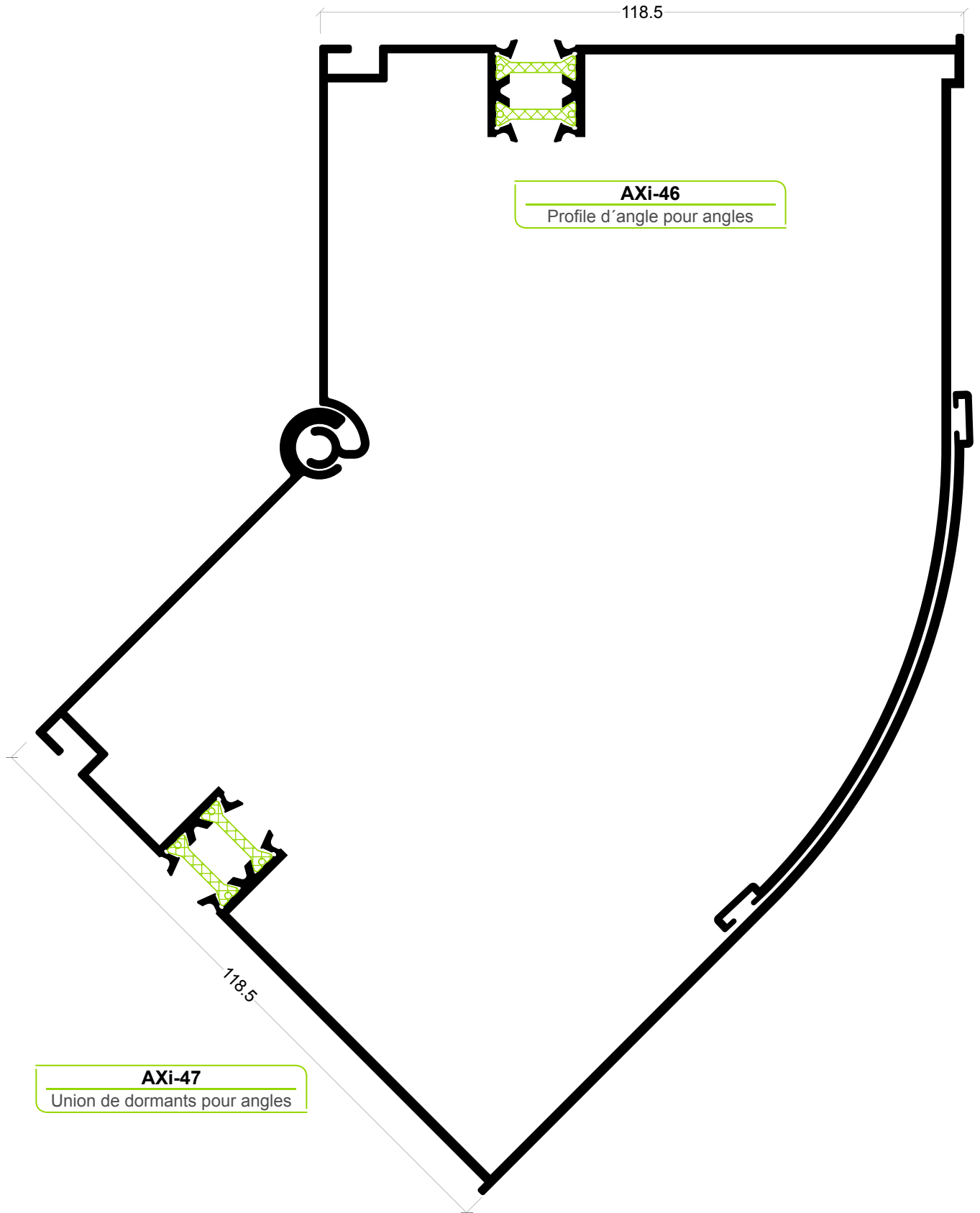
AXi-93
Precadre pour volet roulant



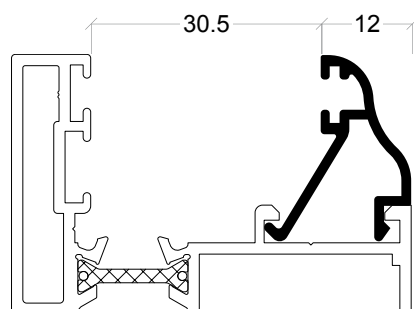
AXi-94
Precadre pour volet roulant



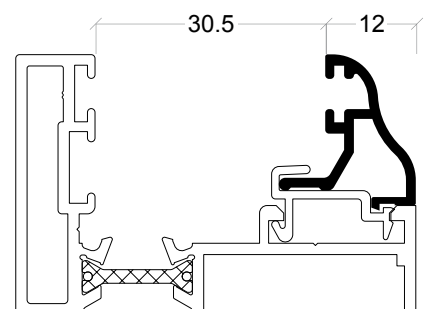
AXi-99
Precadre pour volet roulant



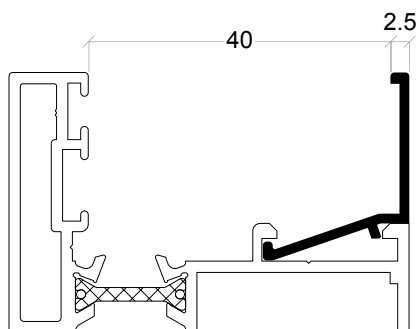
AX-78



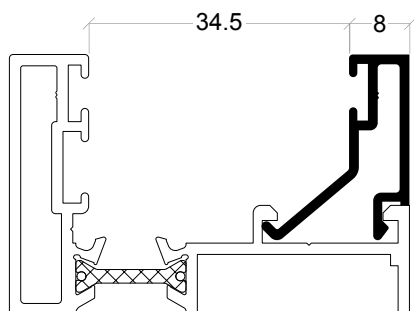
AX-73



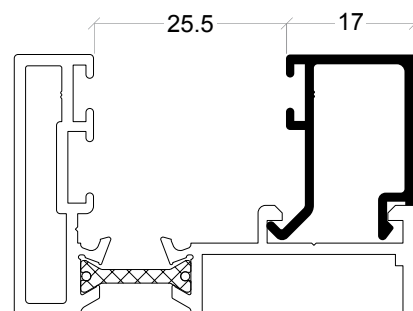
AX-72



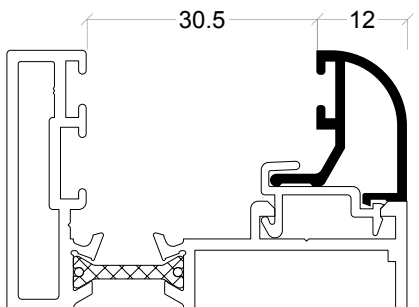
AX-69



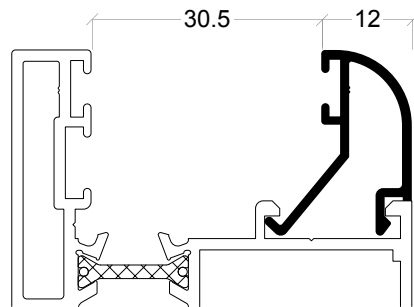
AX-74



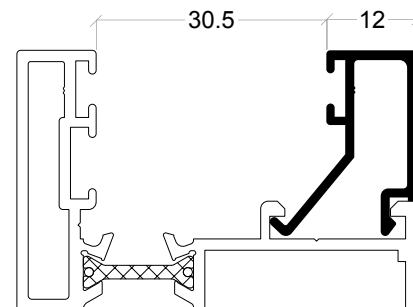
AX-46



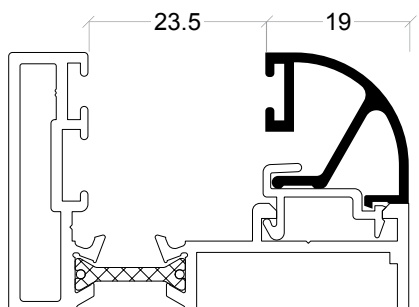
AX-37



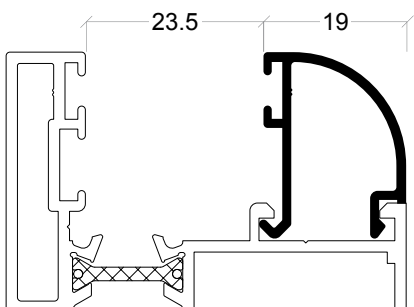
AZ-08



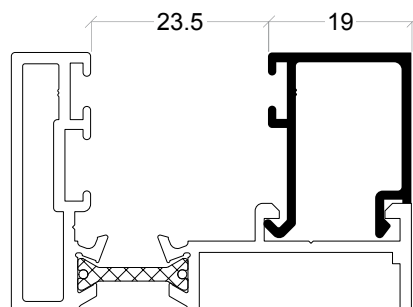
AX-36



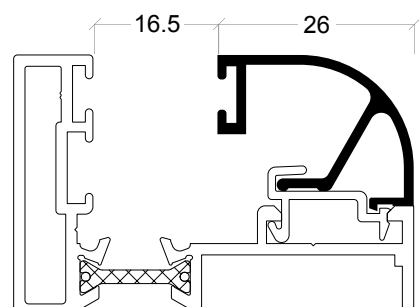
AX-30



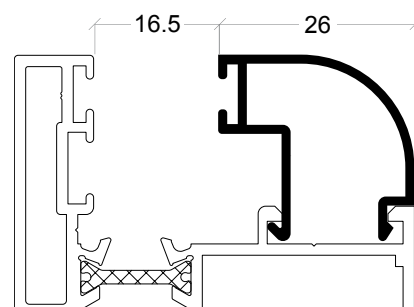
AZ-07



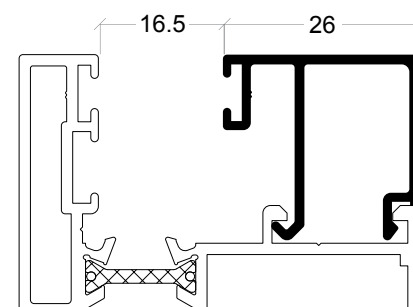
AX-35



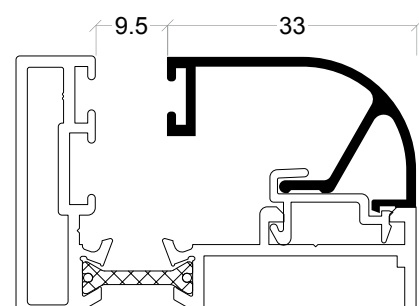
AX-29



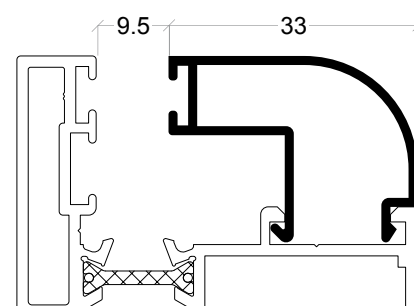
AZ-06



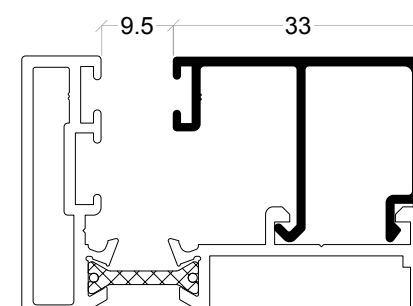
AX-31



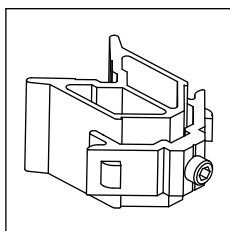
AX-39



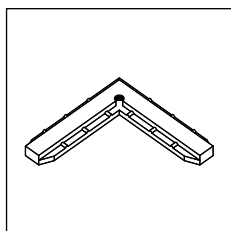
AZ-28



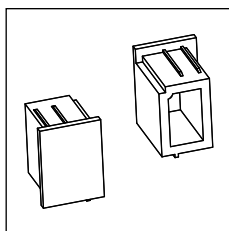
AX-34



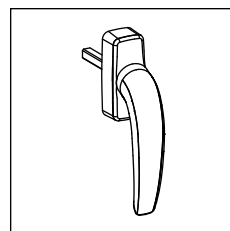
30 20 30 09
Equerre ouvrant pivotant



