

Sistema

AX

Sistema AX

Sistema de batente de câmara europeia - 45 mm

Características do sistema

Sistema de batente com câmara europeia e tripla vedação em EPDM (exterior, central, interior).

O sistema AX possibilita a execução de 2 versões de caixilharia:

1. linha recta;
2. linha curva.

Perfis de alumínio

Os perfis de alumínio são extrudidos na liga de alumínio 6060 para arquitectura de acordo com norma NP EN 12020-02.

Espessura média dos perfis de alumínio de 1.5 mm para janelas e de 1.7 mm para portas.

Aros fixos

Secção dos aros fixos de 45 mm;

Aros fixos com esquadro para montagem a meia esquadria.

Aros móveis

Secção dos aros móveis de 53 mm;

Enchimento para vidro simples ou duplo desde 4 mm até 30 mm;

Aros móveis de linha recta ou curva;

Aro móvel com esquadro para montagem a meia esquadria;

Perfil inversor recto.

Dimensionamento e manobralidade

Dimensões mínimas - máximas de folha: 375 mm - 1700 mm (L); 410 mm - 2700 mm (H);

Peso máximo de 110 kg por folha com oscilo-batente;

Peso máximo de 90 kg por folha para janelas de abrir;

Peso máximo de 150 kg por folha com dobradiça porta;

Possibilidades de abertura: interior com ou sem oscilo-batente, exterior, basculante, projectante, pivotante, harmónio e oscilo-paralela; Estanquidade assegurada através de juntas triplas em EPDM.

Performances

Sistema certificado por laboratório notificado para Ensaio Tipo Inicial (ITT) de acordo com a norma de produto EN 14351-1 para efeitos de Marcação CE.

Categorias alcançadas na avaliação do sistema AX tipologia janela:

1. Permeabilidade ao ar: Classe 4 (norma de ensaio EN 1026)
2. Estanquidade à água: Classe E900 (norma de ensaio EN 1027)
3. Resistência ao vento: Classe C5 (norma de ensaio EN 12211)

Categorias alcançadas na avaliação do sistema AX tipologia porta:

1. Permeabilidade ao ar: Classe 4 (norma de ensaio EN 1026)
2. Estanquidade à água: Classe 7A (norma de ensaio EN 1027)
3. Resistência ao vento: Classe C2 (norma de ensaio EN 12211)
4. Resistência à torção estática: Apto 350N (norma de ensaio EN 14609)

Coefficiente de transmissão térmica de vão de 2 folhas com 1.20 m x 1.50 m com vidro Ug = 1.4 W/m²K:

• Uw = 2.92 W/m²K

Coefficiente de atenuação acústica de vão de 2 folhas com vidro 4/12/4:

• Rw (C; Ctr) = 33 dB (-1; -4)

Zonas de aplicação segundo RCCTE (em função do valor Ug): I1, I2, I3, V1, V2, V3.

Sistema AX Milénio

Sistema portas de entrada uso intensivo - 45 mm

Características do sistema

Sistema de batente com dupla vedação em EPDM (exterior, interior).

O sistema AX Milénio possibilita a execução de caixilharia em linha recta com aro fixo e aro móvel faceados.

Perfis de alumínio

Os perfis de alumínio são extrudidos na liga de alumínio 6060 para arquitectura de acordo com norma NP EN 12020-02.

Espessura média dos perfis de alumínio de 2.0 mm.

Aros fixos

Secção dos aros fixos de 45 mm;

Aros fixos com esquadro para montagem a meia esquadria.

Aros móveis

Secção dos aros móveis de 45 mm;

Enchimento para vidro simples ou duplo desde 4 mm até 30 mm;

Aros móveis com esquadro para montagem a meia esquadria.

Dimensionamento e manobralidade

Dimensões mínimas - máximas de folha: 400 mm - 1500 mm (L); 600 mm - 3000mm (H);

Peso máximo de 180 Kg por folha com dobradiça reforçada;

Possibilidades de abertura: interior, exterior e vaivém, com opção de sistema anti-entallamento de dedos.

Performances

Sistema certificado por laboratório notificado para Ensaio Tipo Inicial (ITT) de acordo com a norma de produto EN 14351-1 para efeitos de Marcação CE.

Categorias alcançadas na avaliação do sistema AX Milénio tipologia porta de 2 folhas:

1. Permeabilidade ao ar: Classe 2 (norma de ensaio EN 1026)
2. Estanquidade à água: NPD (norma de ensaio EN 1027)
3. Resistência ao vento: Classe C3 (norma de ensaio EN 12211)
4. Resistência ao impacto: Classe 5 (norma de ensaio EN 13049)

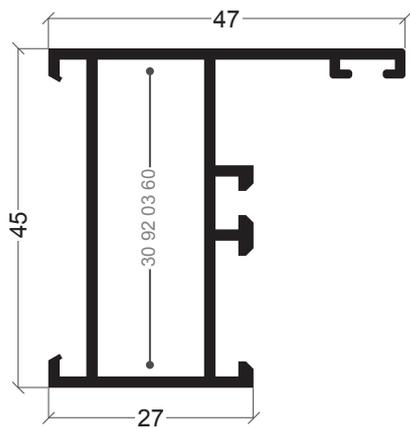
Coefficiente de transmissão térmica de vão de 2 folhas com 1.80 m x 2.20 m com vidro Ug = 1.4 W/m²K:

• Uw = 3.12 W/m²K

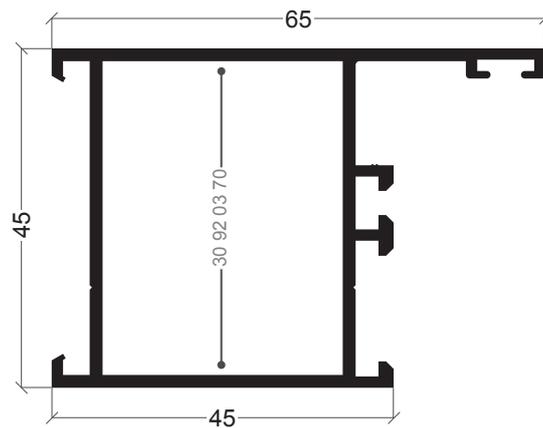
Coefficiente de atenuação acústica de vão de 2 folhas com vidro laminado:

• Rw (C; Ctr) = 37 dB (-1; -4)

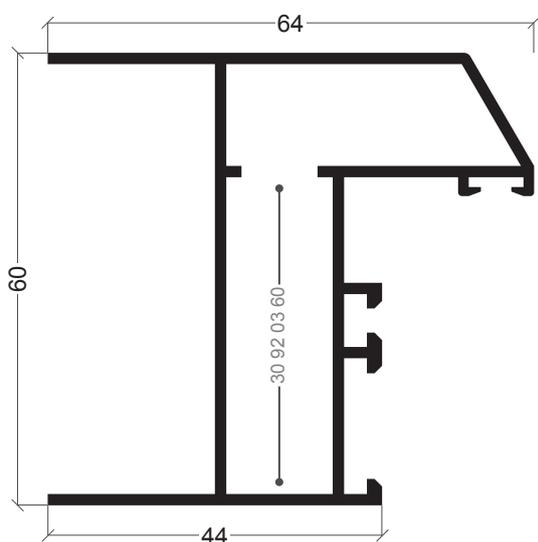
Zonas de aplicação segundo RCCTE (em função do valor Ug): I1, I2, I3, V1, V2, V3.



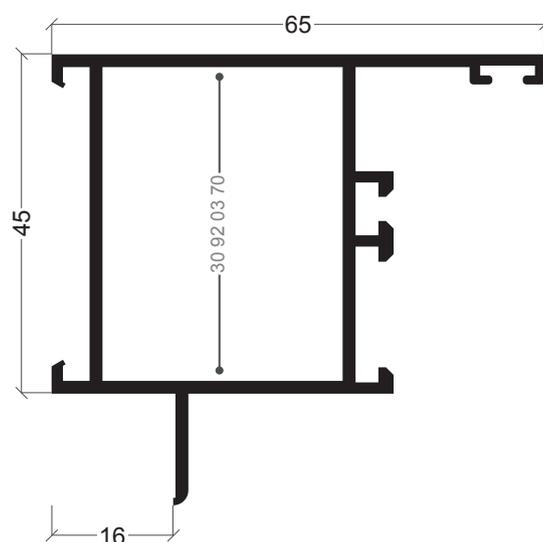
AX-03
Aro fixo



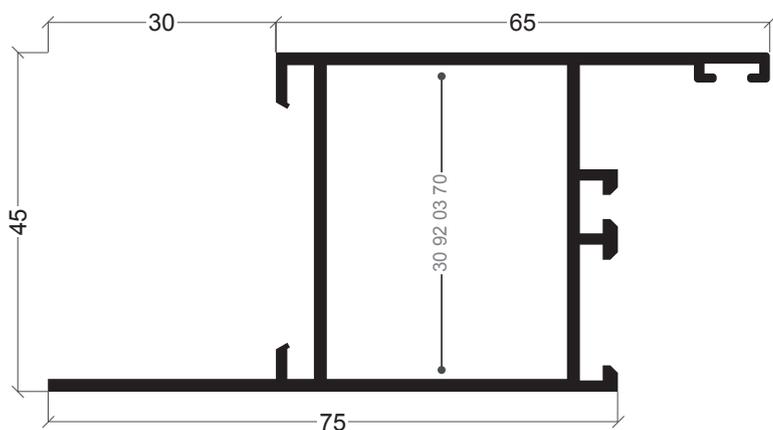
AX-08
Aro fixo



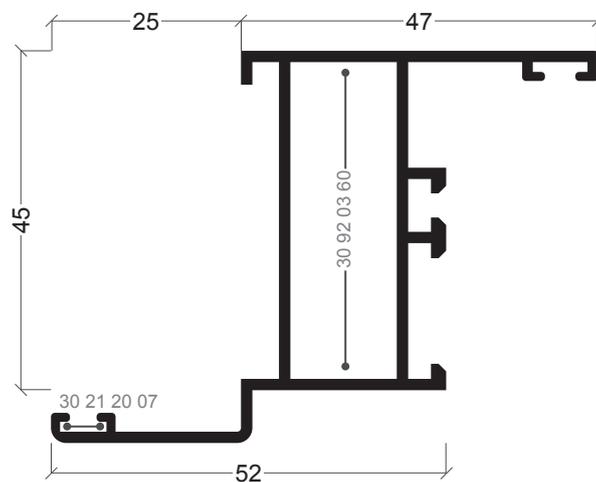
AX-14
Aro fixo 60 mm



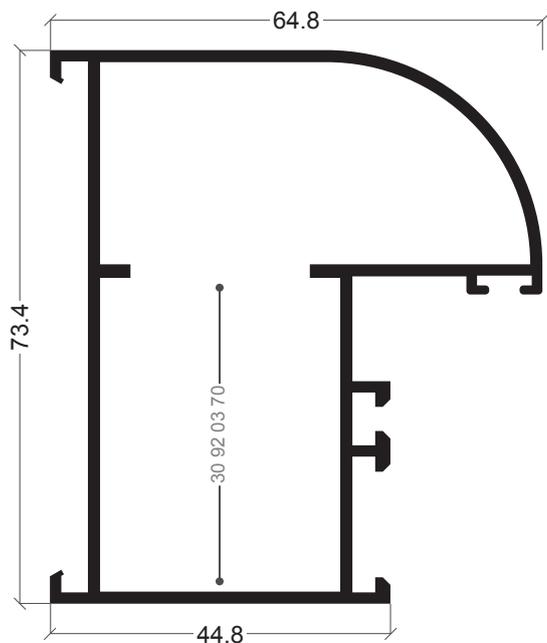
AX-38
Aro fixo para apanelado



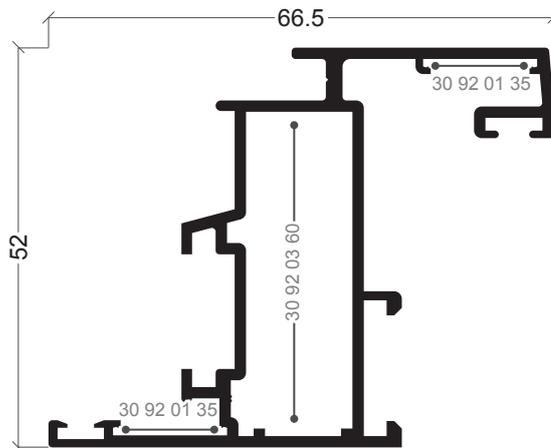
AX-41
Aro fixo com remate



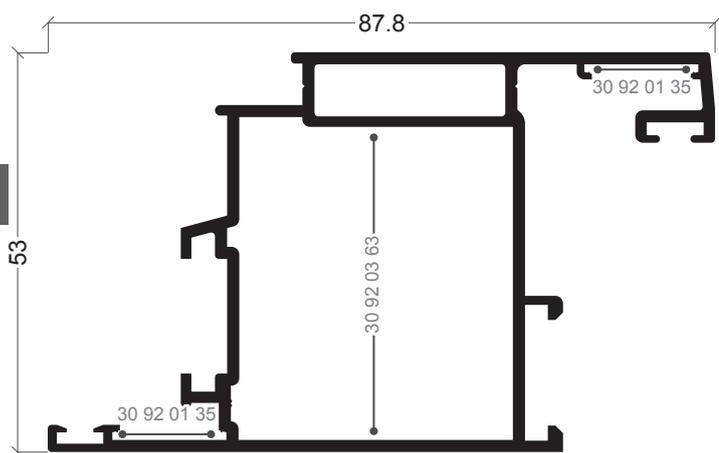
AX-26
Aro fixo com remate



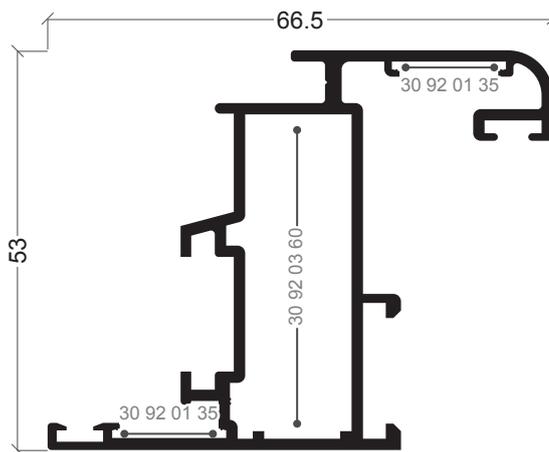
AX-52
Aro fixo com reforço



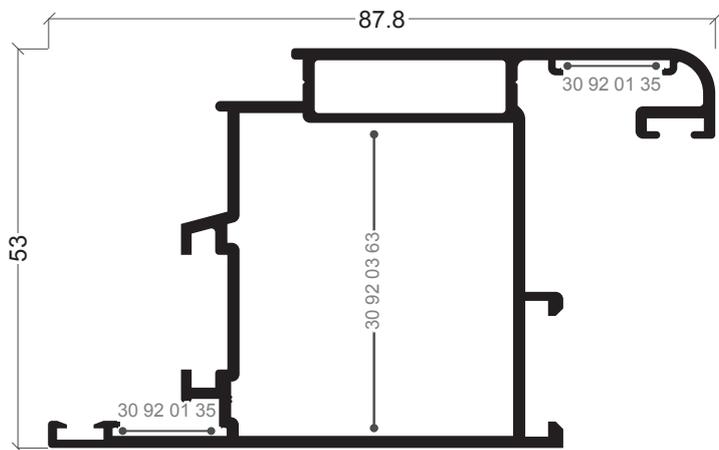
AX-02
Aro móvel



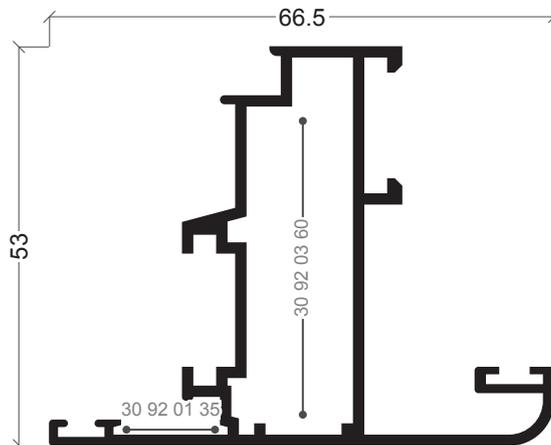
AX-07
Aro móvel



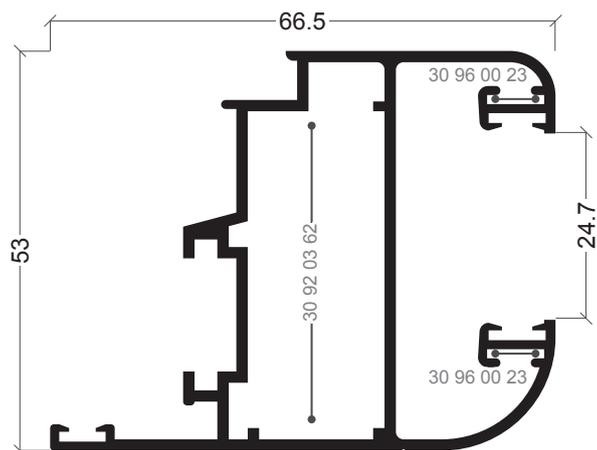
AX-05
Aro móvel



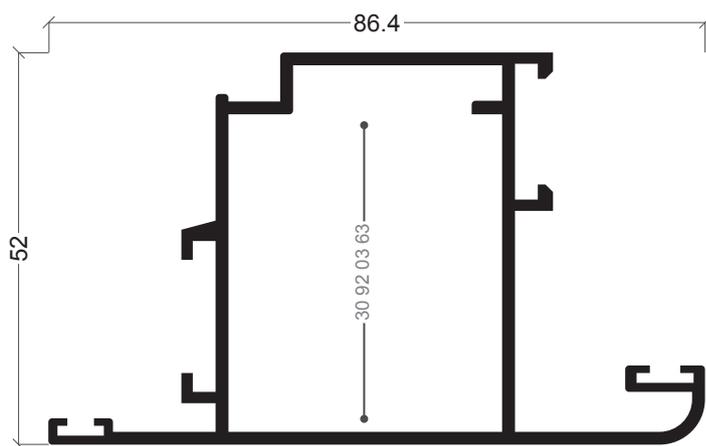
AX-10
Aro móvel



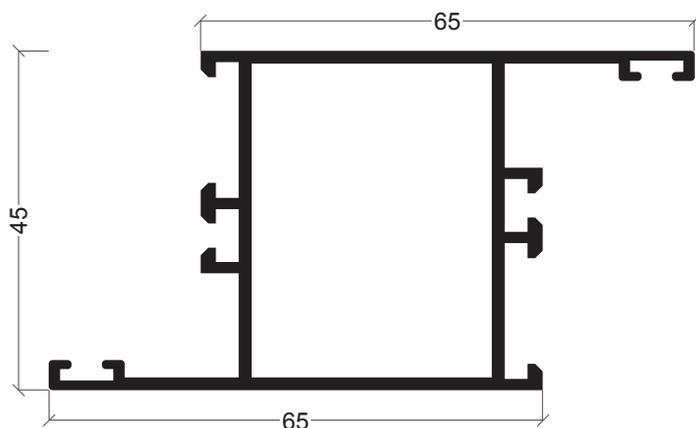
AX-04
Aro móvel



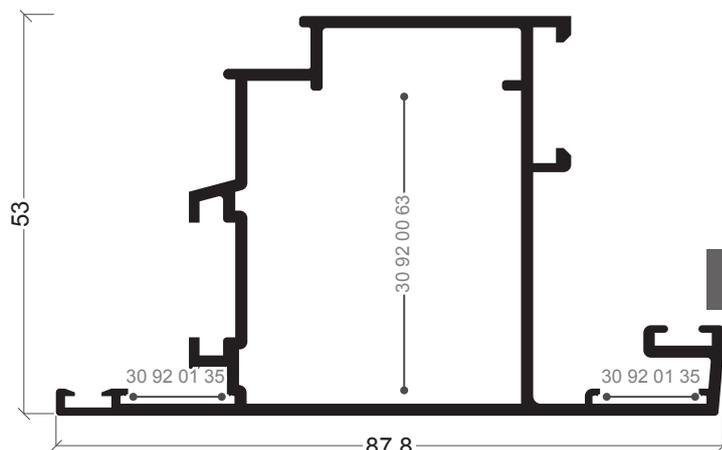
AX-53
Aro móvel



AX-09
Aro móvel abertura exterior

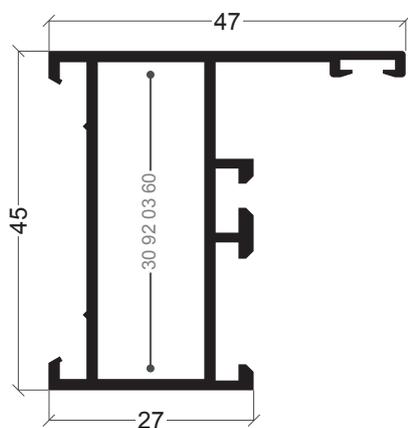


AX-47
Aro abertura exterior com fixo

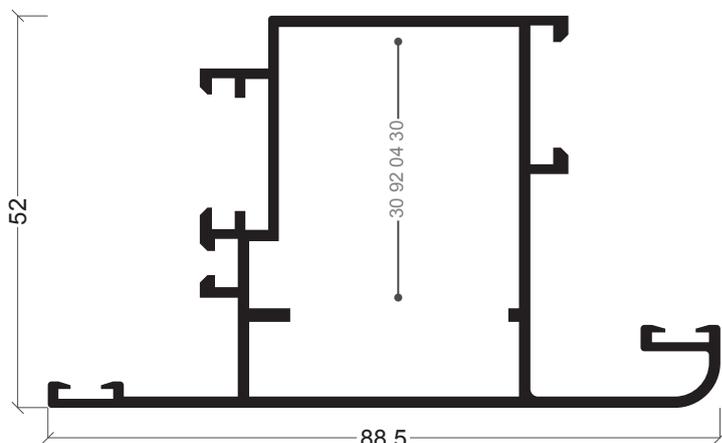


AX-06
Aro móvel abertura exterior

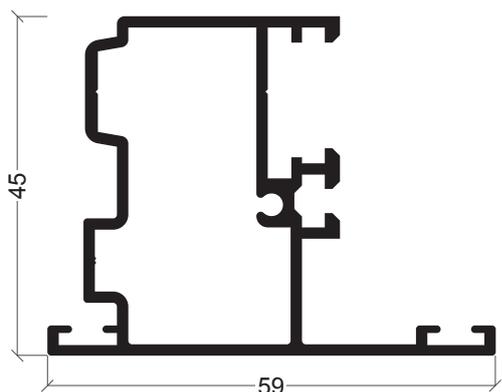
185



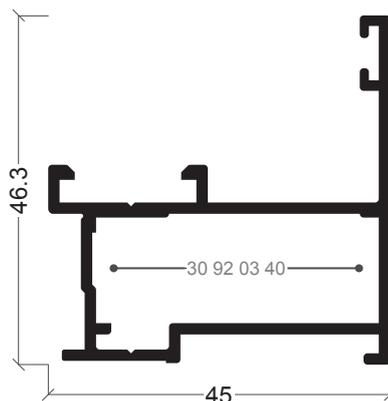
AX-51
Aro fixo pivotante



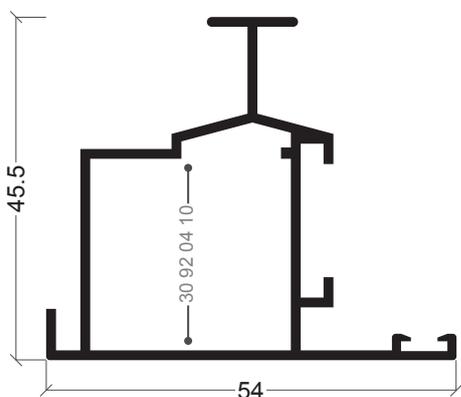
AX-54
Aro móvel pivotante



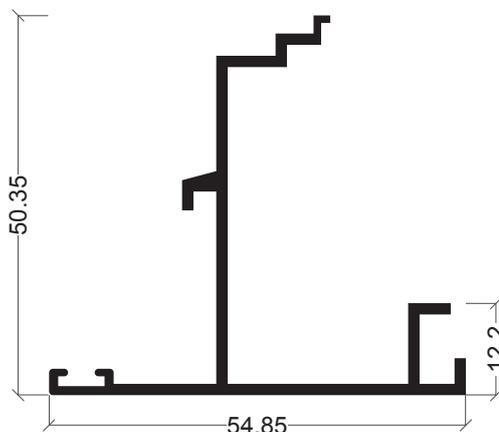
AX-11
Inversor



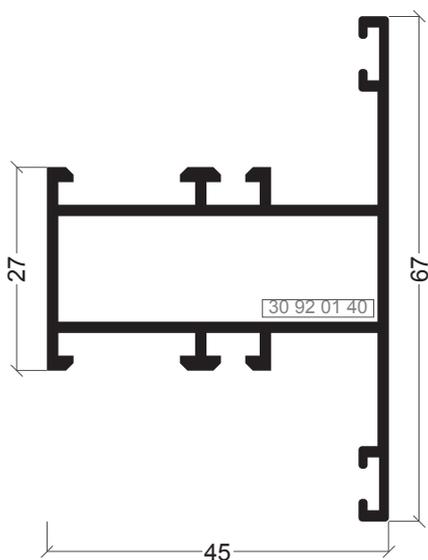
AX-79
Inversor sentido de abertura



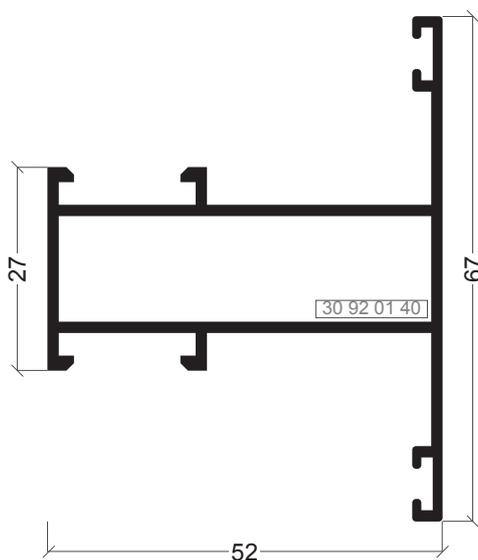
AX-55
Inversor pivotante



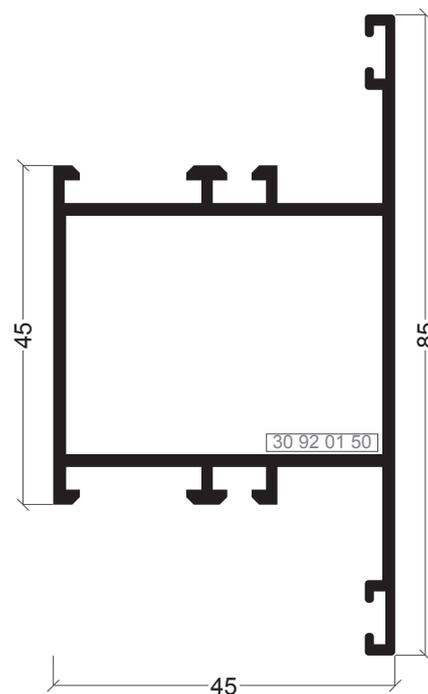
AX-21
Inversor clip



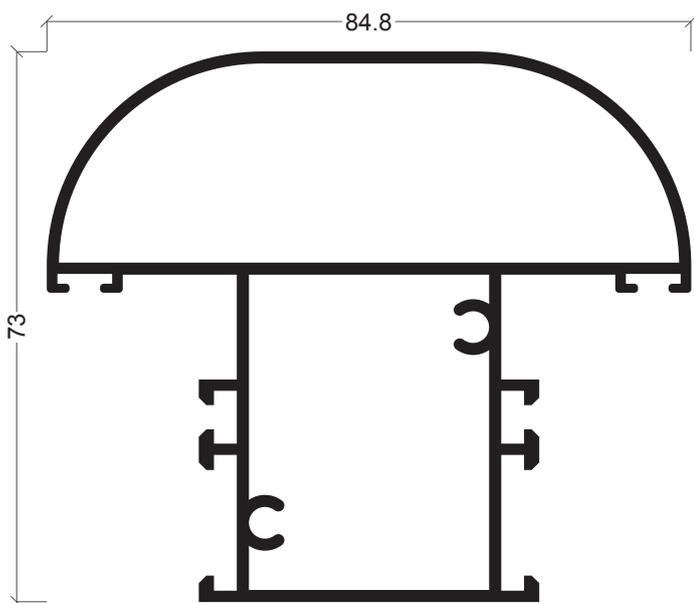
AX-01
Travessa



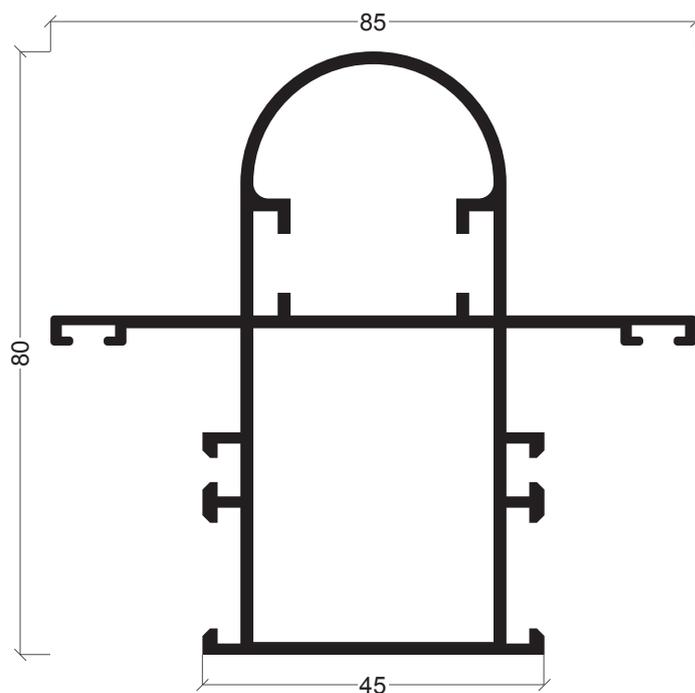
AX-27
Travessa



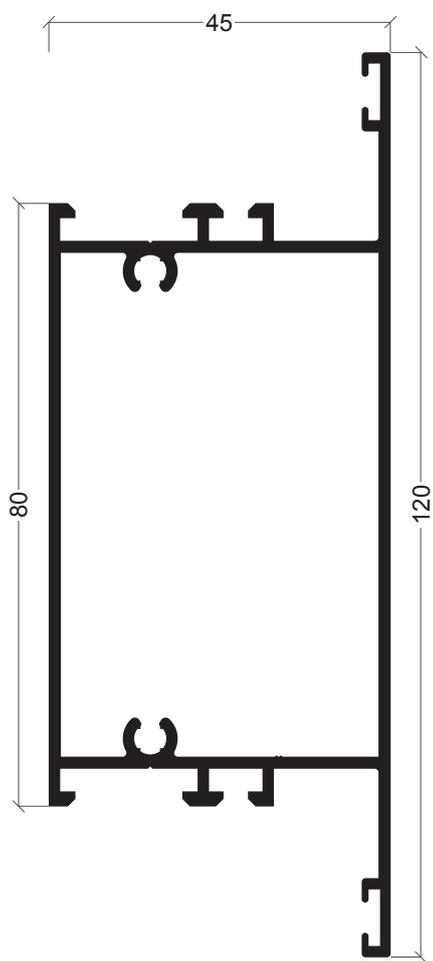
AX-28
Travessa



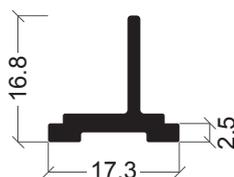
AX-56
Travessa com reforço



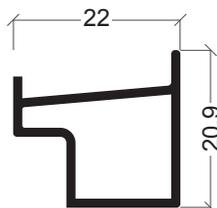
AX-24
Montante



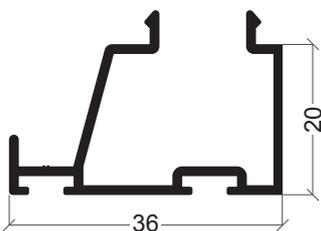
AX-12
Travessa



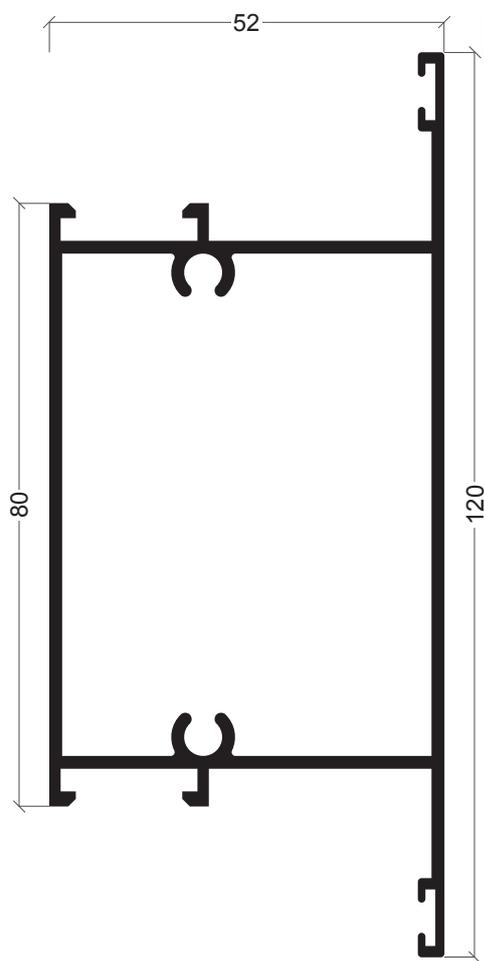
AX-48
Complemento batente



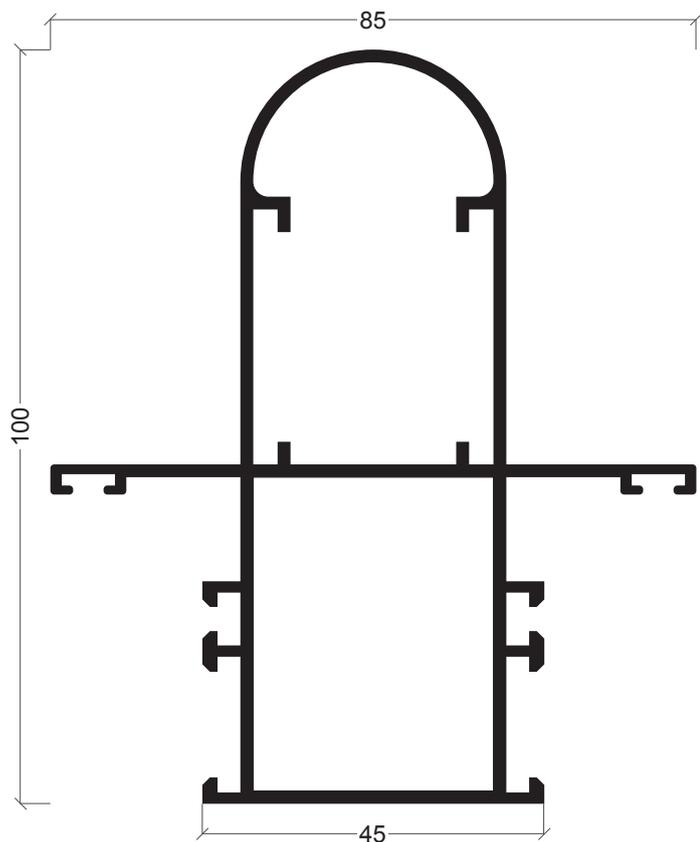
AX-45
Adaptador condensação



AX-15
Bite remate