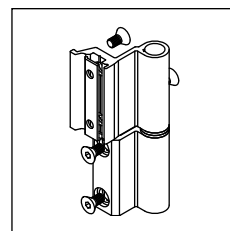
30 21 20 07
Equerre d'alignement



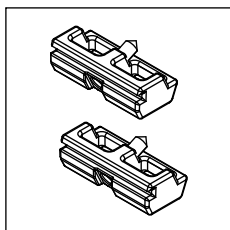
30 91 21 20
Jeu hautes condensation Y-20



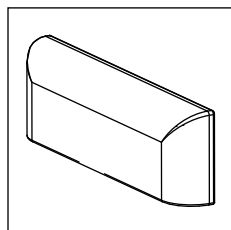
30 91 41 47/48
Poignée pivotant spécial blanc/noir



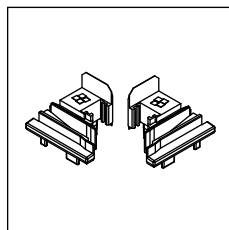
30 92 00 20/21
Charnière C.E. blanc/noir



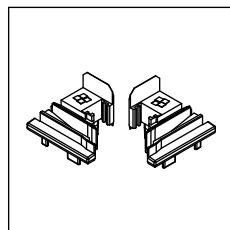
30 92 00 50
Complement sécurité



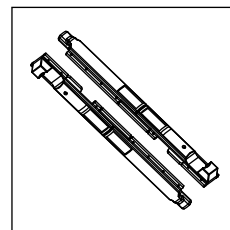
30 92 01 00/01
Goutières blanc/noir



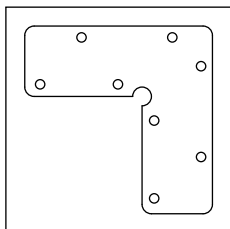
30 92 01 12
Jeu hautes battement polyamide en T AXi-04



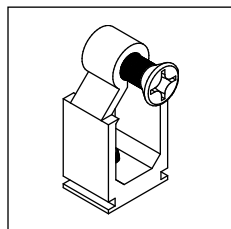
30 92 01 13
Jeu hautes battement AXi-04



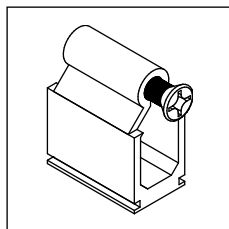
30 92 01 20
Jeu fermeture C.E.



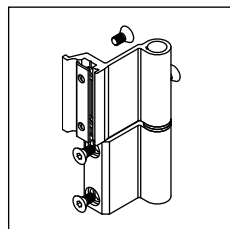
30 92 01 35
Equerre d'alignement



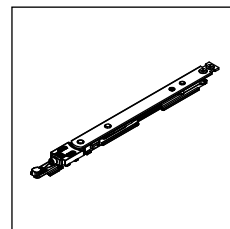
30 92 01 40
Union hautes fenêtre



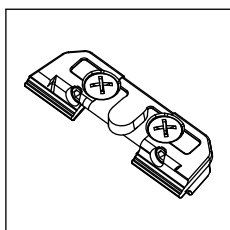
30 92 01 50
Union haute porte



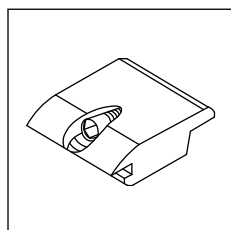
30 92 01 70/80
Charnière 3 vantaux blanc/noir



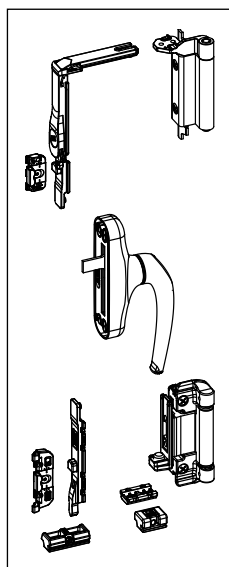
30 92 02 10/11/12
Compàs oscilo 300/400/500



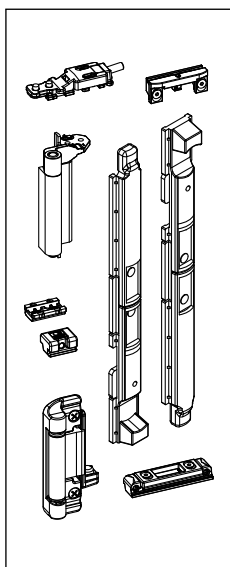
30 92 02 15
Fermeture pour micro-ventilation



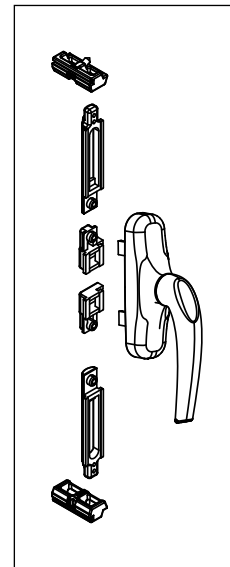
30 92 02 60
Soutien de vantail



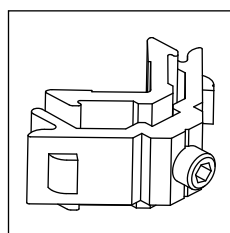
30 92 02 20/21
Kit oscilo-battant blanc/noir



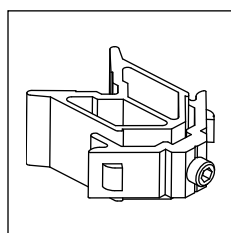
30 92 02 24/25
Kit 2ème vantail oscilo-battant blanc/noir



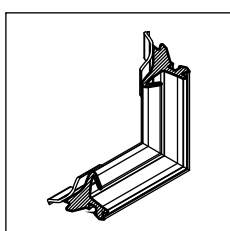
30 92 03 10/11
Kit poignée blanc/noir



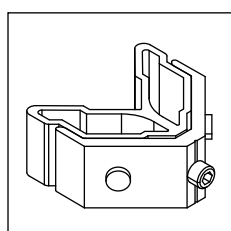
30 92 03 80
Equerre fenêtre



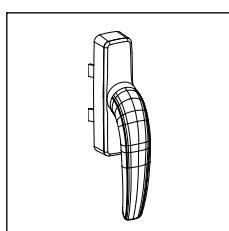
30 92 03 90
Equerre porte



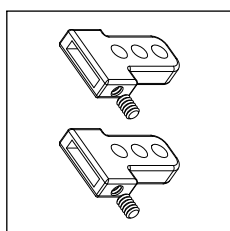
30 92 03 96
Coin vulcanisé



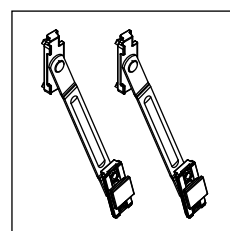
30 92 04 10
Equerre fenêtre ouverture extérieur



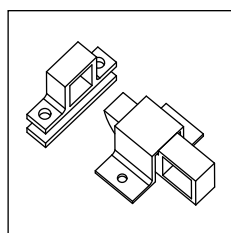
30 92 04 50
Poignée ouverture extérieur



30 92 04 60
Jeu de transmission ouverture extérieur

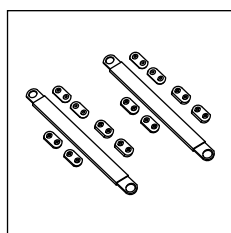


30 92 04 75
Jeu compàs à soufflet



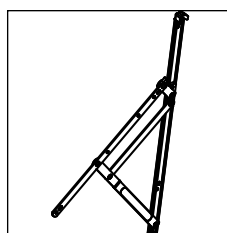
30 92 04 76/77

Fermeture clack (blanc/
noir)



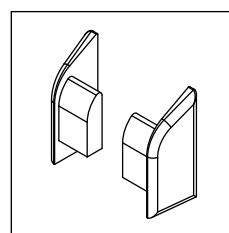
30 92 04 85

Jeu compás



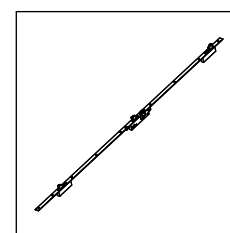
30 92 04 90

Compás SEN-550
(jusqu'à 70kg /vantail)



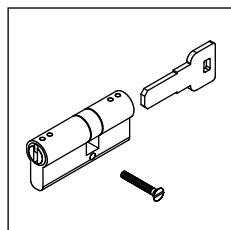
30 92 05 00

Jeu hautes



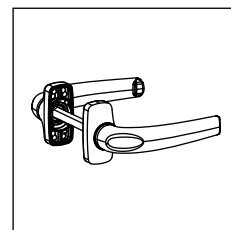
30 92 05 10

Serrure 3 points
35mm/30mm



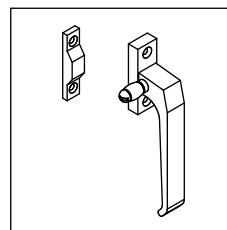
30 92 05 40

Cylindre serrure



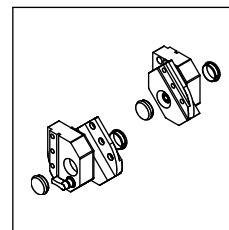
30 92 05 60/61

Double poignée blanc/
noir



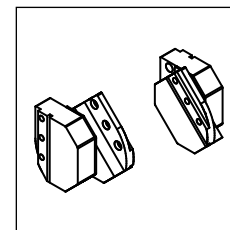
30 92 06 10/11

Poignée de langue blanc/
noir



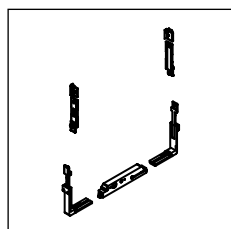
30 92 07 10/11

Jeu pivotant 60kg noir/
blanc



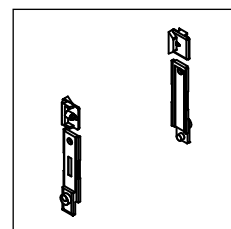
30 92 07 14/15

Jeu pivotant vertical/horizontale
spécial AXi (130 kg)



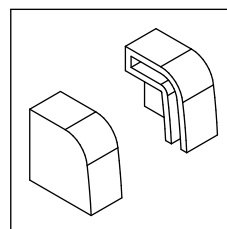
30 92 07 16

Fermeture périmétrale
pivotant spécial



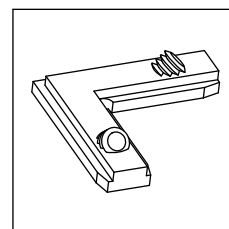
30 92 07 17

Fermeture supplémentaire
pivotant spécial



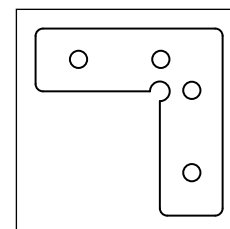
30 96 00 12

Jeu hautes condensation



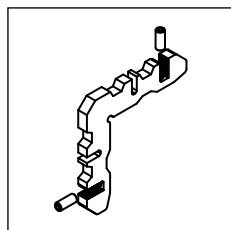
30 96 00 15

Equerre d'alignement



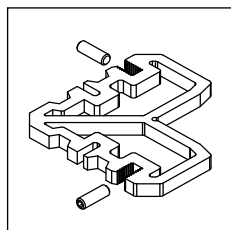
30 96 00 28

Equerre d'alignement spécial
AXi-07/10/27/53/65/66



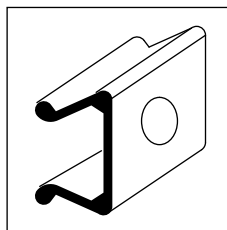
30 96 00 45

Equerre d'alignement
extérieur avec vis



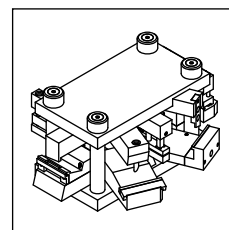
30 96 00 62

Equerre d'alignement
extérieur



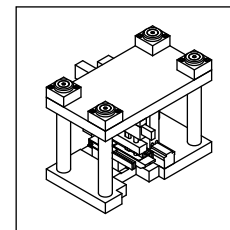
31 03 40 00

Ressort pour AZ-60



33 96 79 99

Outil C.E.