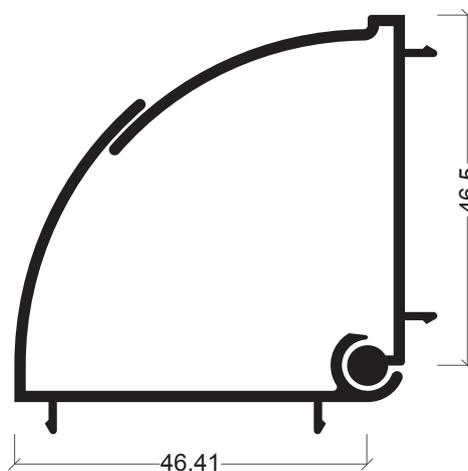


AX-13
Travessa 52 mm



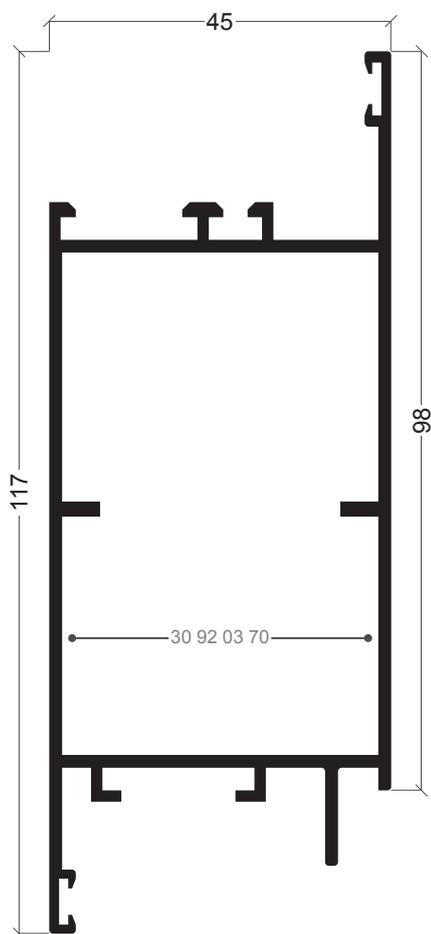
AX-25
Montante

AX-23
União de aros para ângulos



AX-22
União de aros para ângulos

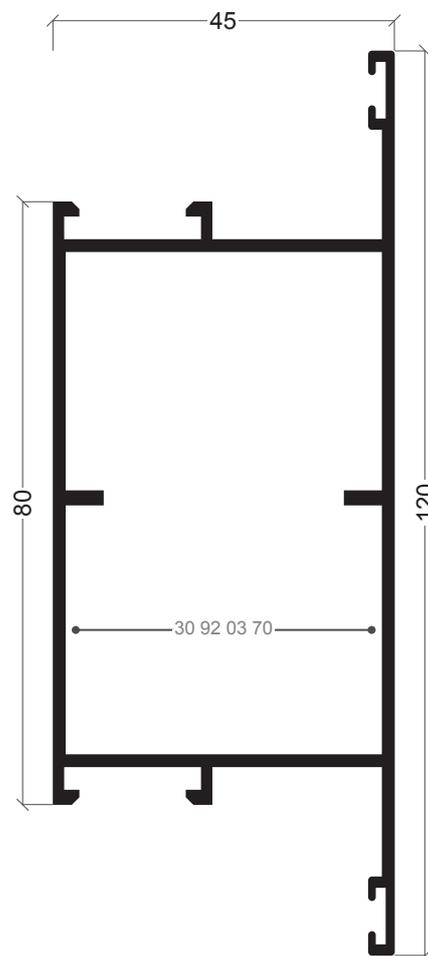
188



AX-49
Aro móvel



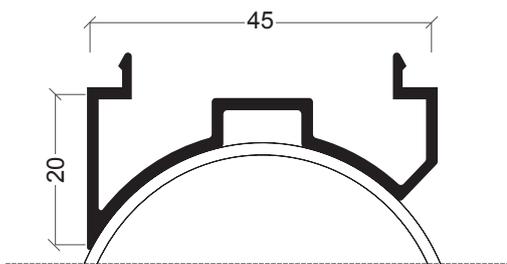
AX-20
União de aros



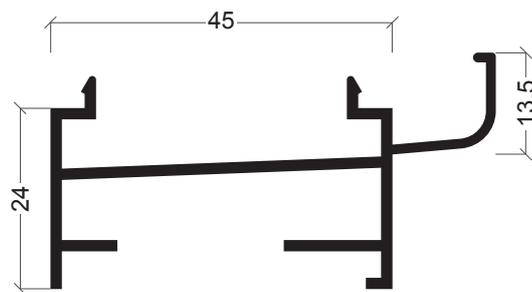
AX-50
Travessa

30 92 03 70

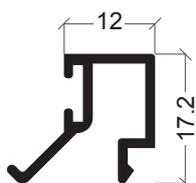
30 92 03 70



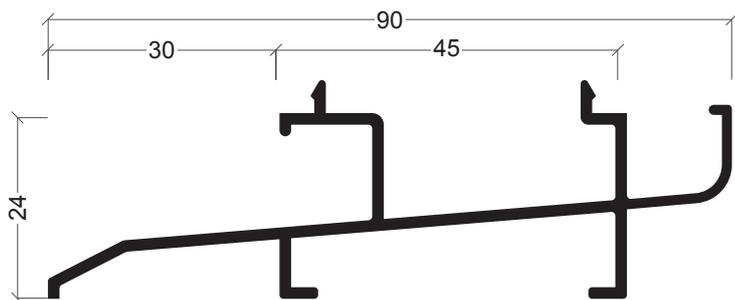
CP-16
Ângulo com tubo 50 mm



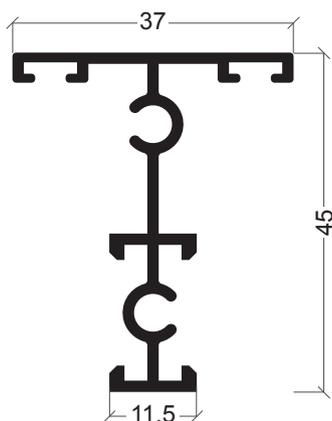
AX-58
Soleira condensação



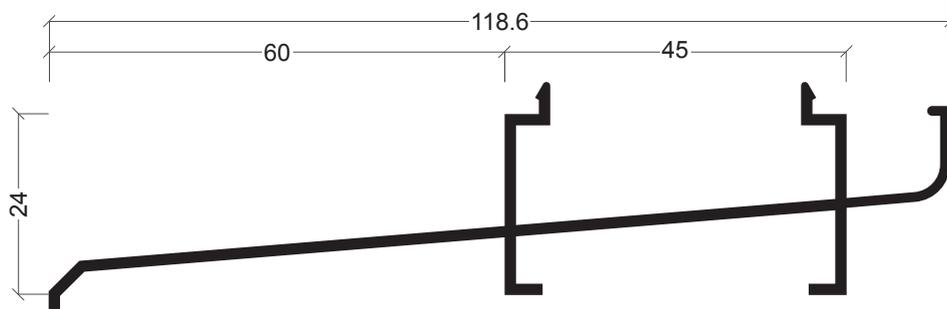
AX-70
Bite para AX-57



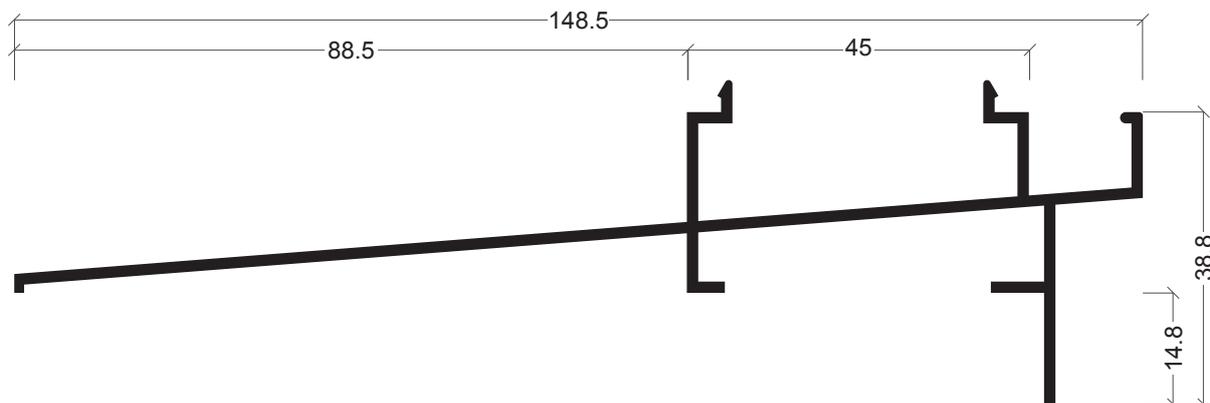
AX-17
Soleira condensação



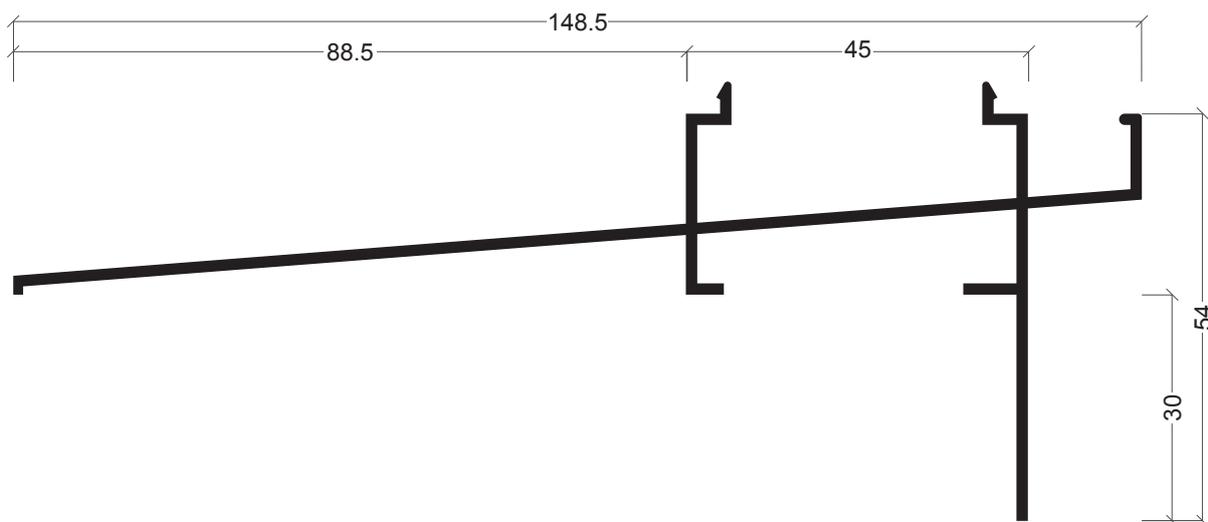
AX-57
Divisor de vidro



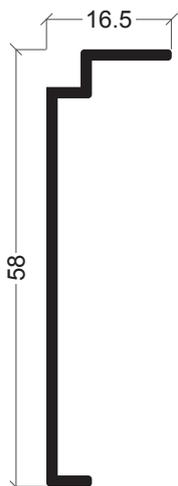
AX-18
Soleira condensação



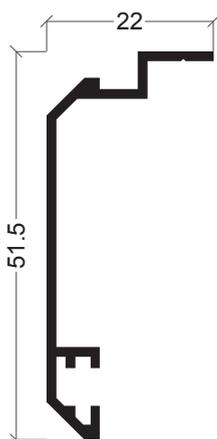
AX-43
Soleira condensação



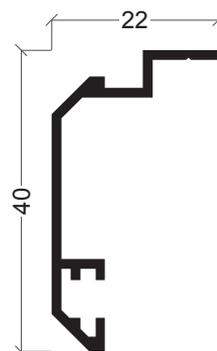
AX-44
Soleira condensação



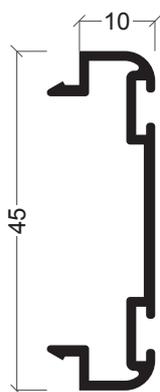
AX-59
Tapa juntas



AX-40
Tapa juntas



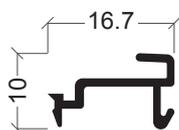
AX-16
Tapa juntas



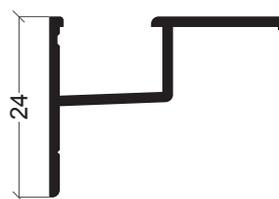
AX-42
Complemento vaivém



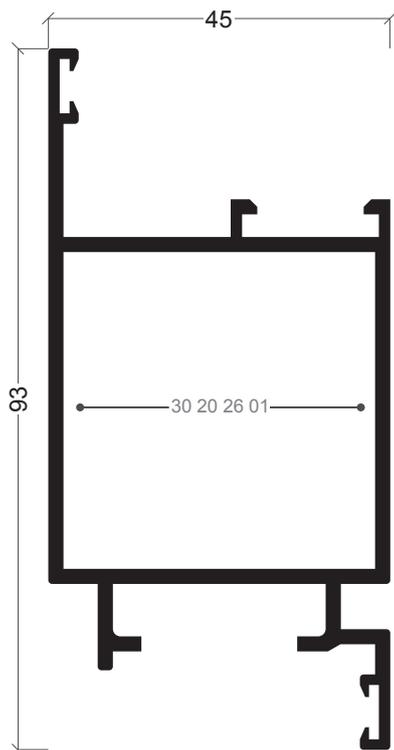
AX-19
Vareta



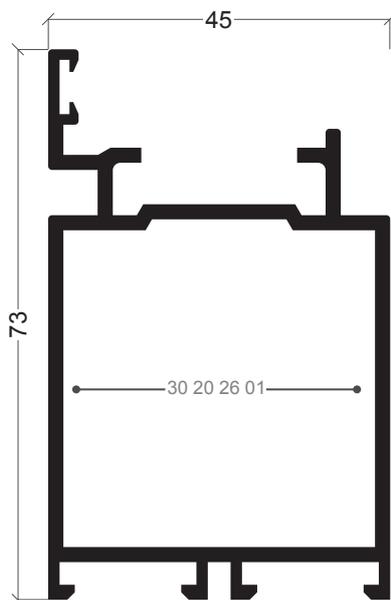
AX-33
Mola Bite



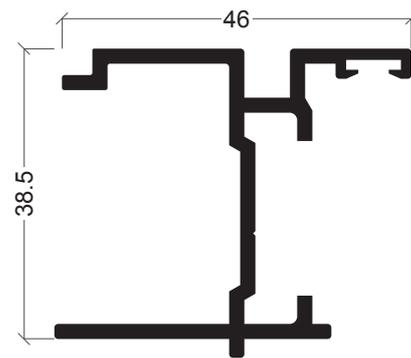
Y-20
Recolha de águas condensação



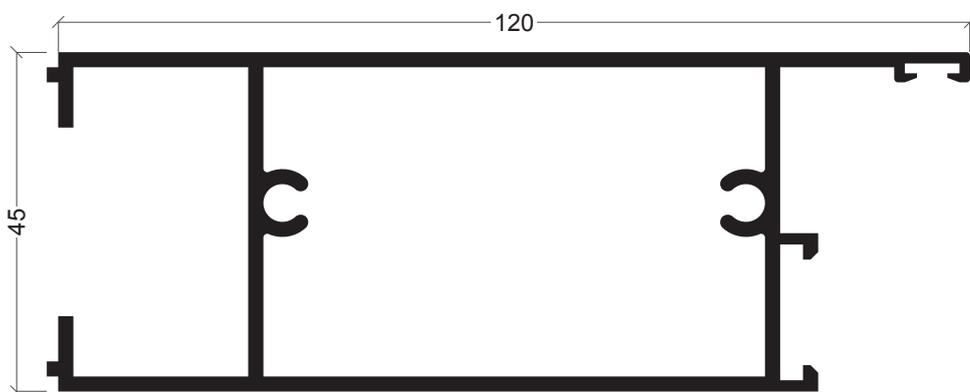
AX-65
Aro móvel



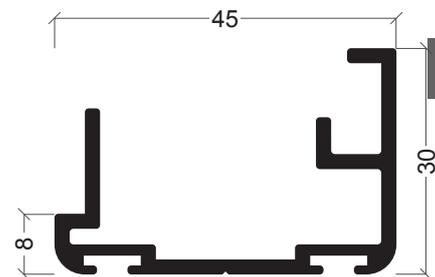
AX-64
Aro fixo



AX-62
Suplemento abertura exterior



AX-68
Almofada



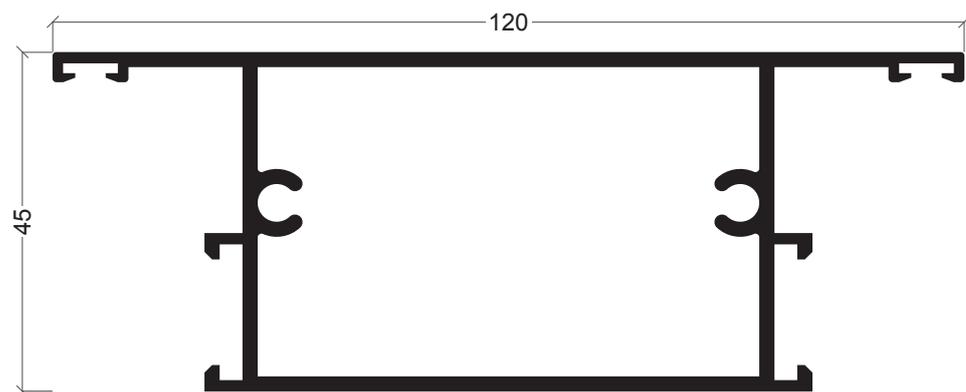
AX-71
Suplemento vaivém



AX-61
Suplemento abertura interior



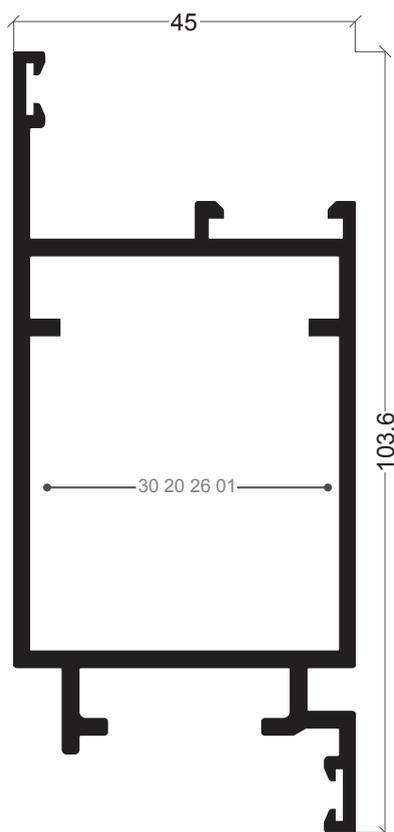
AX-63
Remate pavimento



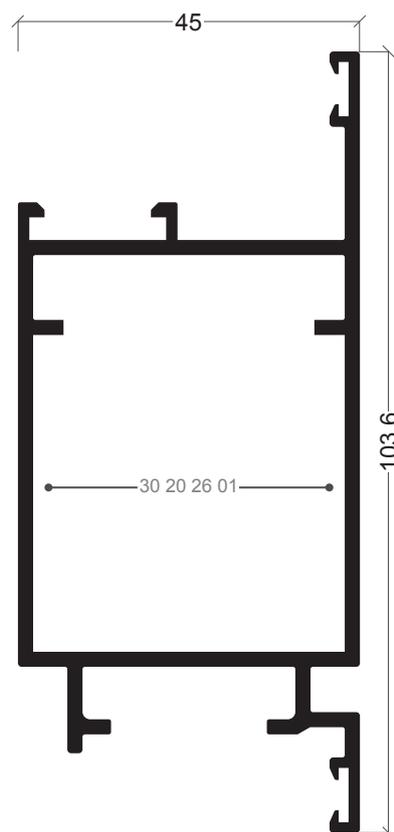
AX-67
Travessa



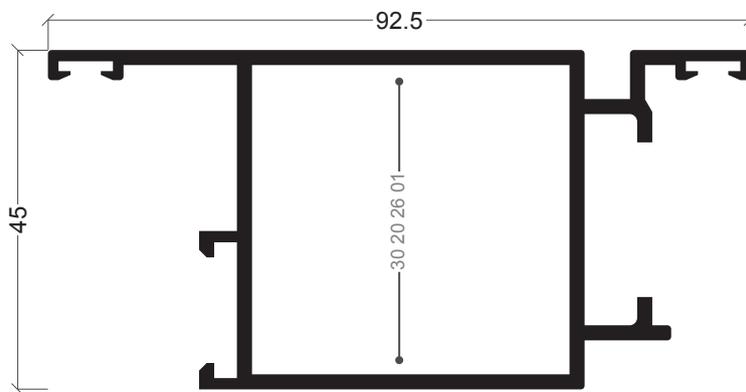
AX-60
Vedação inferior



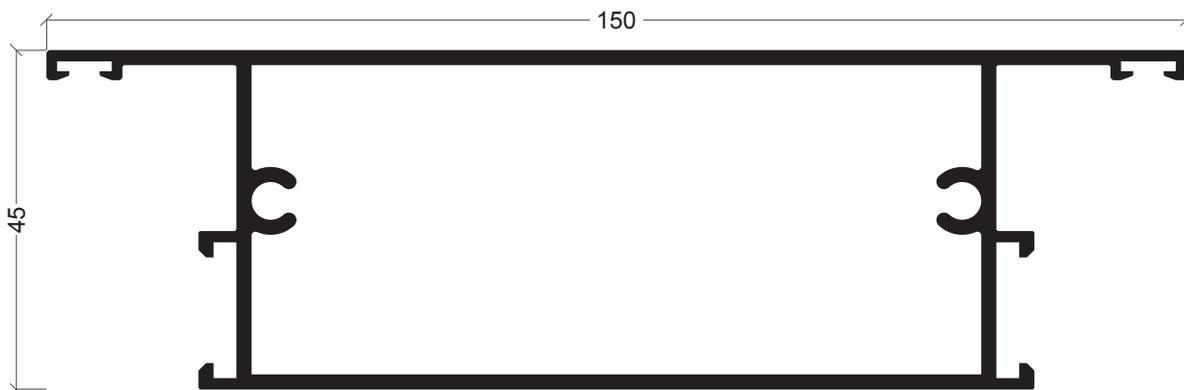
AX-76
Aro móvel



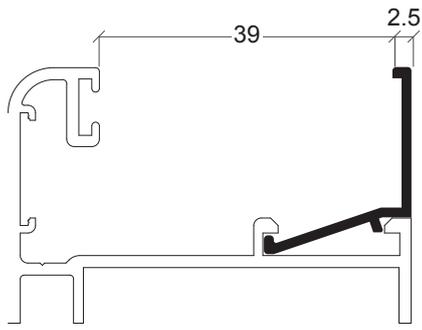
AX-77
Aro móvel abertura exterior