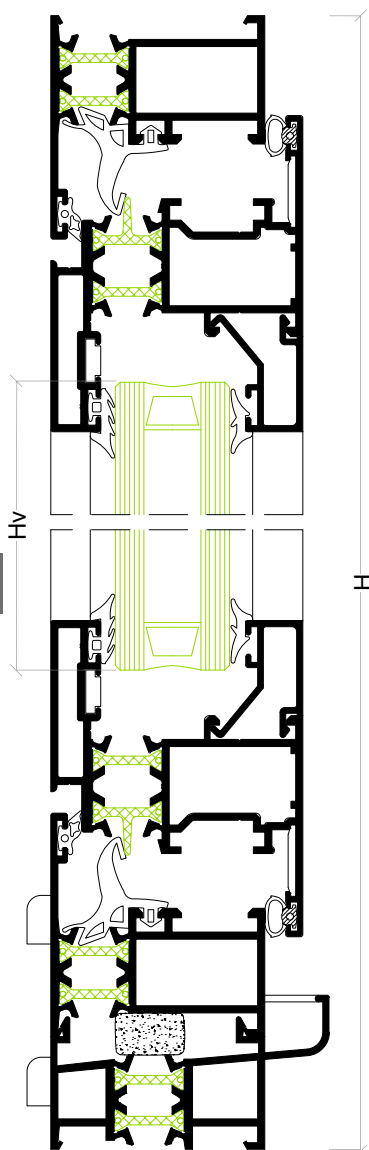
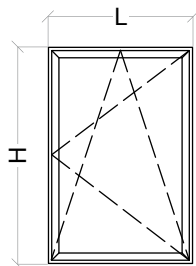


33 96 87 99

Outil equerres intérieur/
extérieur

Référence	Dessin	Description
30 00 95 01		Joint extérieur ouverture pivotant
30 00 95 15		Joint étanchéité inférieur
30 20 30 05		Joint d'isolation AXi
30 20 30 08		Joint central ouverture pivotant
30 25 44 15		Joint tapa canal
30 92 04 70		Mousse d'isolation
30 93 00 20		Joint pour AZ-69
30 93 00 50		Joint central
30 93 00 60		Joint extérieur du verre (facultatif)
30 93 00 61		Joint d'étanchéité extérieur
30 93 00 62		Joint extérieur plate
30 93 00 65		Joint intérieur pour verre (5 mm)
30 93 00 66		Joint intérieur pour verre (4 mm)
30 93 00 67		Joint intérieur pour verre (2 mm)
30 93 00 68		Joint intérieur pour verre (6/7 mm)
30 93 00 69		Joint intérieur pour verre (8/9 mm)
30 93 00 70		Joint intérieur du verre (facultatif)
30 93 00 80		Joint d'étanchéité inférieur AXi-42
30 93 00 82		Joint d'étanchéité inférieur
30 93 00 90		Joint extérieur
30 93 01 10		Joint central polyamide en T
30 93 01 20		Joint intérieur
30 93 01 30		Joint extérieur (ouverture extérieur/à l'italienne)
30 95 00 10		Pelouche 7x9 mm
30 95 00 40		Pelouche 7x5.5 mm

Fenêtre 1 vantail à frappe et oscilo-battant



Profils

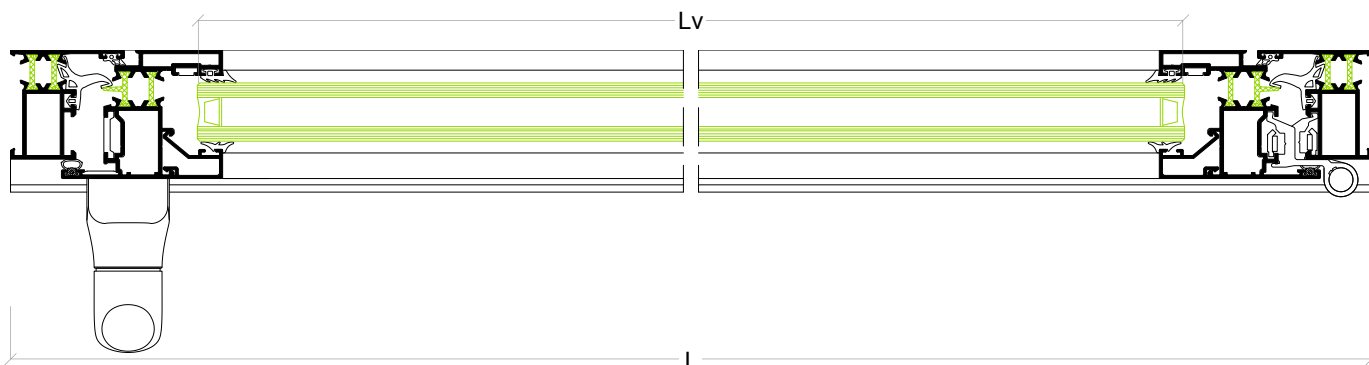
Dessin	Ref	Description	Coupe	Quant	Mesure
	AXI-03	Dormant		2	L
				2	H-24 mm
	AXI-64	Ouvrant		2	L-42 mm
				2	H-66 mm
	AXI-57	Sueil condensation		1	L
	AX-19	Tringel		1+1	Apro. L+H
	---	Parclose		2	L-135 mm
				2	H-199 mm

Accessoires et Joints

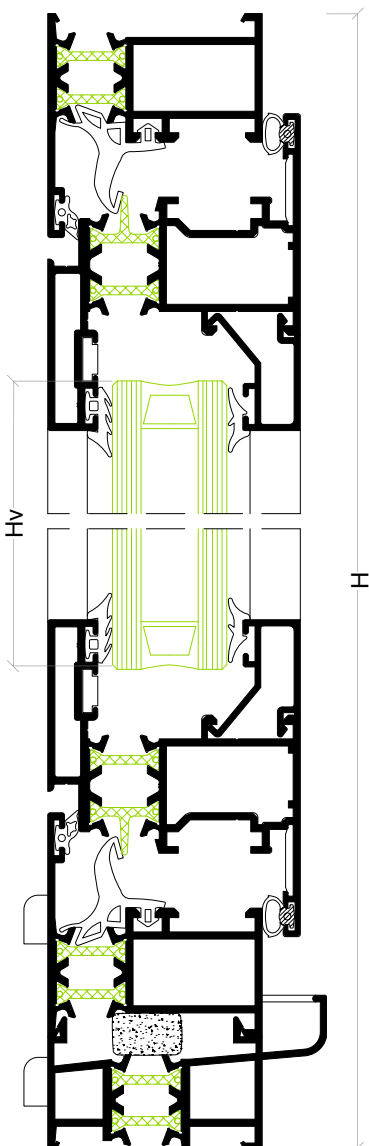
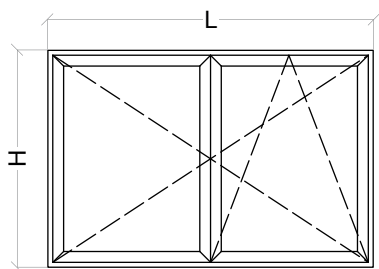
Référence	Description	Quantité	
		À frappe	Oscilo-battant
30 92 00 20	Charnières C.E.	2	---
30 92 01 00	Goutières	4	4
30 92 01 35	Equerre d'alignement Ouvrant	4	4
30 92 02 (xx)	Compás O.B.	---	1
30 92 02 20	Kit oscilo-battant	---	1
30 92 02 60	Soutien de vantail	1	---
30 92 03 10	Kit poignée	1	---
30 92 03 80	Equerre fenêtre	8	8
30 96 00 12	Jeu hautes condensation	1	1
30 96 0015	Equerre d'alignement ouvrant	4	4
30 92 03 96	Coin vulcanisé	4	4
30 92 04 70	Mousse d'isolation	L	L
30 93 00 90	Joint extérieur	2L+2H	
30 93 01 10	Joint central	2L+2H	
30 93 01 20	Joint intérieur	2L+2H	
---	Joint extérieur verre	2L+2H	
---	Joint intérieur verre	2L+2H	

Verre

Hv = H-174 mm	Lv = L-149 mm
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Fenêtre 2 vantaux à frappe et oscilo-battant



Profils

Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-03	Dormant		2	L
				2	H-24 mm
	AXi-64	Ouvrant		4	L/2-24 mm
				4	H-66 mm
	AXi-57	Sueil condensation		1	L
	AX-19	Tringel		1+1	Apro. L+H
	---	Parclose		4	L/2-117 mm
				4	H-199 mm
	AXi-04	Battement		1	H-134 mm

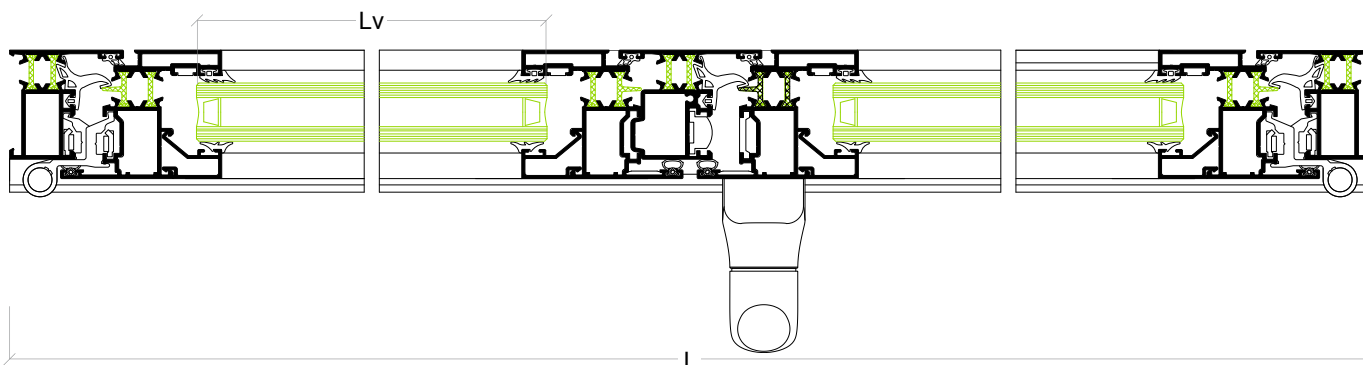
Accessoires et Joints

Référence	Description	Quantité	
		À frappe	Oscilo-battant
30 92 00 20	Charnières C.E.	4	---
30 92 01 00	Goutières	4	4
30 92 01 20	Jeu fermeture C.E.	1	---
30 92 01 35	Equerre d'alignement ouvrant	8	8
30 92 02 (xx)	Compas O.B.	---	1
30 92 02 20	Kit oscilo-battant	---	1
30 92 02 24	Kit 2 ^{ème} vantaux oscilo-battant	---	1
30 92 02 60	Soutien de vantail	1	---
30 92 03 10	Kit poignée	1	---
30 92 03 80	Equerre fenêtre	12	12
30 92 01 12	Jeu hautes battement	1	1
30 96 00 12	Jeu hautes condensation	1	1
30 96 00 15	Equerre d'alignement ouvrant	8	8
30 92 03 96	Coin vulcanisé	4	4
30 92 04 70	Mousse d'isolation	L	L
30 93 00 90	Joint extérieur	2L+4H	
30 93 01 10	Joint central	2L+3H	
30 93 01 20	Joint intérieur	2L+4H	
---	Joint extérieur verre	2L+4H	
---	Joint intérieur verre	2L+4H	

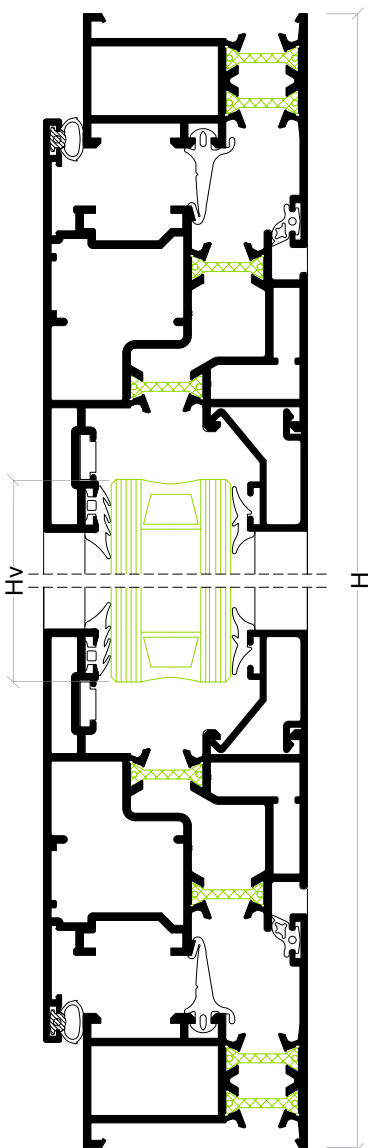
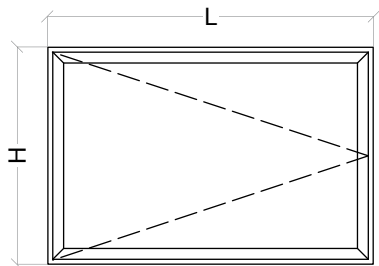
27

Verre

Hv = H-174 mm	Lv = L/2-131 mm
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Fenêtre 1 vantail ouverture extérieure



Profils

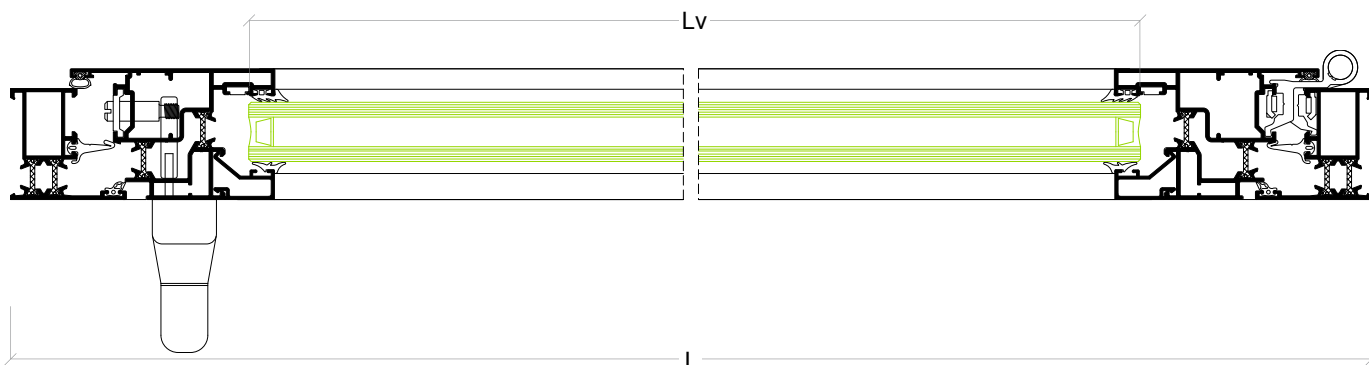
Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-03	Dormant		2	L
				2	H
	AXi-60	Ouvrant ouverture extérieur		2	L-42 mm
				2	H-42 mm
	AX-19	Tringel		1	H
	---	Parclose		2	L-168 mm
				2	H-208 mm

Accessoires et Joints

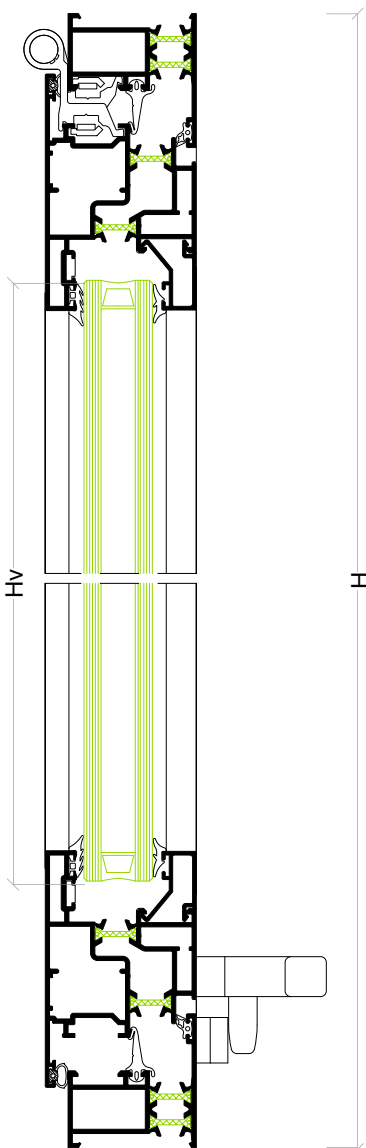
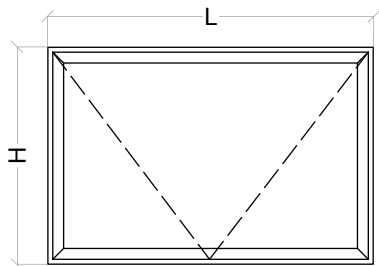
Référence	Description	Quantité
30 92 00 20	Charnières C.E.	2
30 92 02 60	Soutien de vantail	1
30 92 04 50	Poignée ouverture extérieur	1
30 92 03 80	Equerre fenêtre	8
30 96 00 15	Equerre d'alignement ouvrant	4
30 92 04 60	Jeu de transmission ouverture extérieur	1
30 92 01 35	Equerre d'alignement	4
30 96 00 38	Equerre intérieur ouvrant	4
30 93 00 50	Joint central (facultatif)	2L+2H
30 93 00 90	Joint extérieur	2L+2H
30 93 01 20	Joint intérieur	2L+2H
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-182 mm	Lv = L-182 mm
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Fenêtre 1 vantail ouverture à l'italienne