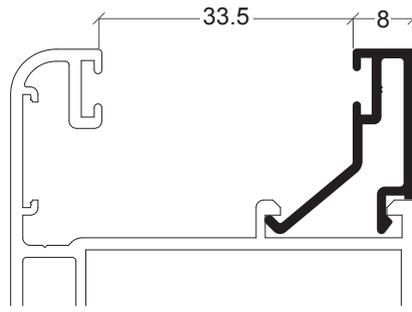
AX-66
Aro móvel abertura exterior



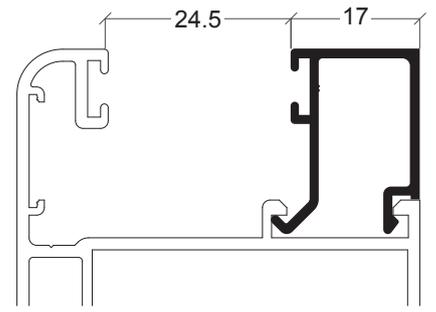
AX-75
Travessa



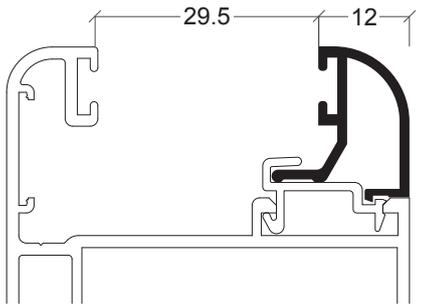
AX-69



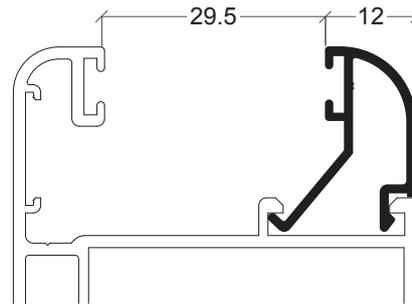
AX-74



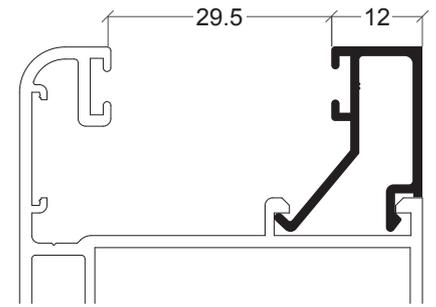
AX-46



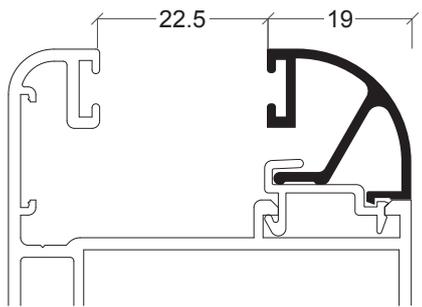
AX-37



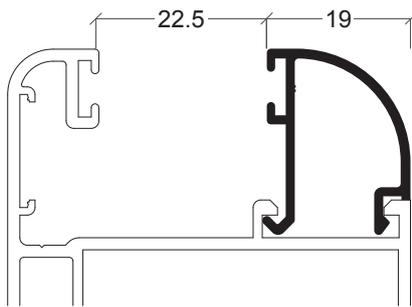
AZ-08



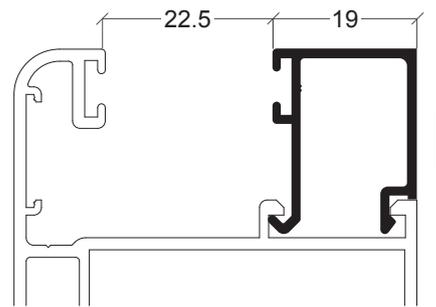
AX-36



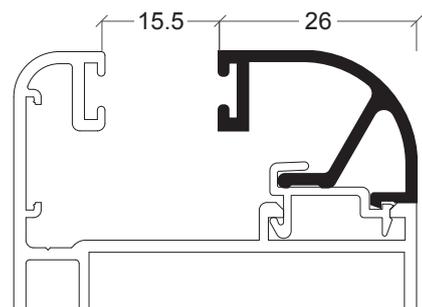
AX-30



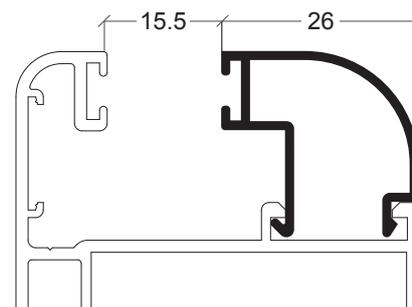
AZ-07



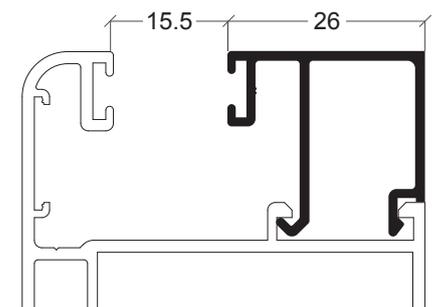
AX-35



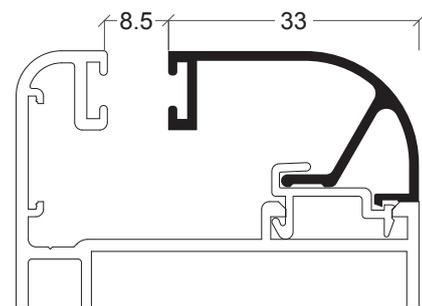
AX-29



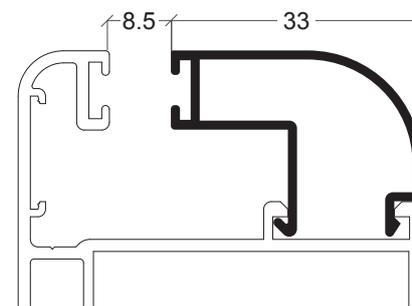
AZ-06



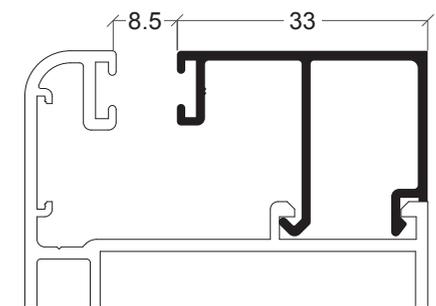
AX-31



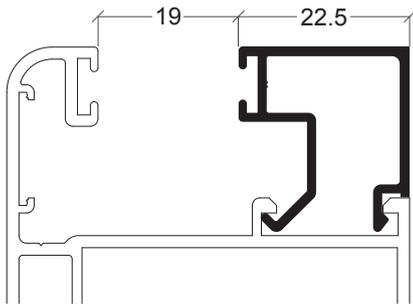
AX-39



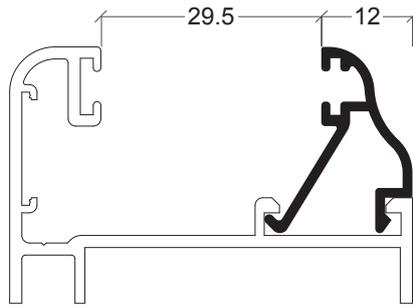
AZ-28



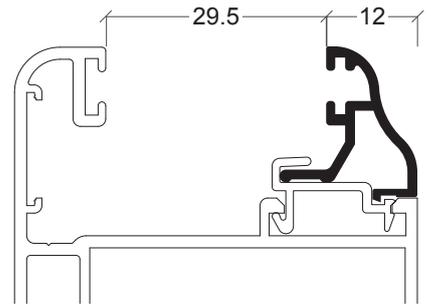
AX-34



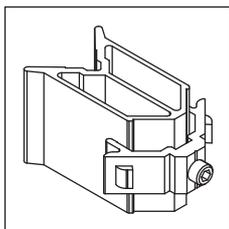
AX-78



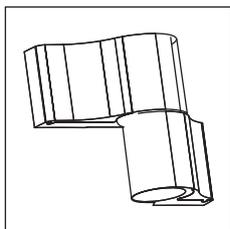
AX-73



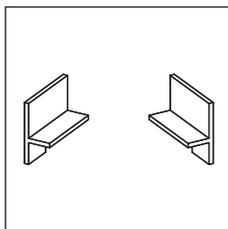
AX-72



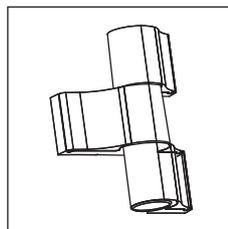
30 20 26 01
Esquadro porta milénio



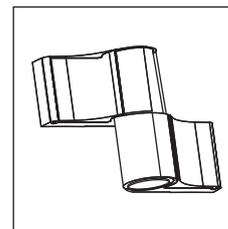
30 20 26 02/06
Dobradiça abas desiguais branca/preta



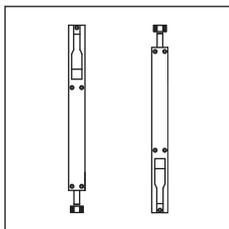
30 20 26 04
Jogo tampas batente da folha



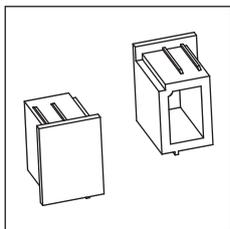
30 20 26 05/07
Dobradiças 3 abas desiguais branco/preto



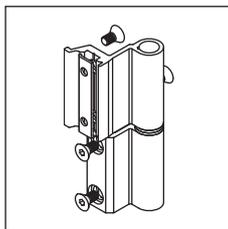
30 20 26 09/12
Dobradiça abas iguais preta/branca



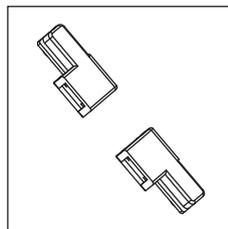
30 20 26 10/11
Fecho 2ª folha pequeno/grande



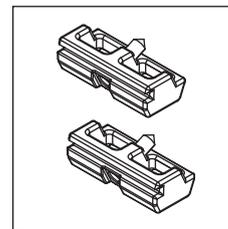
30 91 21 20
Jogo topos condensação Y-20



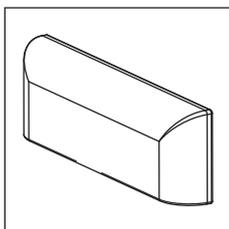
30 92 00 20/21
Dobradiça C.E. branco/preto



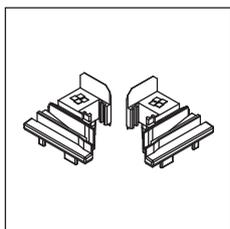
30 92 00 30
Transmissão barra cremone



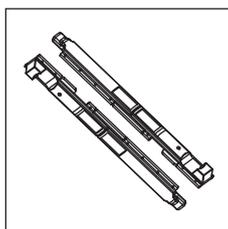
30 92 00 50
Complemento fecho



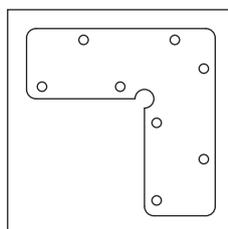
30 92 01 00/01
Goteiras branco/preto