Profils

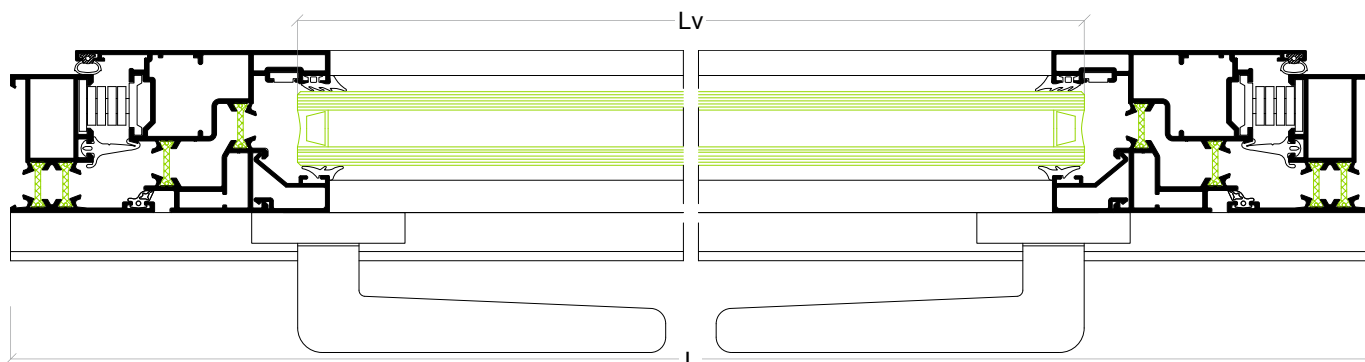
Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-03	Dormant		2	L
				2	H
	AXi-60	Ouvrant ouverture extérieur		2	L-42 mm
				2	H-42 mm
	---	Parclose		2	L-168 mm
				2	H-208 mm

Accessoires et Joints

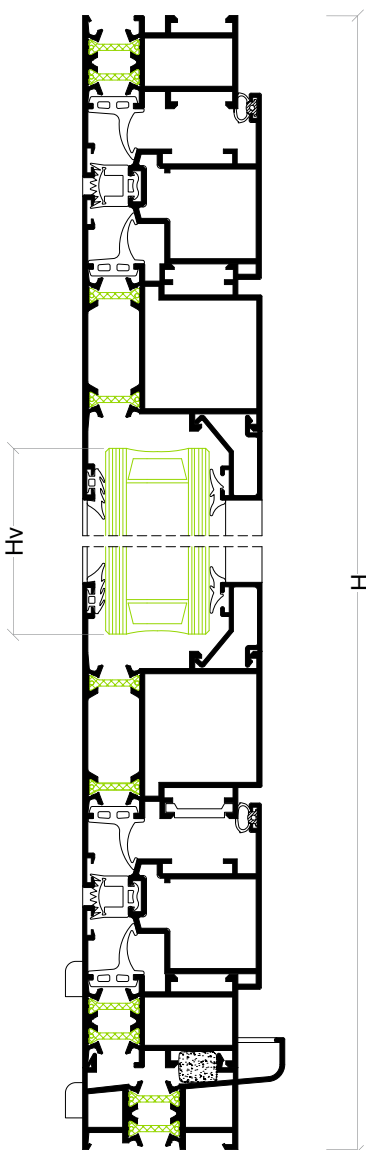
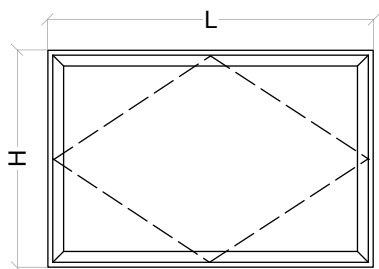
Référence	Description	Quantité
30 92 03 80	Equerre fenêtre	8
30 92 04 85	Jeu compás	1
30 92 06 10	Poignée de langue	2
30 96 00 15	Equerre d'alignement ouvrant	4
30 92 01 35	Equerre d'alignement	4
30 96 00 38	Equerre intérieur ouvrant	4
30 93 00 50	Joint central (facultatif)	2L+2H
30 93 00 90	Joint extérieur	2L+2H
30 93 01 20	Joint intérieur	2L+2H
30 92 00 20	Charnières CE	2
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-182 mm	Lv = L-182 mm
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Fenêtre pivotant horizontale



Profils

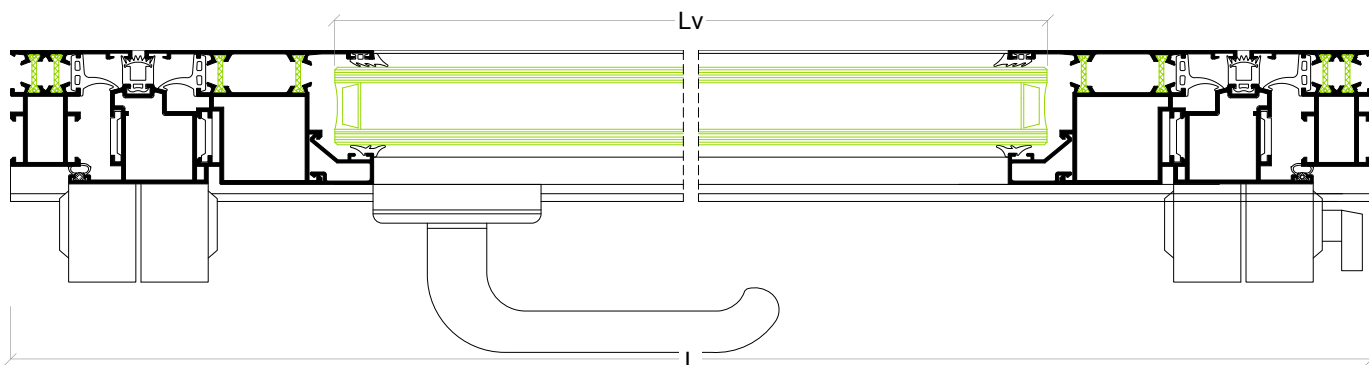
Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-38	Dormant		2	L
				2	H-24 mm
	AXi-40	Ouvrant		2	L-104 mm
				2	H-128 mm
	AXi-41	Battement		2	L-45 mm
				2	H/2-12 mm
				2	H/2+12 mm
	AXi-57	Sueil condensation		1	L
	---	Parclose		2	L-241 mm
				2	H-305 mm

Accessoires et Joints

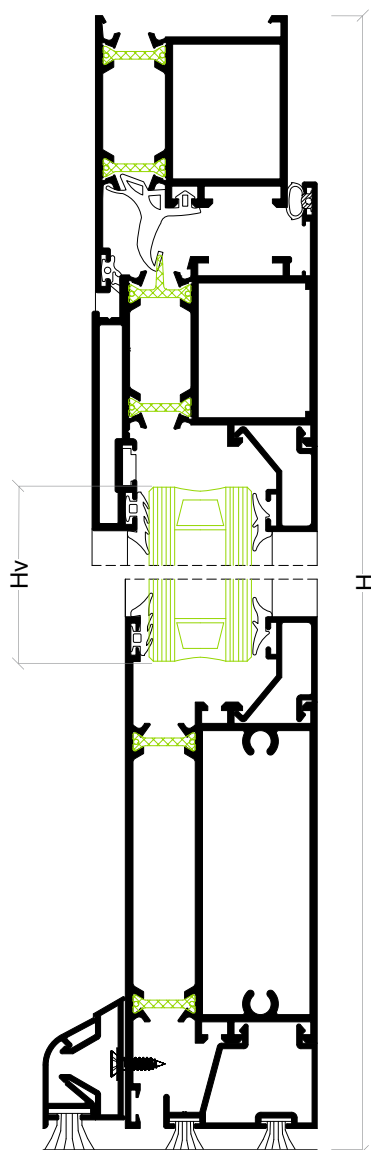
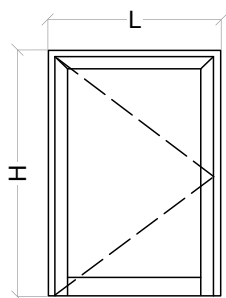
Référence	Description	Quantité
30 20 30 09	Equerre ouvrant	4
30 92 01 00	Gouttières	4
30 92 03 80	Equerre fenêtre	4
30 92 04 10	Equerre battement pivotant	4
30 92 07 10	Jeu pivotant	1
30 92 06 11	Poignée de langue	2
30 96 00 12	Jeu hautes condensation	1
30 92 04 70	Mousse d'isolation	L
30 00 95 01	Joint extérieur	2L+2H
30 20 30 08	Joint central	4L+4H
30 93 01 20	Joint intérieur	2L+2H
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-279 mm	Lv = L-255 mm
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Porte 1 vantail