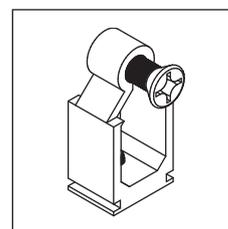
30 92 01 13
Jogo topos inversor com furo



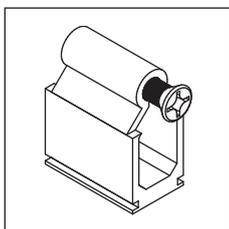
30 92 01 20
Jogo fecho C.E.



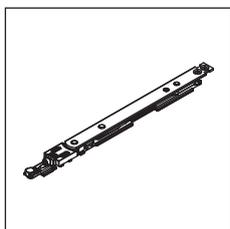
30 92 01 35
Esquadro alinhamento aro móvel



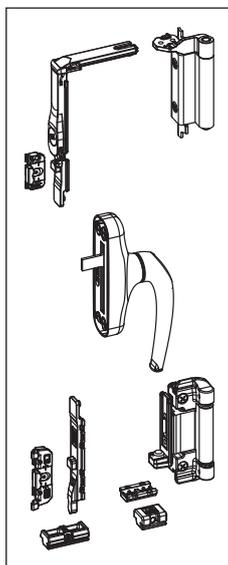
30 92 01 40
União topos janela



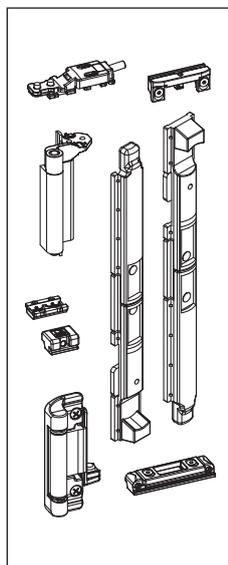
30 92 01 50
União topos porta



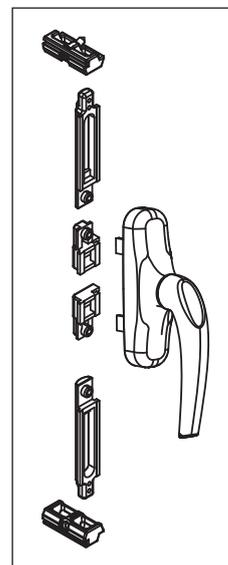
30 92 02 10/11/12
Compasso oscilo 300/400/500



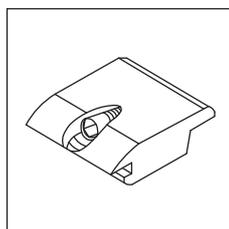
30 92 02 20/21
Kit oscilobatente branco/preto



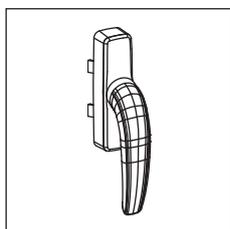
30 92 02 24/25
Kit 2ª folha oscilobatente branco/preto



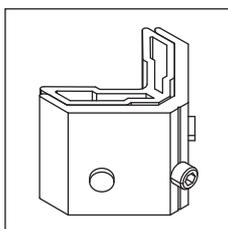
30 92 03 10
Kit cremone branco/preto



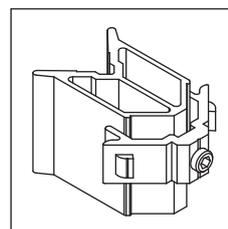
30 92 02 60
Apoio da folha



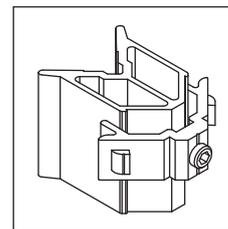
30 92 03 20/21
Cremone abertura exterior branco/preto



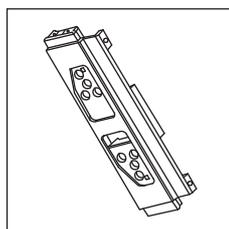
30 92 03 62
Esquadro aro móvel AX-53



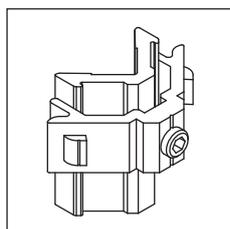
30 92 03 63
Esquadro aro móvel AX-06/07/09/10



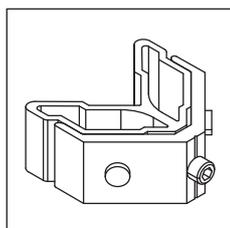
30 92 03 70
Esquadro porta



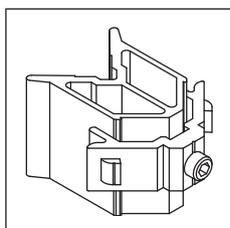
30 92 03 30
Jogo transmissão abertura exterior



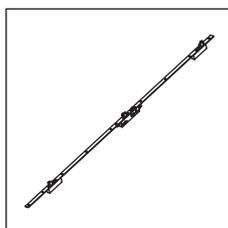
30 92 03 60
Esquadro janela


30 92 04 10

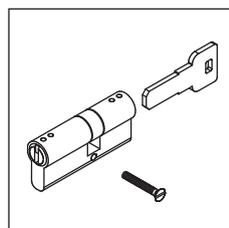
Esquadro inversor pivotante


30 92 04 30

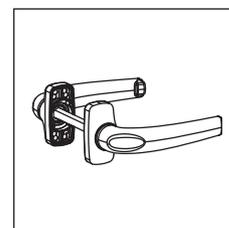
Esquadro móvel pivotante


30 92 05 10/11

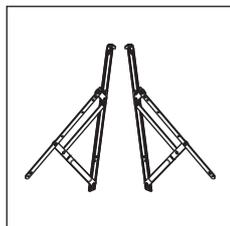
Fechadura 3 pontos 35 mm/30 mm


30 92 05 40

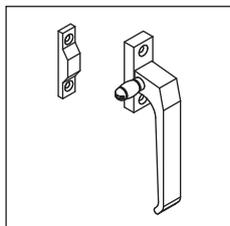
Canhão fechadura


30 92 05 60/61

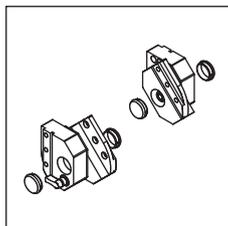
Puchador duplo branco/preto


30 92 06 00

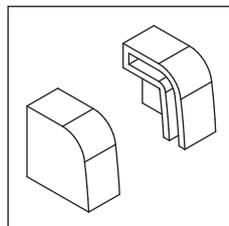
Compasso projectante deslizante


30 92 06 10/11

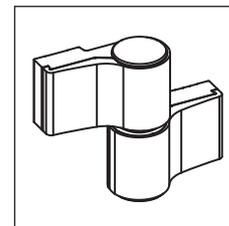
Cremona de lingueta branco/preto


30 92 07 10/11

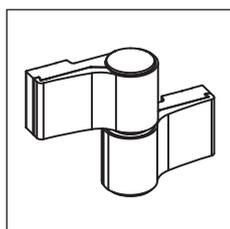
Jogo pivotante preto/branco (60 kg)


30 96 00 12

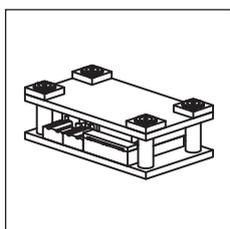
Jogo topos condensação


30 96 00 32

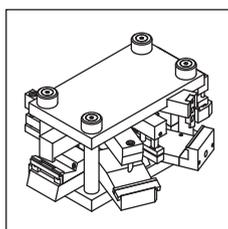
Dobradiça dupla lisa 80 mm (preto)


30 96 00 34

Dobradiça dupla anti-entalamento (preto)


33 96 69 99

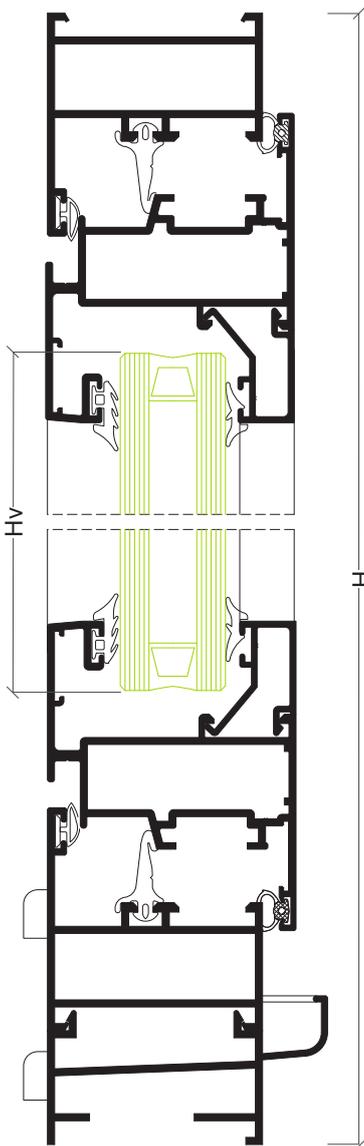
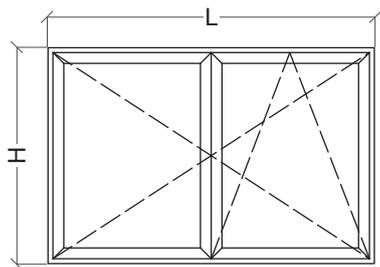
Cunho AX-Milénio


33 96 79 99

Cunho CE

Referência	Desenho	Descrição
30 00 95 15		Junta vedação interior curta
30 20 26 03		Junta interior/exterior
30 20 26 14		Junta anti-entalamento 4.40 mts (preto)
30 60 00 17		Junta exterior vidro plana 2 mm preto
30 93 00 50		Junta central
30 93 00 60		Vedante exterior do vidro (opcional)
30 93 00 61		Junta vedação exterior vidro 2 mm
30 93 00 62		Junta plana para vidro
30 93 00 65		Junta interior para vidro (5 mm)
30 93 00 66		Junta interior para vidro (4 mm)
30 93 00 67		Junta interior para vidro (2 mm)
30 93 00 68		Junta interior para vidro (6/7 mm)
30 93 00 69		Junta interior para vidro (8/9 mm)
30 93 00 70		Vedante interior do vidro (opcional)
30 93 00 81		Junta vedação inferior
30 93 00 82		Junta vedação inferior
30 93 00 90		Junta exterior
30 93 01 20		Junta interior
30 93 01 30		Junta exterior (abertura exterior/projectante)
30 95 00 10		Pelúcia 7x9 mm
30 95 00 40		Pelúcia 7x5.5 mm

Janela 2 folhas abrir e oscilo-batente



Perfis

Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-03	Aro fixo		2	L
				2	H-24 mm
	AX-02	Aro móvel		4	L/2-24 mm
				4	H-66 mm
	AX-11	Inversor		1	H-134 mm
	---	Bite		4	L/2-117 mm
				4	H-199 mm
	AX-58	Soleira de condensação		1	L
	AX-19	Vareta		2	Apro. H/2 mm

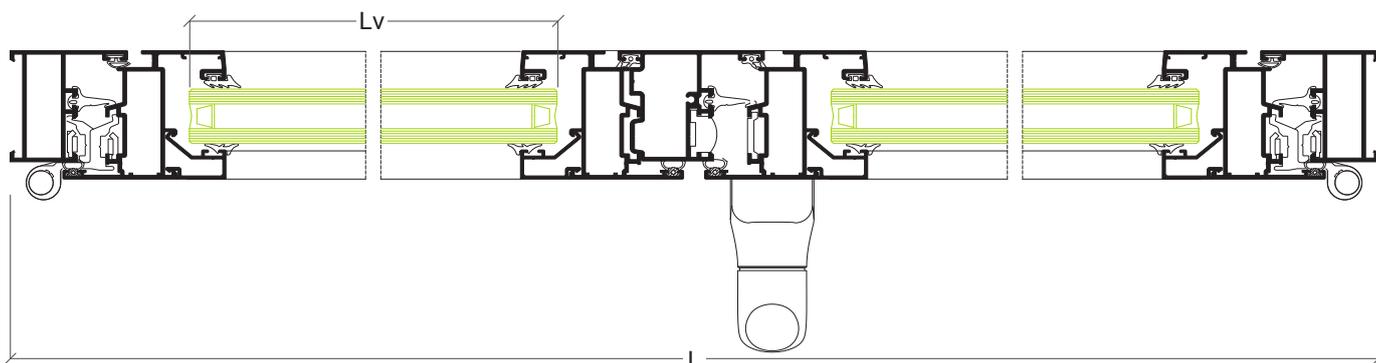
Acessórios e Juntas

Referência	Descrição	Quantidade	
		Abrir	Oscilo-batente
30 92 00 20	Dobradiças C.E.	4	---
30 92 01 00	Goteiras	4	4
30 92 01 13	Jogo topos inversor	1	1
30 92 01 20	Jogo fecho C.E.	1	---
30 92 01 35	Esquadro alinhamento aro móvel	8	8
30 92 02 XX	Compasso O.B.	---	1
30 92 02 20	Kit oscilo-batente	---	1
30 92 02 24	Kit 2ª folha oscilo-batente	---	1
30 92 02 60	Apoio da folha	1	---
30 92 03 10	Kit cremone	1	---
30 92 03 60	Esquadro janela	12	12
30 96 00 12	Jogo topos condensação	1	
30 93 00 50	Junta central	2L+3H	
30 93 00 90	Junta exterior	2L+4H	
30 93 01 20	Junta interior	2L+4H	
---	Junta exterior vidro	2L+4H	
---	Junta interior vidro	2L+4H	

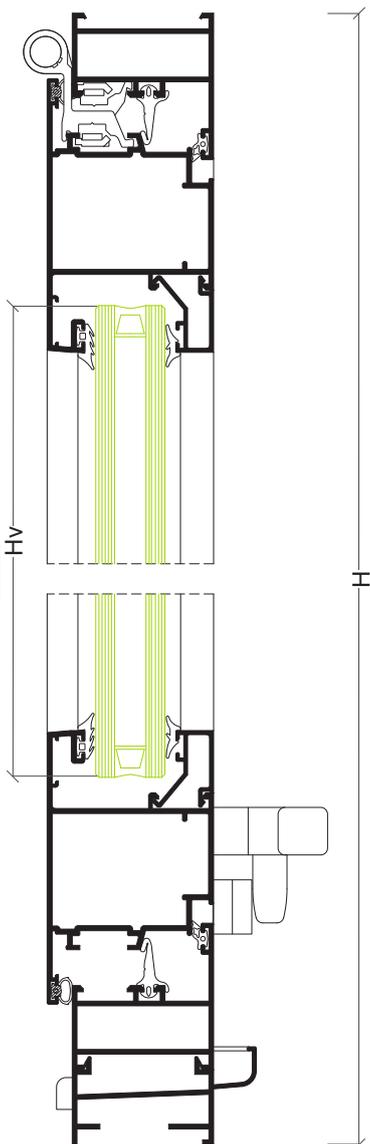
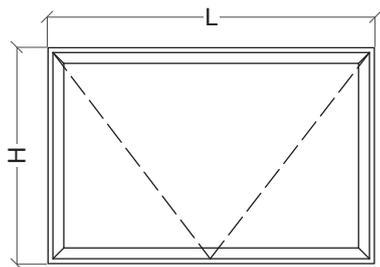
197

Vidro

Hv = H-173 mm	Lv = L/2-131 mm
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Janela projectante



Perfis

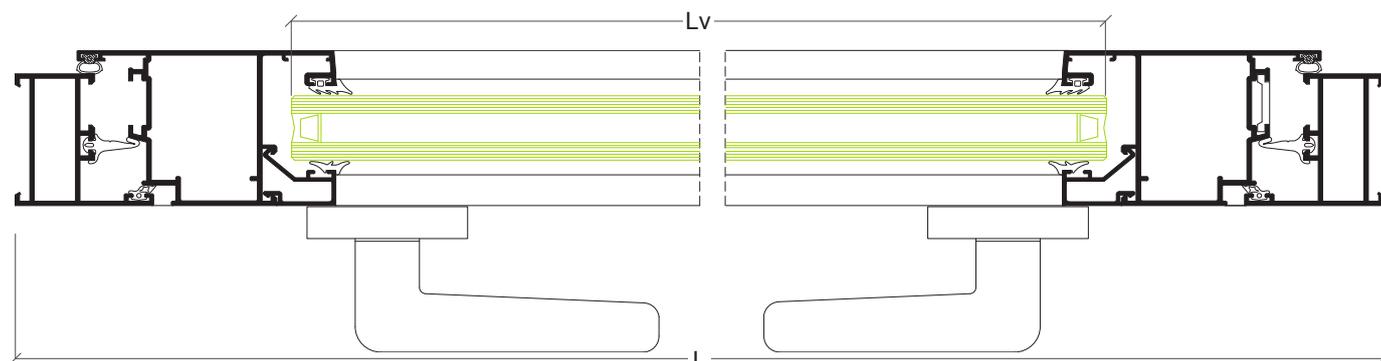
Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-03	Aro fixo		2	L
				2	H-24 mm
	AX-06	Aro móvel		2	L-42 mm
				2	H-66 mm
	---	Bite		2	L-178 mm
				4	H-242 mm
	AX-58	Soleira de condensação		1	L

Acessórios e Juntas

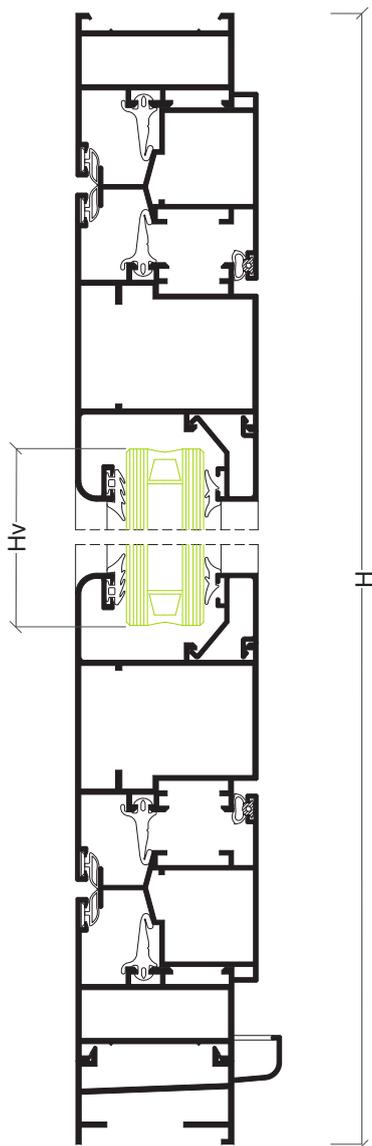
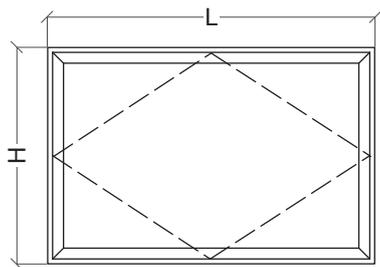
Referência	Descrição	Quantidade
30 92 00 20	Dobradiças C.E.	2
30 92 01 00	Goteiras	2
30 92 03 60	Esquadro janela	4
30 92 03 63	Esquadro porta	4
30 93 00 50	Junta central (facultativa)	2L+2H
30 92 01 35	Esquadro alinhamento aro móvel	4
30 92 04 85	Jogo compasso projectante	1
30 92 06 10	Cremona lingueta	2
30 96 00 12	Jogo topos condensação	1
30 93 00 90	Junta interior	2L+2H
30 93 01 30	Junta exterior	2L+2H
---	Junta exterior vidro	2L+2H
---	Junta interior vidro	2L+2H

Vidro

Hv = H-216 mm	Lv = L-192 mm
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Janela pivotante horizontal



Perfis

Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-51	Aro fixo pivotante		2	L
				2	H-24 mm
	AX-54	Aro móvel pivotante		2	L-103 mm
				2	H-127 mm
	AX-55	Inversor superior		1	L-44 mm
				2 (1+1)	H/2-34 mm
	AX-55	Inversor inferior		1	L-44 mm
				2 (1+1)	H/2-34 mm
	---	Bite		2	L-240 mm
				2	H-304 mm
	AX-58	Soleira de condensação		1	L

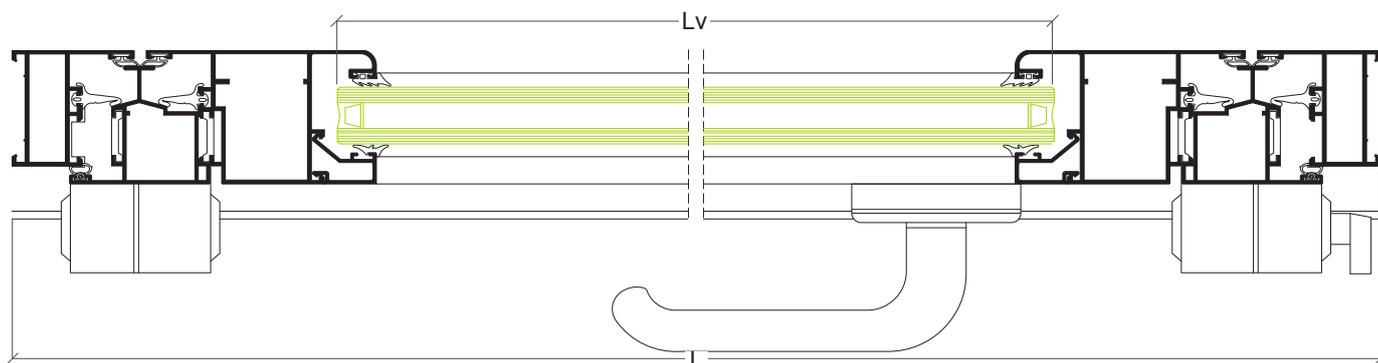
Acessórios e Juntas

Referência	Descrição	Quantidade
30 92 01 00	Goteiras	4
30 92 03 60	Esquadro janela	4
30 92 04 10	Esquadro inversor pivotante	4
30 92 04 30	Esquadro porta	4
30 92 07 10	Jogo pivotante	1
30 92 06 11	Cremona lingueta	2
30 93 00 50	Junta central	4L+4H
30 93 00 90	Junta interior	4L+4H
30 93 01 30	Junta exterior	2L+2H
---	Junta exterior vidro	2L+2H
---	Junta interior vidro	2L+2H