Profils

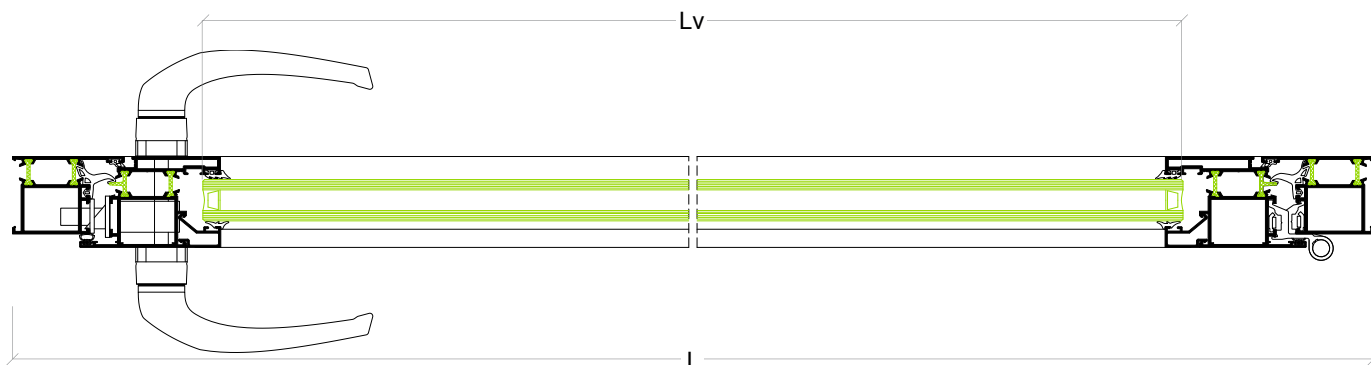
Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-08	Dormant		1	L
				2	H
	AXi-65	Ouvrant		1	L-78 mm
				2	H-44 mm
	AXi-12	Traverse		1	L-193 mm
	AX-15	Parclose finition		1	L-202 mm
	---	Parclose		2	L-202 mm
				2	H-246 mm
	AZ-60	Rejet d'eau		1	L-145 mm
	AZ-61	Clip rejet d'eau		1	L-242 mm

Accessoires et Joints

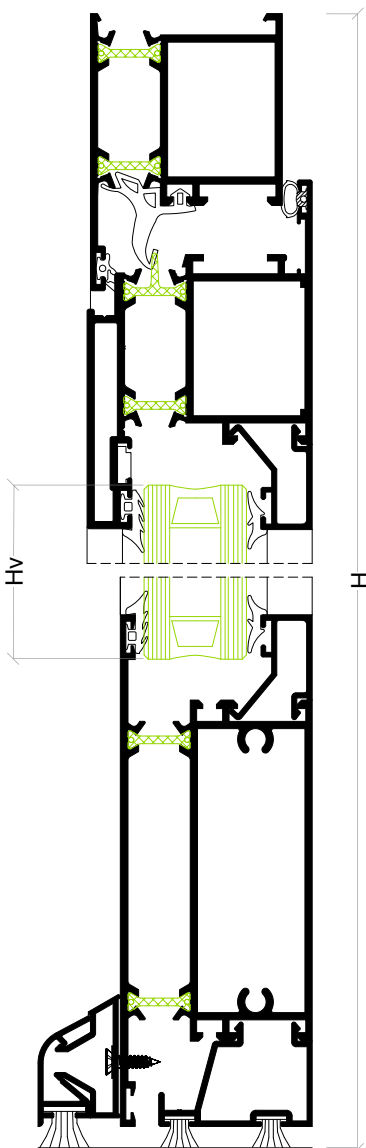
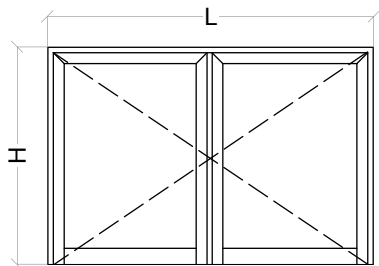
Référence	Description	Quantité
30 92 00 20	Charnières C.E.	3
30 92 03 90	Equerre porte	4
30 92 05 10	Serrure 3 points	1
30 92 05 40	Cylindre serrure	1
30 92 05 60	Double poignée	1
30 96 00 15	Equerre d'alignement ouvrant	2
30 92 05 00	Jeu hautes	1
30 92 03 96	Coin vulcanisé	2
30 96 00 28	Equerre d'alignement	2
30 93 00 90	Joint extérieur	1L+2H
30 93 01 10	Joint central	1L+2H
30 93 01 20	Joint intérieur	1L+2H
30 95 00 10	Pelouche 7x9 mm	2L
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-220 mm	Lv = L-216 mm
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Porte 2 vantaux



Profils

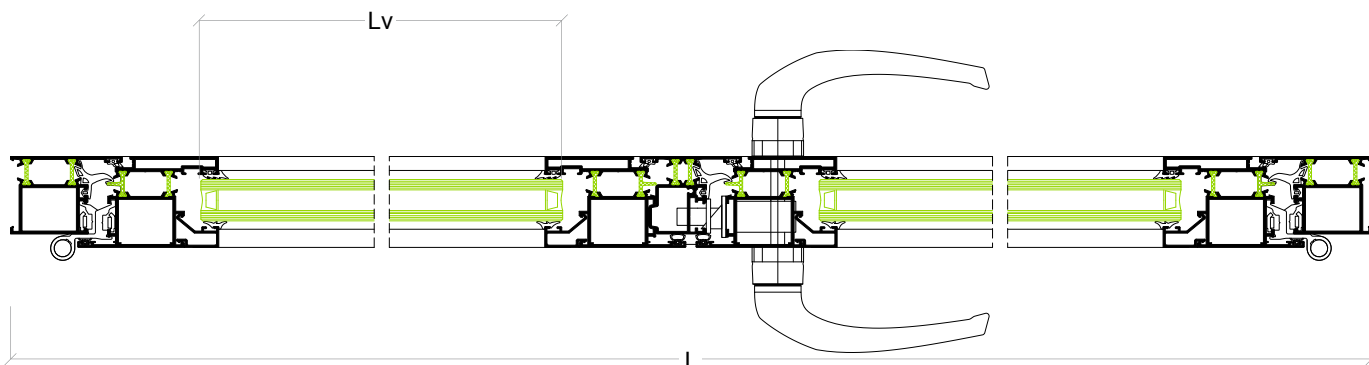
Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-08	Dormant		1	L
				4	H
	AXi-65	Ouvrant		2	L/2-42 mm
				4	H-44 mm
	AXi-04	Battement		1	H-78 mm
	AXi-12	Traverse		2	L/2-157 mm
	AX-15	Parclose finition		2	L/2-166 mm
	---	Parclose		4	L/2-166 mm
				4	H-246 mm
	AZ-60	Rejet d'eau		1	Aprox. L/2
				1	Aprox. L/2
	AZ-61	Clip rejet d'eau		2	L/2-206 mm