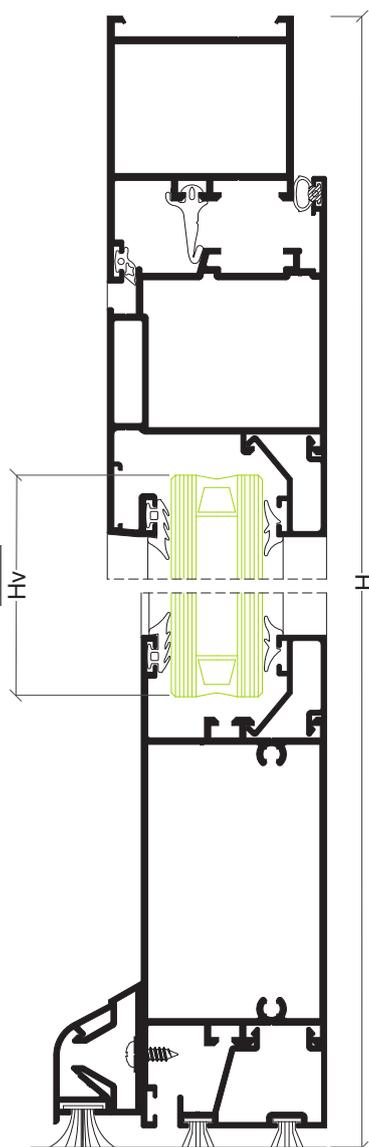
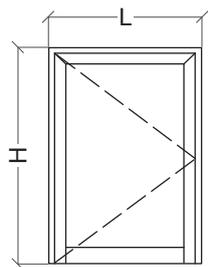
199

Vidro

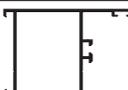
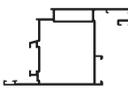
Hv = H-278 mm	Lv = L-254 mm
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Porta 1 folha



Perfis

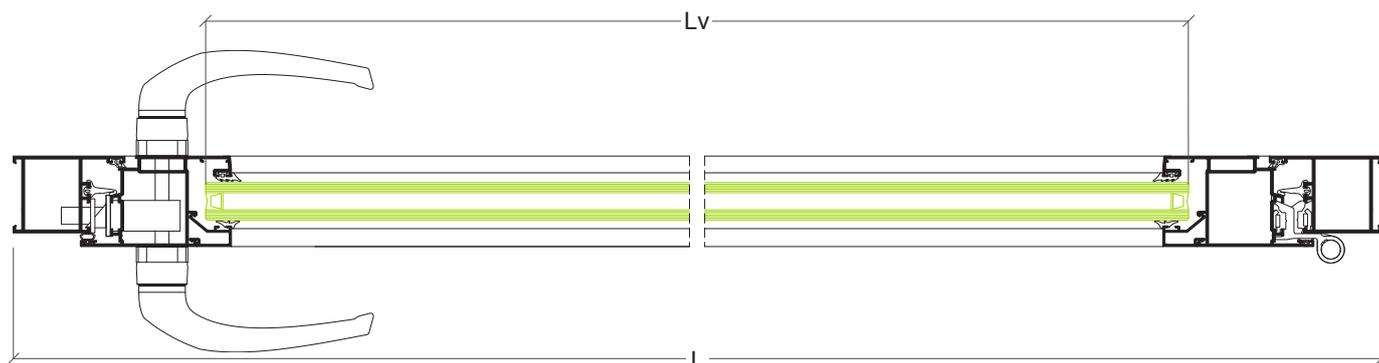
Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-08	Aro fixo		1	L
				2	H
	AX-07	Aro móvel		1	L-78 mm
				2	H-45 mm
	AX-12	Travessa		1	L-205 mm
	AX-15	Bite remate		1	L-213.5 mm
	---	Bite		2	L-213.5 mm
				2	H-253 mm
	AZ-60	Pingadeira		1	L-148 mm
	AZ-61	Suplemento		1	L-254 mm

Acessórios e Juntas

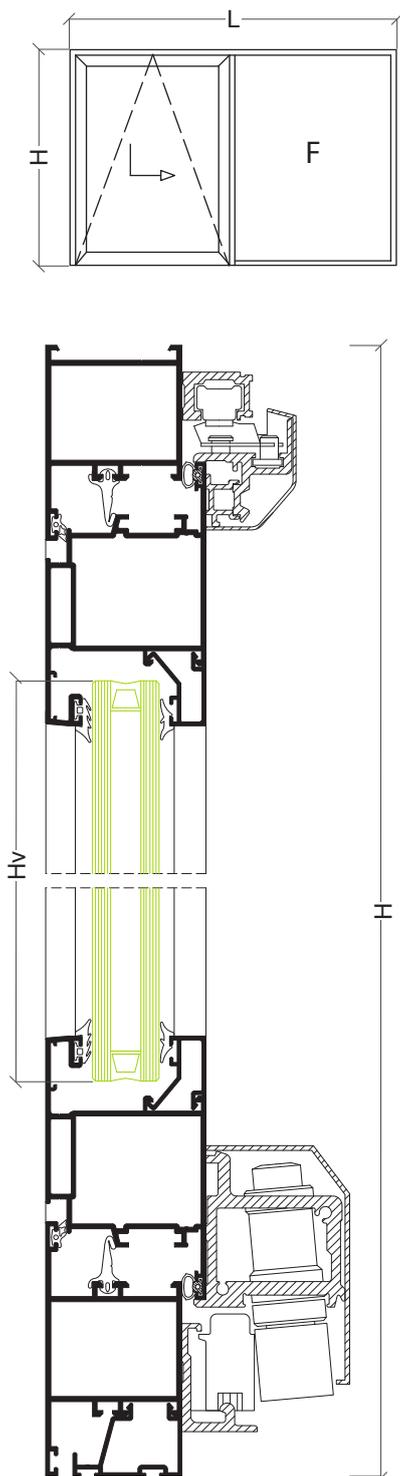
Referência	Descrição	Quantidade
30 92 00 20	Dobradiças C.E.	3
30 92 01 35	Esquadro alinhamento móvel	4
30 92 03 63	Esquadro móvel	2
30 92 03 70	Esquadro porta	2
30 92 05 10	Fechadura 3 pontos	1
30 92 05 40	Canhão fechadura	1
30 92 05 60	Puxador duplo	1
30 92 01 00	Goteira	2
30 92 05 00	Jogo topos	1
30 93 00 50	Junta central	1L+2H
30 93 00 90	Junta exterior	1L+2H
30 93 01 20	Junta interior	1L+2H
30 95 00 10	Pelúcia 7x9 mm	2L
---	Junta exterior vidro	2L+2H
---	Junta interior vidro	2L+2H

Vidro

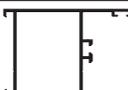
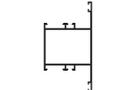
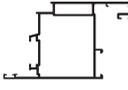
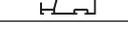
Hv = H-227 mm	Lv = L-227 mm
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Porta oscilo-paralela com fixo lateral



Perfis

Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-08	Aro fixo		1	L
				2	H
	AX-28	Travessa		1	L-81 mm
				1	H-101 mm
	AX-07	Aro móvel		2	L1-55.5 mm
				2	H-98 mm
	---	Bite		2	L1-191 mm
				2	H-273.5 mm
	---	Bite		2	L2-67.5 mm
				2	H-150 mm
	AX-15	Bite remate		1	L-90 mm
	AX-19	Vareta		1	Apro. L1
				2	Apro. L1

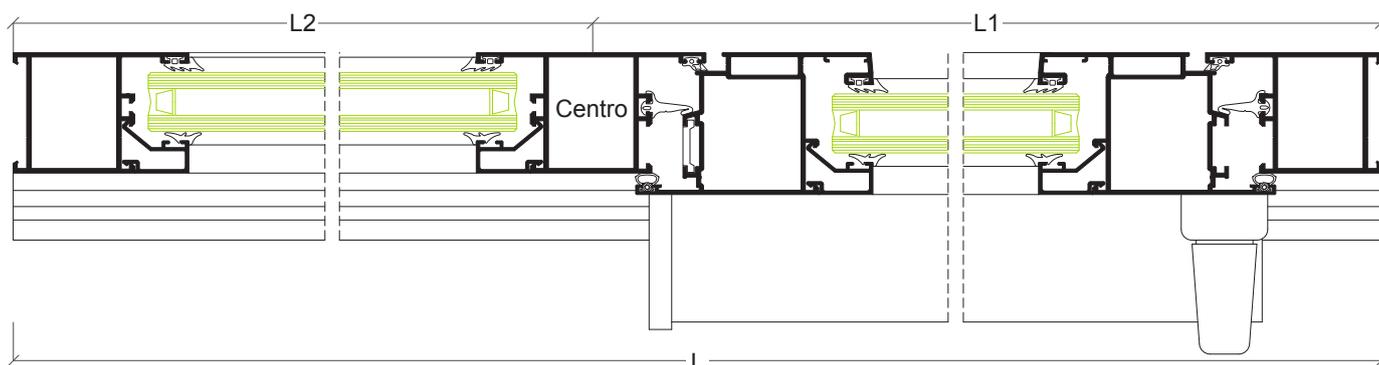
Acessórios e Juntas

Referência	Descrição	Quantidade
30 92 01 00	Goteiras	4
30 92 01 35	Esquadro alinhamento móvel	8
30 92 03 63	Esquadro móvel AX-10	4
30 92 03 70	Esquadro porta	4
---	Kit oscilo-paralela	1
30 92 01 50	União porta	4
30 93 00 50	Junta central	L+2H
30 93 00 90	Junta exterior	L+2H
30 93 01 20	Junta interior	L+2H
---	Junta exterior vidro	2L+4H
---	Junta interior vidro	2L+4H

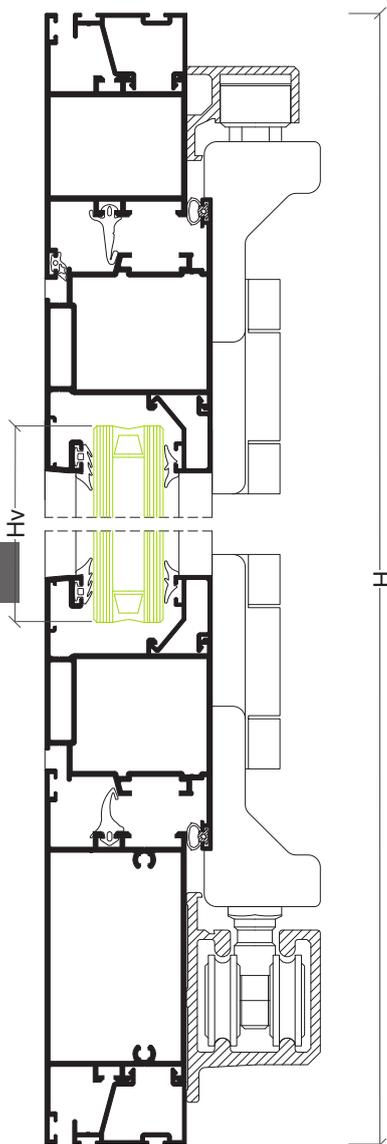
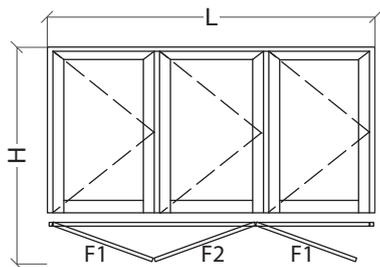
Vidro

Hv folha = H-248 mm	Lv folha = L1-205 mm	
Hv fixo = H-124 mm	Lv fixo = L2-82 mm	
	Mínimo	Máximo
Largura da folha	700 mm	1650 mm
Altura da folha	850 mm	2400 mm
Peso máximo por folha 150 kg		

201



Porta 3 folhas harmónio



Perfis

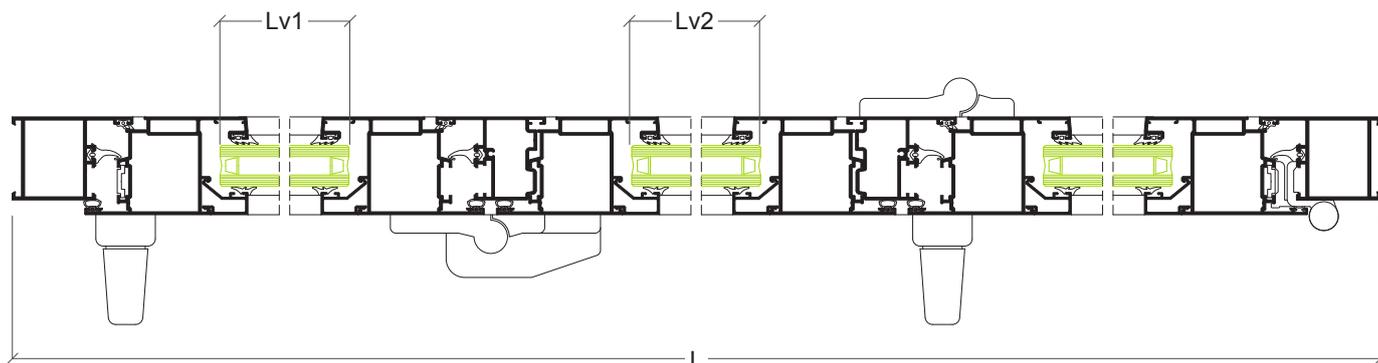
Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-08	Aro fixo		2	H
	AX-28	Travessa		1	L-81 mm
	AX-07	Aro móvel		4	F1 consultar
				2	F2 consultar
				6	consultar
	AX-11	Inversor		2	consultar
	---	Bite		2	consultar
				2	consultar
	AX-15	Bite remate		2	L
	AX-19	Vareta		1+1	H+H

Acessórios e Juntas

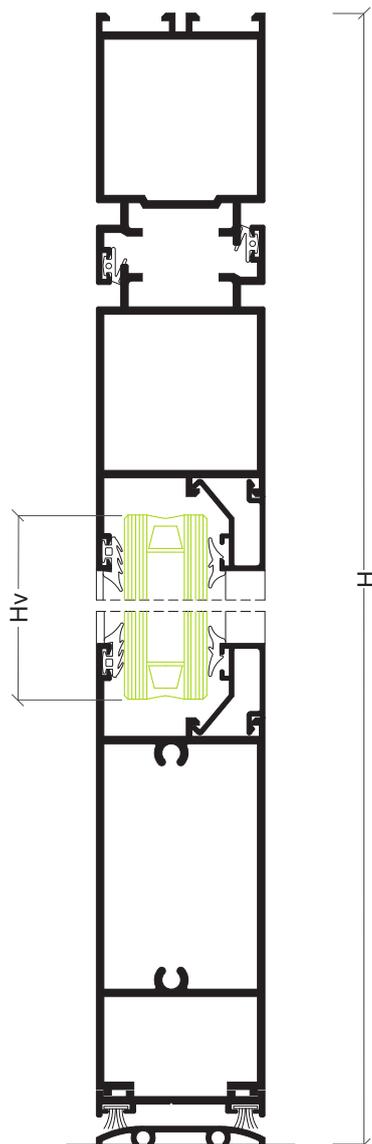
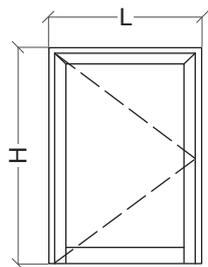
Referência	Descrição	Quantidade
30 92 00 26	Dobradiças 3 nós	3
30 92 01 00	Goteiras	4
30 92 01 13	Jogo topos inversor	2
30 92 01 35	Esquadro alinhamento móvel	24
30 92 03 63	Esquadro móvel	12
30 92 03 70	Esquadro porta	4
---	Kit harmónio (3+0)	1
30 93 00 50	Junta central	2L+4H
30 93 00 90	Junta exterior	2L+6H
30 93 01 20	Junta interior	2L+6H
---	Junta exterior vidro	2L+4H
---	Junta interior vidro	2L+4H

Vidro

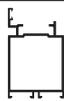
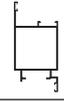
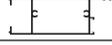
Hv = consultar	Lv 1 = consultar	
	Lv 2 = consultar	
	Mínimo	Máximo
Largura da folha	600 mm	900 mm
Altura da folha	850 mm	2400 mm
Peso máximo por folha 80 kg		



Porta 1 folha



Perfis

Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-64	Aro fixo		1	L
				2	H
	AX-65	Aro fixo		1	L-114 mm
				2	H-72 mm
	AX-68	Almofada		1	L-250 mm
	AX-36	Bite		2	L-260 mm
				2	H-285 mm
	AX-60	Vedação inferior		1	L-114 mm
	AX-63	Remate pavimento		1	L-105 mm

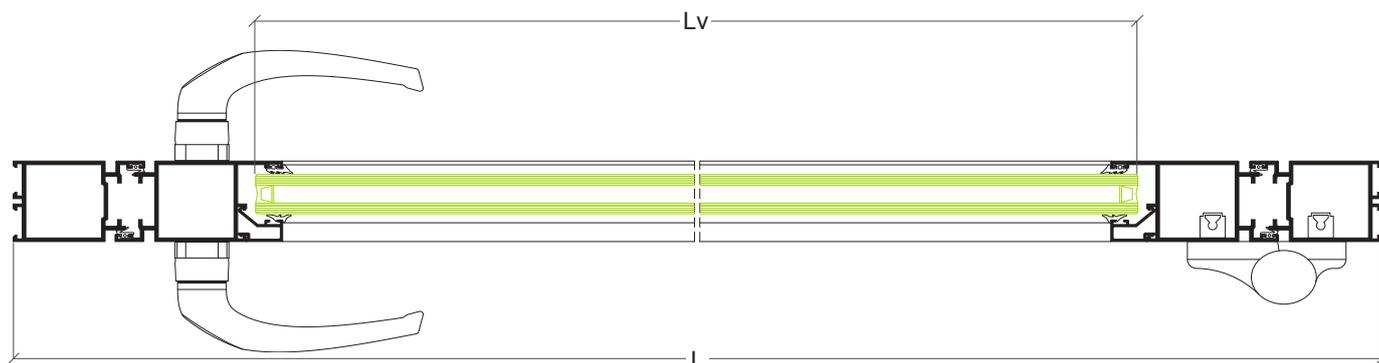
Acessórios e Juntas

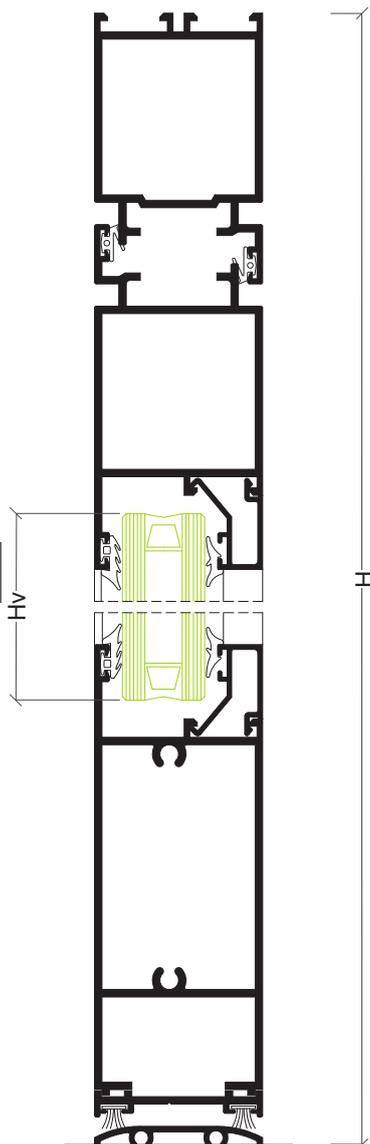
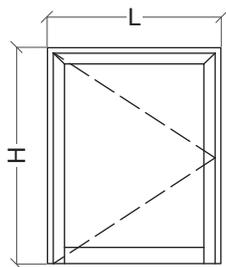
Referência	Descrição	Quantidade
30 20 26 01	Esquadro porta	4
30 20 26 02	Dobradiças	3
---	Fechadura especial (sob encomenda)	1
---	Chapa testas (sob encomenda)	3
30 92 05 40	Canhão de fechadura	1
30 92 05 60	Puxador duplo	1
30 20 26 03	Junta interior	2L+4H
30 95 00 10	Pelúcia 7x9 mm	2L

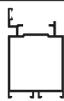
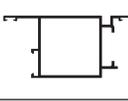
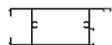
203

Vidro

Hv = H-259 mm	Lv = L-274 mm
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Porta 1 folha abertura exterior

Perfis

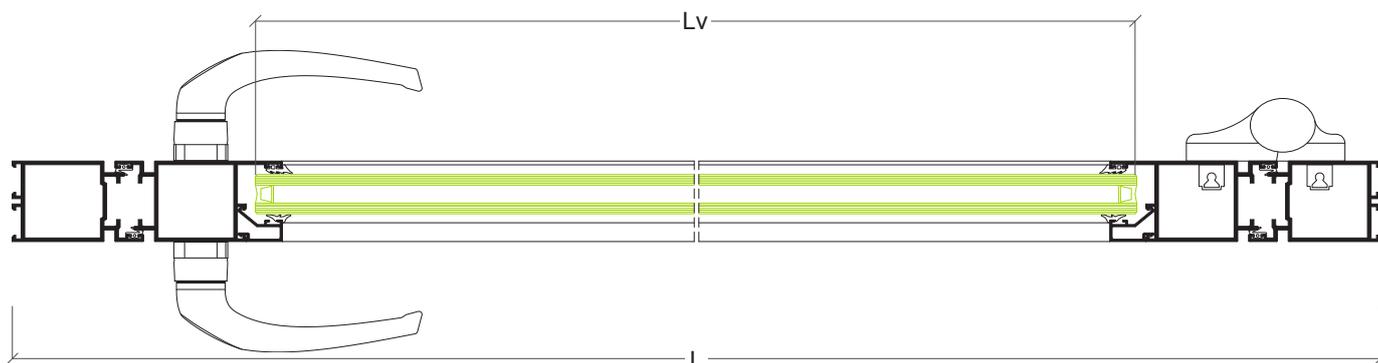
Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-64	Aro fixo		1	L
				2	H
	AX-66	Aro móvel abertura exterior		1	L-114 mm
				2	H-72 mm
	AX-68	Almofada		1	L-250 mm
	AX-36	Bite		2	L-260 mm
				2	H-285 mm
	AX-60	Vedação inferior		1	L-114 mm
	AX-63	Remate pavimento		1	L-105 mm

Acessórios e Juntas

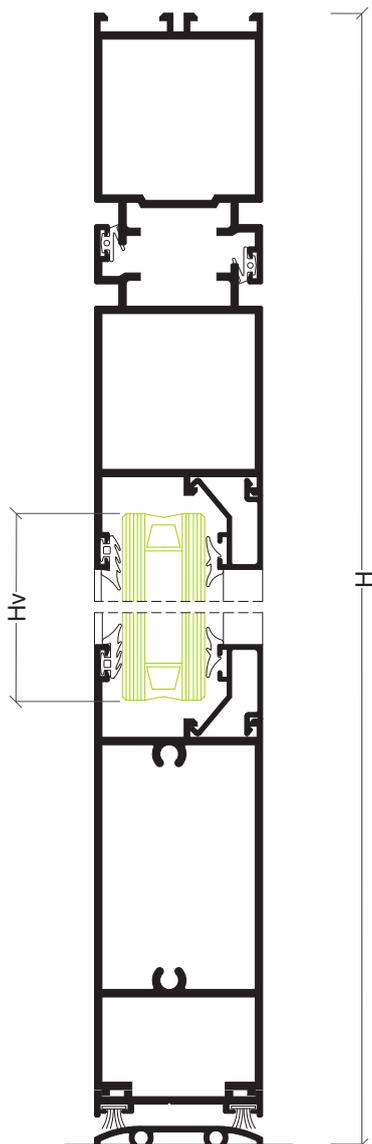
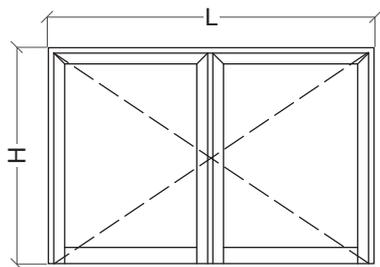
Referência	Descrição	Quantidade
30 20 26 01	Esquadro porta	4
30 20 26 02	Dobradiças	3
30 20 26 04	Jogo tampas batente	1
---	Fechadura especial (sob encomenda)	1
---	Chapa testas (sob encomenda)	3
30 92 05 40	Canhão de fechadura	1
30 92 05 60	Puxador duplo	1
30 20 26 03	Junta interior	2L+4H
30 95 00 10	Pelúcia 7x9 mm	2L

Vidro

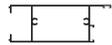
Hv = H-259 mm	Lv = L-274 mm
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Porta 2 folhas abertura exterior



Perfis

Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-64	Aro fixo		1	L
				2	H
	AX-65	Aro móvel		1	H-72 mm
	AX-66	Aro móvel abertura exterior		2	L/2-49 mm
				3	H-72 mm
	AX-68	Almofada		2	L/2-185 mm
	AX-36	Bite		4	L/2-195 mm
				4	H-285 mm
	AX-60	Vedação inferior		2	L/2-49 mm
	AX-63	Remate pavimento		1	L-105 mm

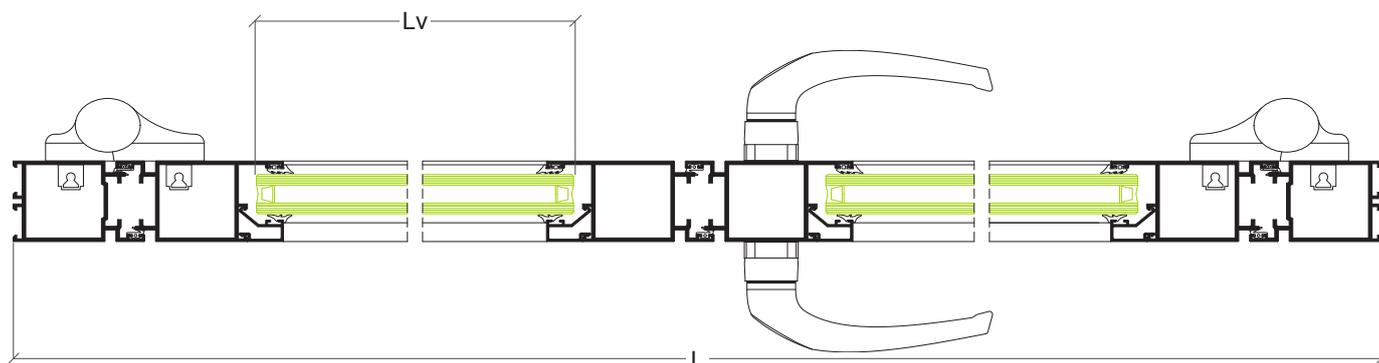
Acessórios e Juntas

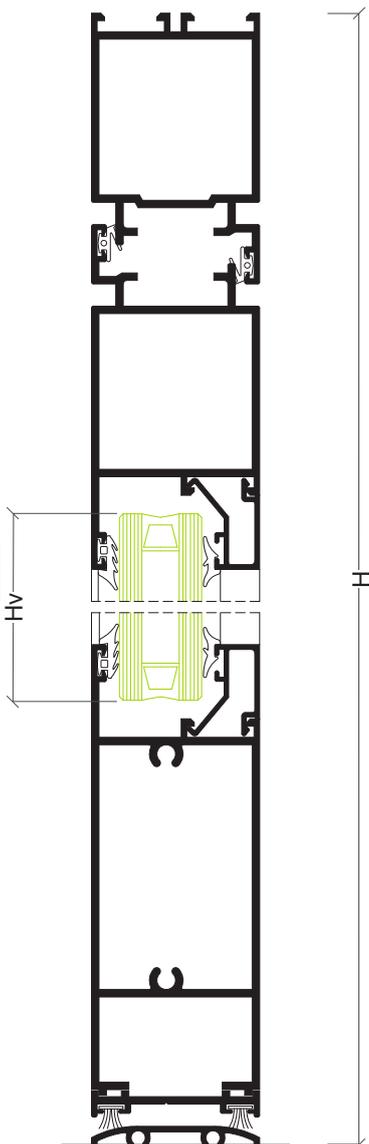
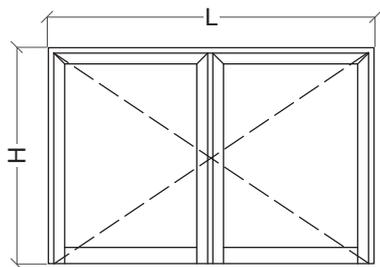
Referência	Descrição	Quantidade
30 20 26 01	Esquadro porta	6
30 20 26 02	Dobradiças	6
30 20 26 04	Jogo tampas batente	2
30 20 26 10	Fecho 2ª folha pequeno	1
30 20 26 11	Fecho 2ª folha grande	1
---	Fechadura especial (sob encomenda)	1
---	Chapa testas (sob encomenda)	3
30 92 05 40	Canhão de fechadura	1
30 92 05 60	Puxador duplo	1
30 20 26 03	Junta interior	2L+6H
30 95 00 10	Pelúcia 7x9 mm	2L

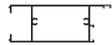
205

Vidro

Hv = H-259 mm	Lv = L/2-209 mm
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Porta 2 folhas abertura exterior com junta anti-entalamento

Perfis

Desenho	Ref	Descrição	Corte	Quant	Medida
	AX-64	Aro fixo		1	L
				2	H
	AX-65	Aro móvel		1	H-72 mm
	AX-66	Aro móvel abertura exterior		2	L/2-85 mm
				3	H-72 mm
	AX-68	Almofada		2	L/2-222 mm
	AX-36	Bite		4	L/2-231mm
				4	H-285 mm
	AX-60	Vedação inferior		2	L/2-49 mm
	AX-63	Remate pavimento		1	L-105 mm

Acessórios e Juntas

Referência	Descrição	Quantidade
30 20 26 01	Esquadro porta	6
30 96 00 34	Dobradiça dupla anti-entalamento	6
30 20 26 04	Jogo tampas batente	2
30 20 26 10	Fecho 2ª folha pequeno	1
30 20 26 11	Fecho 2ª folha grande	1
30 92 05 40	Canhão de fechadura	1
---	Fechadura especial (sob encomenda)	1
---	Chapa testas (sob encomenda)	3
30 92 05 60	Puxador duplo	1
30 20 26 14	Junta anti-entalamento	4H
30 20 26 03	Junta interior	2L+2 H
30 95 00 10	Pelúcia 7x9 mm	2L

Vidro

Hv = H-259 mm	Lv = L/2-209 mm
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