Accessoires et Joints

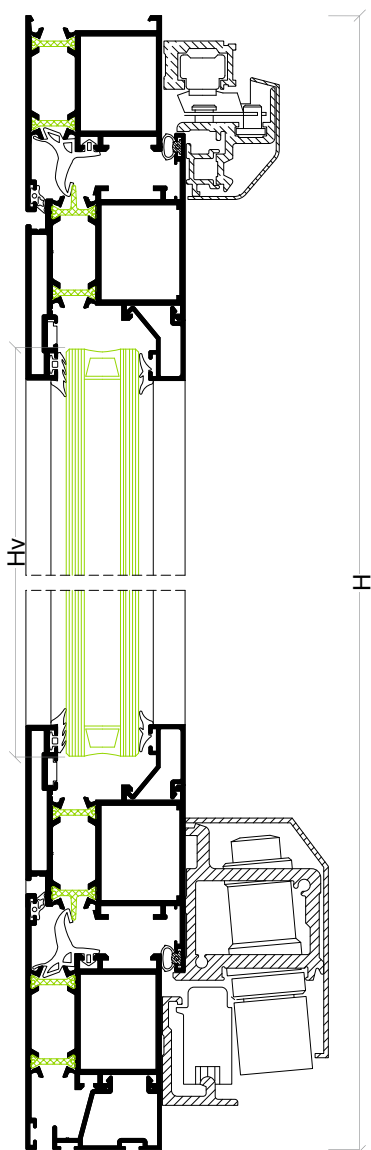
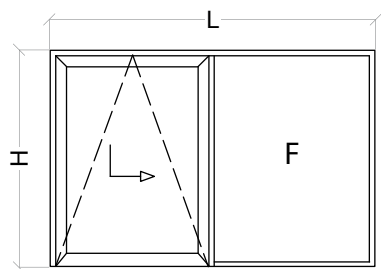
Référence	Description	Quantité
30 92 00 20	Charnières C.E.	6
30 92 01 12	Jeu hautes battement	1
30 92 01 20	Jeu fermeture C.E.	1
30 92 03 90	Equerre porte	6
30 92 05 10	Serrure 3 points	1
30 92 05 40	Cylindre serrure	1
30 92 05 60	Double poignée	1
30 96 00 15	Equerre d'alignement ouvrant	4
30 92 05 00	Jeu hautes	1
30 92 03 96	Coin vulcanisé	2
30 96 00 28	Equerre d'alignement	2
30 93 00 90	Joint extérieur	1L+4H
30 93 01 10	Joint central	1L+3H
30 93 01 20	Joint intérieur	L+4H
30 95 00 10	Pelouche 7x9 mm	2L
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

Verre

Hv = H-220 mm	Lv = L-180 mm
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Porte oscilo-parallèle avec fixe latéral



Profils

Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-08	Dormant		1	L
				2	H
	AXi-65	Ouvrant		2	L1-56 mm
				2	H-98 mm
	AXi-06	Traverse		1	L-81 mm
				1	H-101mm
	AX-15	Parclose finition		1	L-90 mm
	AX-19	Tringel		1+1	Apro. L+H
	---	Parclose (vantail)		2	L1-180 mm
				2	H-262 mm
	---	Parclose (fixe)		2	L2-67.5 mm
				2	H-150 mm

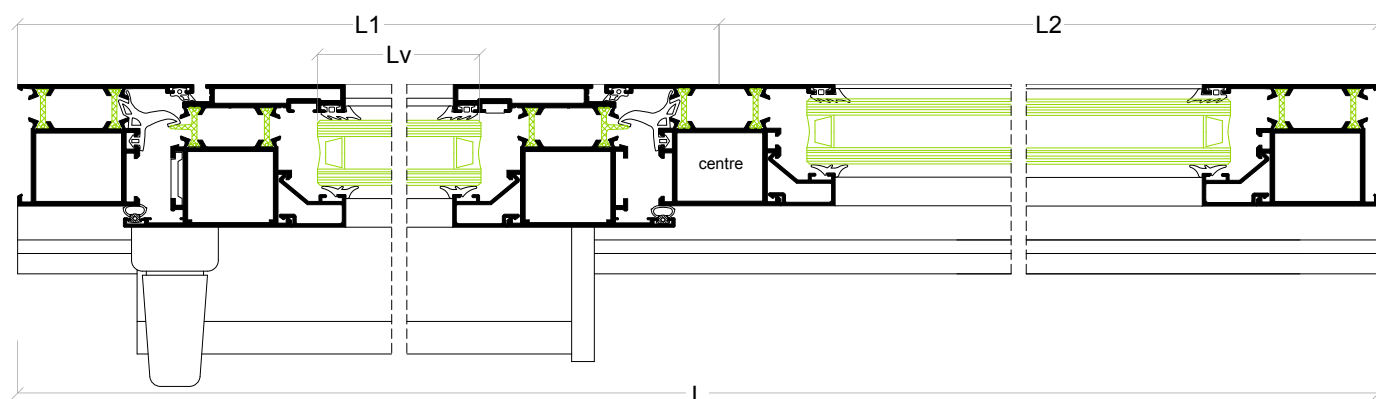
Accessoires et Joints

Référence	Description	Quantité
30 92 01 00	Goutières	4
30 92 01 50	Union haute porte	2
30 92 03 90	Equerre porte	6
30 96 00 15	Equerre d'alignement ouvrant	4
---	Kit oscilo-parallèle	1
30 92 03 96	Coin vulcanisé	4
30 96 00 28	Equerre d'alignement	4
30 93 00 90	Joint extérieur	2L1+2H
30 93 01 10	Joint central	2L1+2H
30 93 01 20	Joint intérieur	2L1+2H
---	Joint extérieur verre	2L+2H
---	Joint intérieur verre	2L+2H

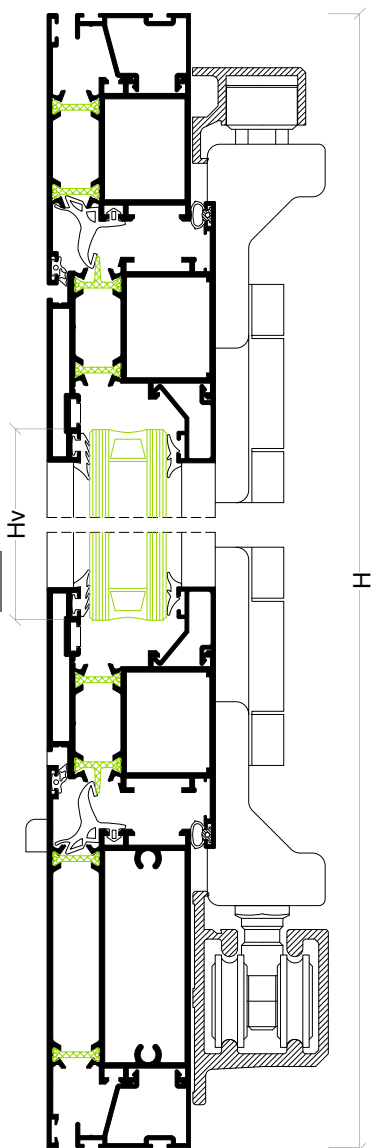
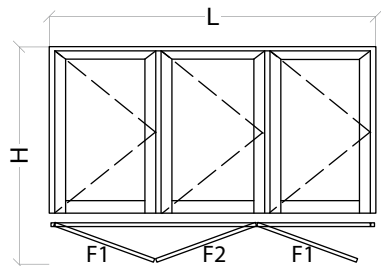
	Minimum	Maximum
Largeur vantail	700 mm	1650 mm
Hauteur vantail	850 mm	2400 mm
Maximum poids par vantail 150 kg		

Verre

Hv vantail = H-236 mm	Lv vantail = L1-193 mm
Hv fixe = H-124 mm	Lv fixe = L2-81 mm



Porte 3 vantaux harmonium



Profils

Dessin	Ref	Description	Coupe	Quant	Mesure
	AXi-08	Dormant		2	H
	AXi-06	Traverse		1	L-81 mm
	AX-12	Traverse		1	L-81 mm
	AXi-65	Ouvrant		6	(consulter)
				6	(consulter)
	AXi-04	Battement		2	(consulter)
	AX-15	Parclose finition		2	L-90 mm
	AX-19	Tringel		2	2H
	---	Parclose		6	(consulter)
				6	(consulter)

Accessoires et Joints

Référence	Description	Quantité
30 92 01 50	Union haute porte	2
30 92 01 00	Gouttières	6
30 92 01 12	Jeu hautes battement	2
30 92 03 90	Equerre porte	12
---	Kit harmonium (3+0)	1
30 92 01 20	Jeu fermeture C.E.	1
30 92 03 96	Coin vulcanisé	4
30 96 00 28	Equerre d'alignement	12
30 96 00 15	Equerre ouvrant extérieur	12
30 93 00 90	Joint extérieur	2L+6H
30 93 01 10	Joint central	2L+4H
30 93 01 20	Joint intérieur	2L+6H
---	Joint extérieur verre	2L+6H
---	Joint intérieur verre	2L+6H

	Minimum	Maximum
Largeur vantail	600 mm	900 mm
Hauteur vantail	850 mm	2400 mm
Maximum poids par vantail 80 kg		

Verre

Hv = consulter	Lv F1 = consulter
	Lv F2 = consulter

